

1200V 25A PIM IGBT Module

Features

- Trench Field Stop technology
- Low saturation voltage
- 10 μ s Short Circuit current
- Low turn-off losses
- Positive temperature coefficient

Applications

- AC Motor Drives
- Motion / Servo Drives
- Inverter and Power supplies



■ Absolute Maximum Ratings $T_j = 25^\circ\text{C}$ unless otherwise noted

Item	Symbol	Parameter	Conditions	Value	Units
Diode Rectifier	VRRM	Repetitive Peak Reverse Voltage		1600	V
	IFAV	Average Output Current	50Hz/60Hz Sine wave	25	A
	IFSM	Surge Forward Current (Non Repetitive)	@ $t_P = 10$ ms, half sine wave	450	A
	I _{zt}	I _{zt} - Value	@ $t_P = 10$ ms, half sine wave	1000	A _{2S}
	T _j	Operating Junction Temperature	-	-40 ~ 150	°C
IGBT Inverter	VCES	Collector-Emitter Breakdown Voltage	-	1200	V
	VGES	Gate-Emitter Peak Voltage	-	± 20	V
	IC	DC Collector Current	@ $T_j = 150^\circ\text{C}$, $T_C = 100^\circ\text{C}$	25	A
			@ $T_j = 150^\circ\text{C}$, $T_C = 25^\circ\text{C}$	50	A
	ICM	Repetitive Peak Forward Current	$t_P = 1$ ms	50	A
	PD	Maximum Power Dissipation	@ $T_j = 175^\circ\text{C}$, $T_C = 25^\circ\text{C}$	175	W
	T _j	Operating Junction Temperature	-	-40 ~ 175	°C
Diode Inverter	VRRM	Repetitive Peak Reverse Voltage	-	1200	V
	IF	DC Forward Current		25	A
	IFRM	Repetitive Peak Forward Current	@ $t_P = 1$ ms	50	A
	T _j	Operating Junction Temperature	-	-40 ~ 175	°C
IGBT Brake	VCES	Collector-Emitter Breakdown Voltage	-	1200	V
	VGES	Gate-Emitter Peak Voltage	-	± 20	V
	IC	DC Collector Current	@ $T_j = 150^\circ\text{C}$, $T_C = 80^\circ\text{C}$	25	A
	I _{cpulse}	Repetitive Peak Collector Current	@ $t_P = 1$ ms	50	A
	PD	Maximum Power Dissipation	@ $T_j = 150^\circ\text{C}$, $T_C = 25^\circ\text{C}$	175	W
	TSC	SC Withstand Time (Chip level)	@ $V_{GE} = 15$ V, $V_{CE} = 300$ V	10	μ s
	T _j	Operating Junction Temperature	-	-40 ~ 175	°C
Diode Brake	VRRM	Repetitive Peak Reverse Voltage	-	1200	V
	IF	DC Forward Current		20	A
	IFRM	Repetitive Peak Forward Current	@ $t_P = 1$ ms	40	A
	T _j	Operating Junction Temperature	-	-40 ~ 175	°C
Module	T _{stg}	Storage Temperature	-	-40~150	°C
	V _{iso}	Isolation Voltage	@ AC 1minute	2500	V
	W	Weight	-	39	g

■ Electrical Characteristics of IGBT and Diode $T_J = 25^\circ\text{C}$ unless otherwise noted

□ Diode Rectifier Characteristics

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
V_F	Forward Voltage	$I_F=25\text{A}$, $T_J=25^\circ\text{C}$	-	1.1	1.5	V
		$I_F=25\text{A}$, $T_J=150^\circ\text{C}$	-	-	-	V
I_R	Reverse Leakage Current	$V_R=1600\text{V}$, $T_J=25^\circ\text{C}$	-	-	100	μA
		$V_R=1600\text{V}$, $T_J=150^\circ\text{C}$	-	-	1	mA

□ IGBT-Inverter Characteristics

Symbol	Parameter	Test Conditions	Min	Typ	Max	Units
BV _{CES}	C-E Breakdown Voltage	$V_{GE} = 0\text{ V}$, $I_C = 250\text{ }\mu\text{A}$	1200	-	-	
IC _{ES}	C-E Cut-Off Current	$V_{CE} = V_{CES}$, $V_{GE} = 0\text{ V}$	-	-	1	mA
IG _{ES}	G-E Leakage Current	$V_{GE} = V_{GES}$, $V_{CE} = 0\text{ V}$	-	-	± 400	nA
V _{GE(th)}	G-E Threshold Voltage	$V_{GE} = V_{CE}$, $I_C = 0.8\text{mA}$	5.2	-	6.5	V
V _{CE(sat)}	Collector to Emitter Saturation Voltage	$I_C = 25\text{ A}$, $V_{GE} = 15\text{ V}$, $T_J = 25^\circ\text{C}$	1.35	1.70	2.10	V
		$I_C = 25\text{ A}$, $V_{GE} = 15\text{ V}$, $T_J = 125^\circ\text{C}$	-	-	-	V
ISC	Short Current	$V_{GE} \leq 15\text{ V}$, $V_{CC} = 900\text{ V}$ $V_{CE} \leq V_{CES}$, $T_J = 150^\circ\text{C}$, $TP \leq 10\mu\text{s}$	-	90	-	A
C _{ies}	Input Capacitance	$V_{CE} = 25\text{ V}$, $V_{GE} = 0\text{ V}$ $f = 1\text{ MHz}$, $T_J = 25^\circ\text{C}$	-	1.45	-	nF
C _{oes}	Output Capacitance		-	-	-	nF
C _{res}	Reverse Transfer Capacitance		-	0.05	-	nF
td(on)	Turn-On Delay Time	$T_J = 25^\circ\text{C}$, $R_G = 20\text{ }\Omega$ $L = 100\text{ nH}$, $V_{DC} = 600\text{ V}$ $V_{GE} = 15\text{ V} \sim -15\text{ V}$ $I_C = 25\text{ A}$	-	26	-	ns
t _r	Rise Time		-	16	-	ns
td(off)	Turn-Off Delay Time		-	190	-	ns
t _f	Fall Time		-	110	-	ns
E _{on}	Turn-On Switching Loss		-	3.0	-	mJ
E _{off}	Turn-Off Switching Loss		-	1.6	-	mJ
td(on)	Turn-On Delay Time	$T_J = 125^\circ\text{C}$, $R_G = 20\text{ }\Omega$ $L = 100\text{ nH}$, $V_{DC} = 600\text{ V}$ $V_{GE} = 15\text{ V} \sim -15\text{ V}$ $I_C = 25\text{ A}$	-	26	-	ns
t _r	Rise Time		-	18	-	ns
td(off)	Turn-Off Delay Time		-	220	-	ns
t _f	Fall Time		-	180	-	ns
E _{on}	Turn-On Switching Loss		-	3.6	-	mJ
E _{off}	Turn-Off Switching Loss		-	2.1	-	mJ
td(on)	Turn-On Delay Time	$T_J = 150^\circ\text{C}$, $R_G = 20\text{ }\Omega$ $L = 100\text{ nH}$, $V_{DC} = 600\text{ V}$ $V_{GE} = 15\text{ V} \sim -15\text{ V}$ $I_C = 25\text{ A}$	-	26	-	ns
t _r	Rise Time		-	20	-	ns
td(off)	Turn-Off Delay Time		-	240	-	ns
t _f	Fall Time		-	200	-	ns
E _{on}	Turn-On Switching Loss		-	3.8	-	mJ
E _{off}	Turn-Off Switching Loss		-	2.3	-	mJ
Q _g	Total Gate Charge	$V_{GE} = 15\text{ V} \sim -15\text{ V}$, $V_{CE} = 600\text{ V}$	-	0.15	-	μC

Electrical Characteristics of IGBT and Diode $T_J = 25^\circ\text{C}$ unless otherwise noted

Diode-Inverter Characteristics

Symbol	Parameter	Test Conditions		Min	Typ	Max	Units
VF	Diode Forward Voltage	IF = 25 A VGE = 0V	TJ = 25 °C	1.6	2.0	2.45	V
			TJ = 125 °C	-	-	-	
trr	Diode Reverse Recovery Time	IF= 25 A diF/dt = 700 A/μs VR = 600 V VGE = 15 V	TJ = 25 °C	-	150	-	ns
			TJ = 125 °C	-	-	-	
IRRM	Diode Peak Reverse Recovery Current		TJ = 25 °C	-	24	-	A
			TJ = 125 °C	-	-	-	
Qrr	Diode Reverse Recovery Charge		TJ = 25 °C	-	2.0	-	μC
			TJ = 125 °C	-	-	-	
Err	Diode Reverse Recovery Energy		TJ = 25 °C	-	1.8	-	mJ
			TJ = 125 °C	-	-	-	

IGBT-Brake Chopper Characteristics

Symbol	Parameter	Test Conditions	Min	Typ	Max	Units
BVCES	C-E Breakdown Voltage	VGE = 0 V, IC = 250 μ A	1200	-	-	
ICES	C-E Cut-Off Current	VCE = VCES, VGE = 0 V	-	-	1.0	mA
IGES	G-E Leakage Current	VGE = VGES, VCE = 0 V	-	-	$\pm$ 400	nA
VGE(th)	G-E Threshold Voltage	VGE = VCE, IC = 0.8mA	5.2	-	6.5	V
VCE(sat)	Collector to Emitter Saturation Voltage	IC = 25 A, VGE = 15 V, TJ = 25 °C	1.35	1.70	2.1	V
		IC = 25 A, VGE = 15 V, TJ = 125 °C	-	-	-	V
ISC	Short Current	VGE $\leq$ 15 V, VCC = 600 V VCE $\leq$ VCES, TJ = 150°C, TP $\leq$ 10us	-	90	-	A
Cies	Input Capacitance	VCE = 25 V, VGE = 0 V f = 1 MHz, TJ = 25 °C	-	1.45	-	nF
Coes	Output Capacitance		-	-	-	nF
Cres	Reverse Transfer Capacitance		-	0.05	-	nF
td(on)	Turn-On Delay Time	TJ = 25 °C, RG = 36 Ω L = 100 nH, VDC = 600 V VGE = 15 V ~ -15 V IC = 25 A	-	26	-	ns
tr	Rise Time		-	16	-	ns
td(off)	Turn-Off Delay Time		-	190	-	ns
tf	Fall Time		-	18	-	ns
Eon	Turn-On Switching Loss		-	2.4	-	mJ
Eoff	Turn-Off Switching Loss		-	1.6	-	mJ
Qg	Total Gate Charge	VGE = 15 V ~ -15 V, VCE = 600 V	-	0.15	-	μ C

Diode-Brake Chopper Characteristics

Symbol	Parameter	Test Conditions		Min	Typ	Max	Units
VF	Diode Forward Voltage	IF = 20 A VGE = 0V	TJ = 25 °C	1.5	2.0	2.40	V
			TJ = 125 °C	-	-	-	
trr	Diode Reverse Recovery Time	IF= 20 A dIF/dt = 400 A/μs VR = 600 V VGE = 15 V	TJ = 25 °C	-	150	-	ns
			TJ = 125 °C	-	-	-	
IRRM	Diode Peak Reverse Recovery Current		TJ = 25 °C	-	24	-	A
			TJ = 125 °C	-	-	-	
Qrr	Diode Reverse Recovery Charge		TJ = 25 °C	-	2.0	-	μC
			TJ = 125 °C	-	-	-	
Err	Diode Reverse Recovery Energy		TJ = 25 °C	-	1.8	-	mJ
			TJ = 125 °C	-	-	-	

□ NTC Thermistor Characteristics

Symbol	Parameter	Test Conditions	Min	Typ	Max	Units
R25	Rated resistance	TC = 25°C	-	5.00		kΩ
ΔR/R	Deviation of R100	TC = 10°C, R100=493 Ω	-5	-	5	%
P25	Power Dissipation	TC=25°C	-	-	20.0	mW
B _{25/50}	B-Value	$R_2 = R_{25} \exp[B_{25/50}(1/T_2 - 1/(298.15K))]$	-	3375	-	K
B _{25/80}		$R_2 = R_{25} \exp[B_{25/80}(1/T_2 - 1/(298.15K))]$	-	3411	-	K
B _{25/100}		$R_2 = R_{25} \exp[B_{25/100}(1/T_2 - 1/(298.15K))]$	-	3433	-	K

□ Thermal Characteristics

Symbol	Parameter	Test Conditions	Min	Typ	Max	Units
Rth(J-C)	Thermal Resistance (J-C)	Junction-to-Case	-	0.75	0.85	K/W
Rth(J-H)	Thermal Resistance (C-H)	Case-to-Heatsink	-	0.70	-	°C/W

Figure 1. Typical Output Characteristics IGBT-inverter

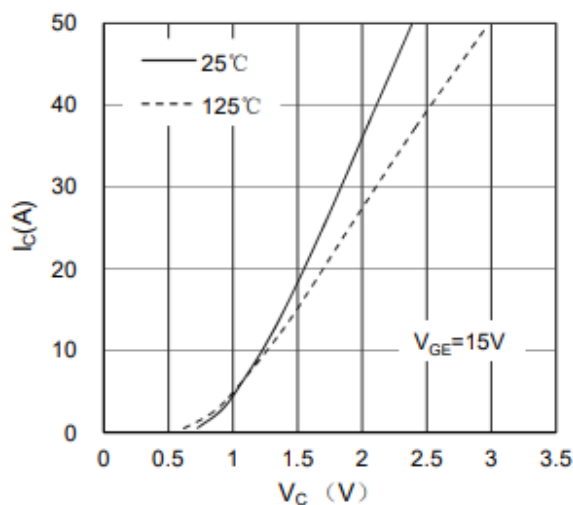


Figure 2. Typical Output Characteristics IGBT-inverter

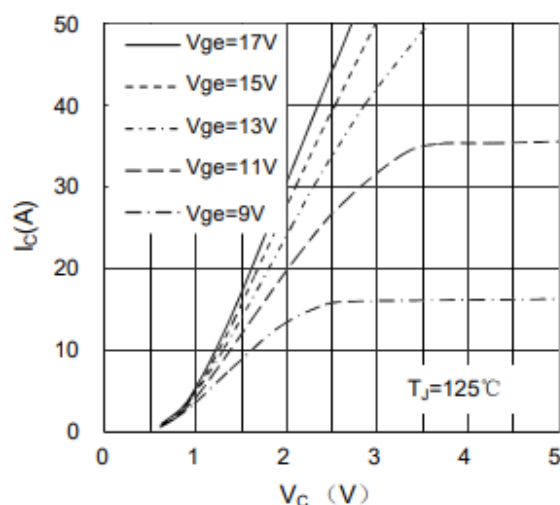


Figure 3. Typical Transfer characteristics IGBT-inverter

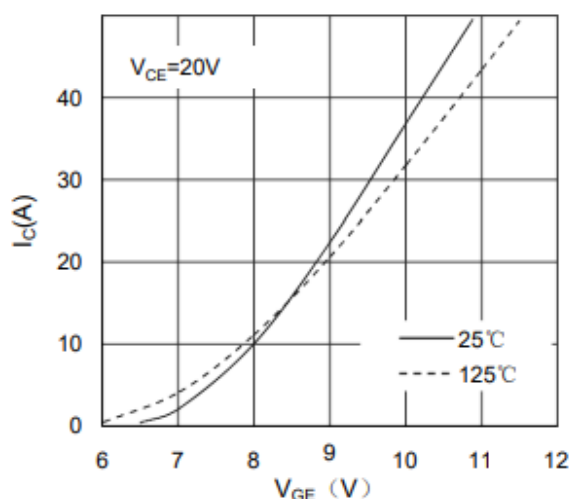


Figure 4. Switching Energy vs Gate Resistor IGBT-inverter

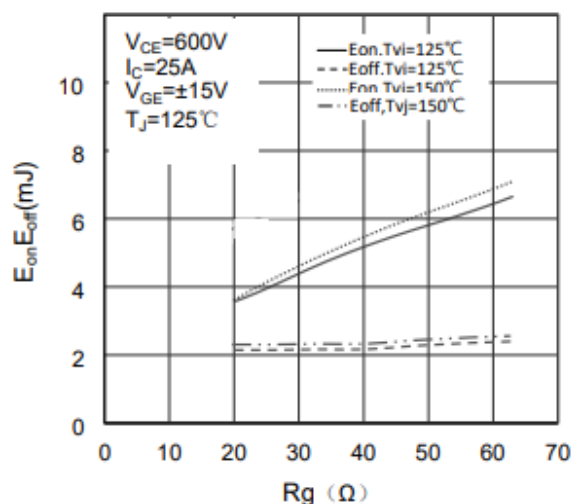


Figure 5. Switching Energy vs Collector Current IGBT-inverter

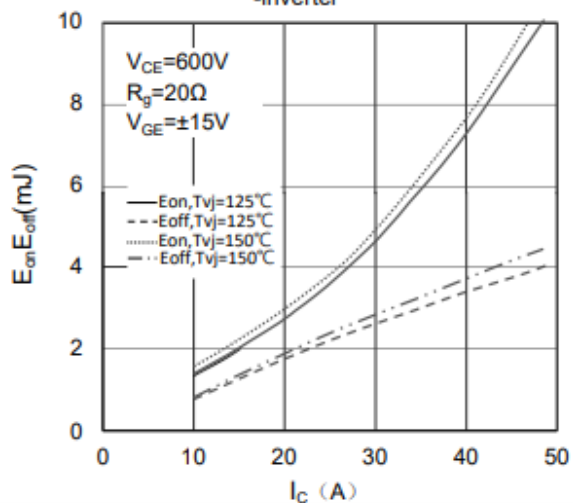


Figure 6. Reverse Biased Safe Operating Area IGBT-inverter

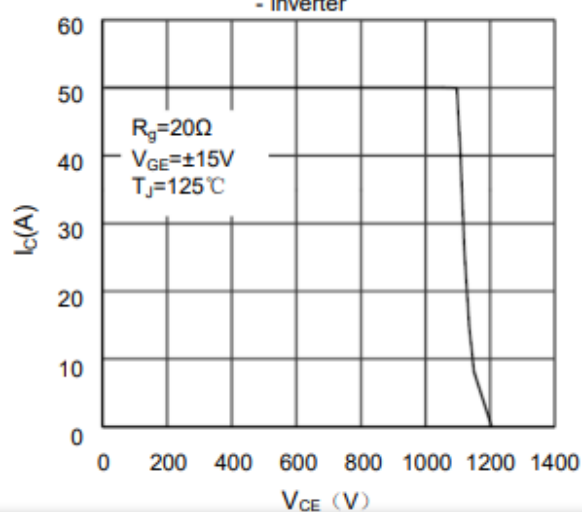


Figure 7. Diode Forward Characteristics Diode -inverter

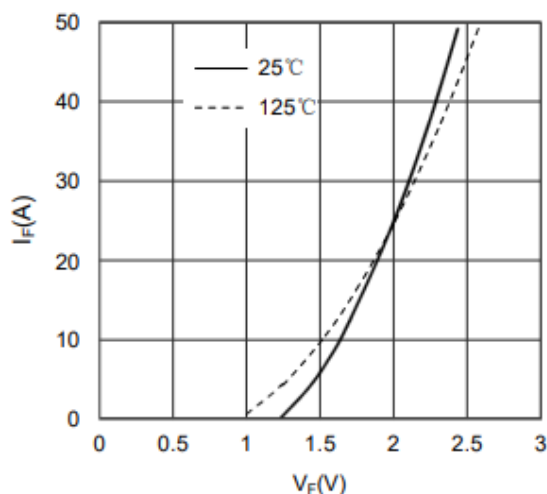


Figure 8. Switching Energy vs Gate Resistor Diode -inverter

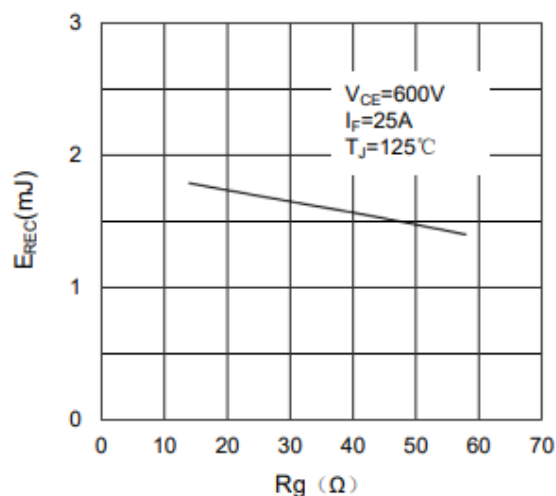


Figure 9. Switching Energy vs Forward Current Diode -inverter

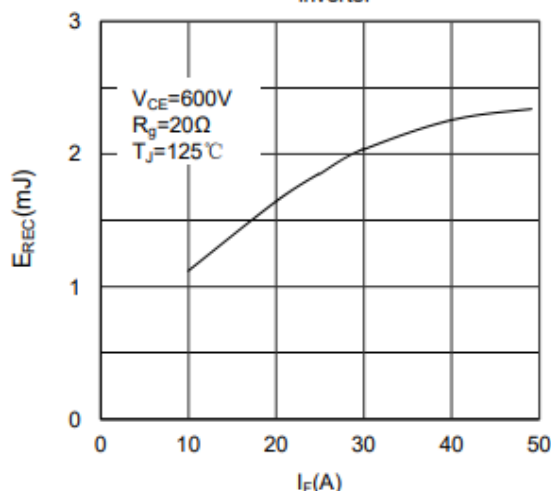


Figure 10. Transient Thermal Impedance of Diode and IGBT -inverter

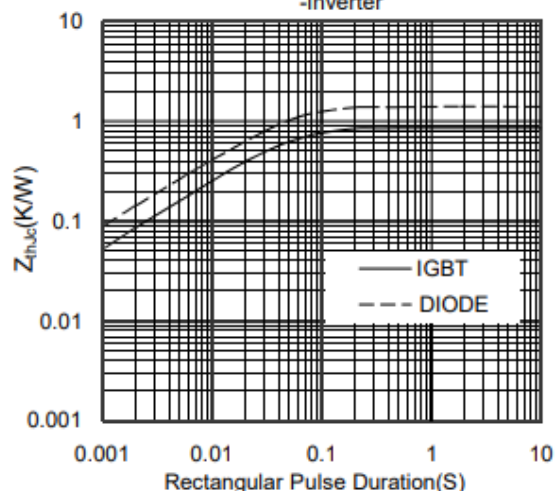


Figure 11. Diode Forward Characteristics Diode - rectifier

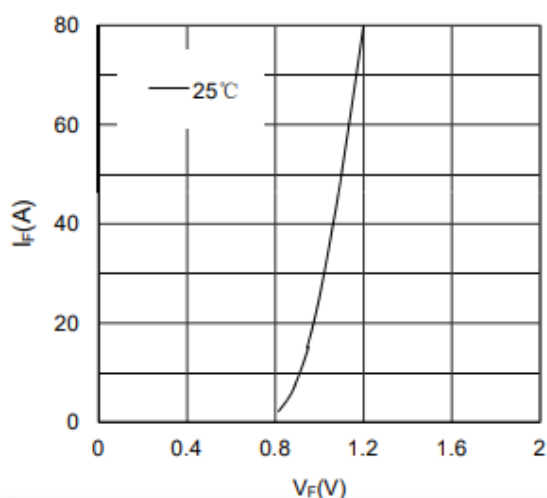


Figure 12. Typical Output Characteristics IGBT - brake chopper

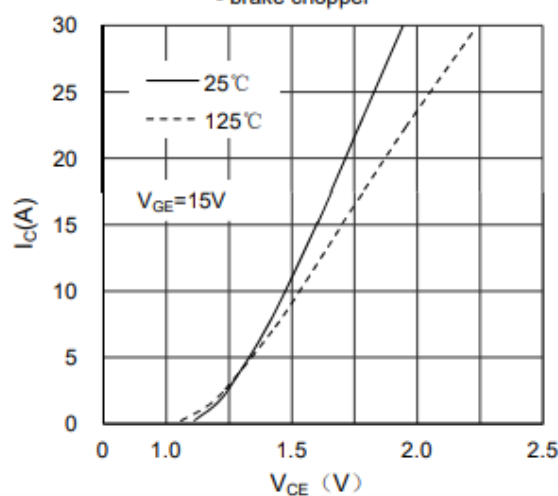


Figure 13. Diode Forward Characteristics Diode
- brake chopper

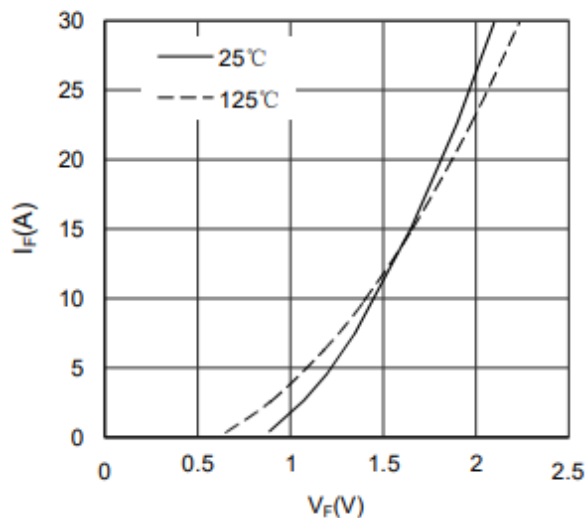


Figure 14. NTC Characteristics

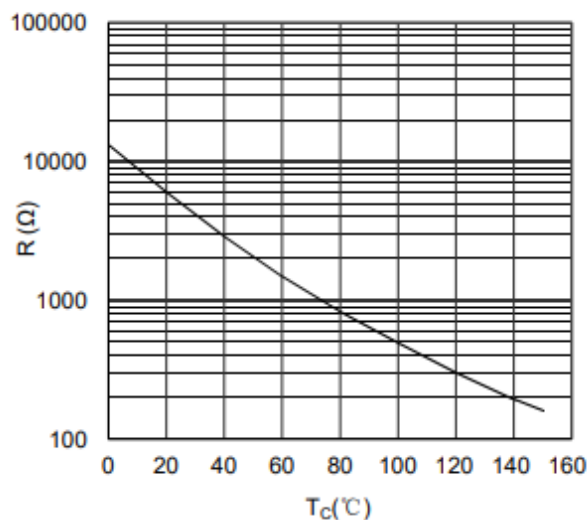


Figure 15. Collector Current vs Case temperature IGBT
-inverter

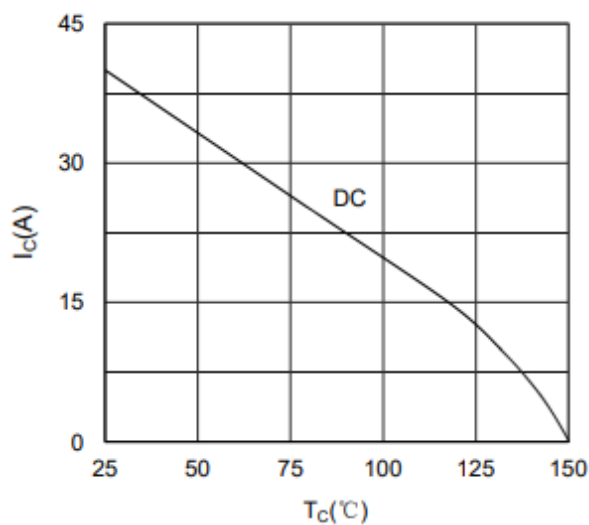
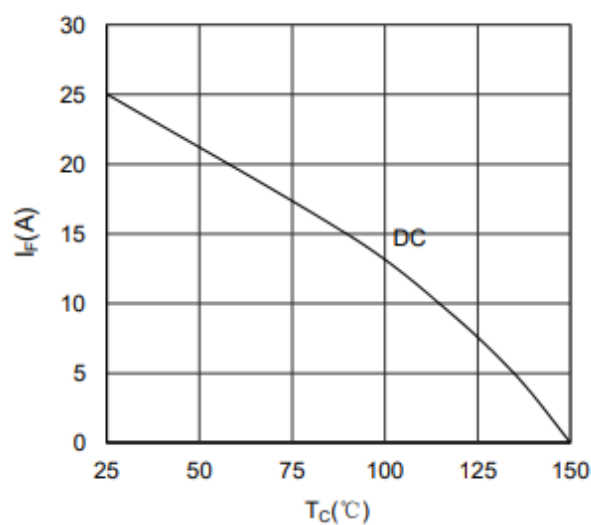
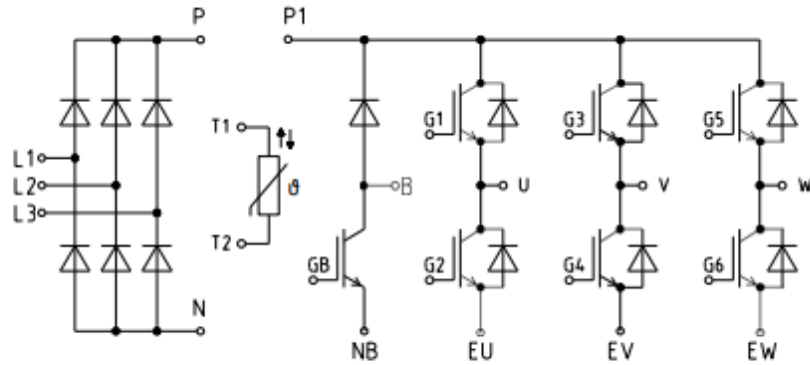


Figure 16. Forward current vs Case temperature Diode
-inverter



Internal Circuit Diagram



Package Dimension (Dimension in mm)

