

1200V 40A PIM Module

Electrical Features

- Low VCEsat
- Trenchstop IGBT
- Overload operation up to 175°C

Mechanical Features

- 2.5kV AC 1min insulation
- Al₂O₃ substrate with low thermal resistance
- Solder contact technology
- Compact design
- High power density

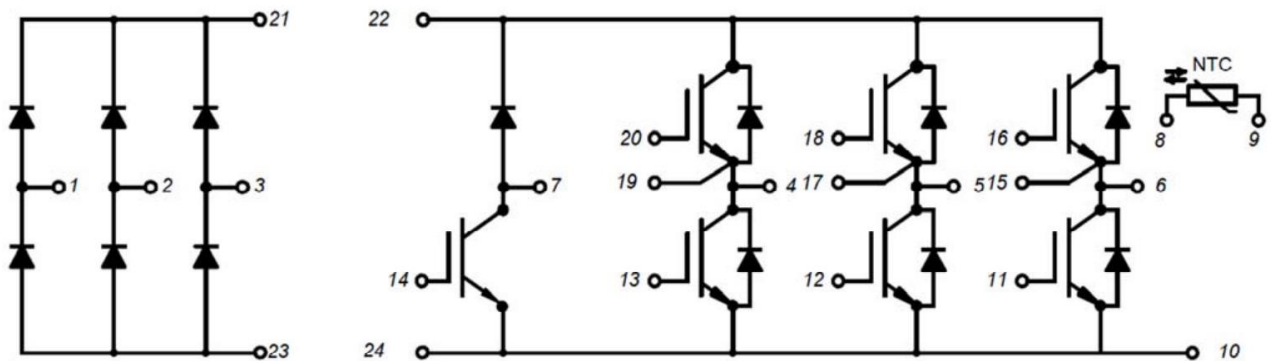


EC PIM 2A

Rectifier + Brake + inverter

Potential Applications

- Motor Drives
- Air conditioning
- Auxiliary inverters



■ Figure . Circuit Diagram

IGBT, Inverter
Maximum Rated Values

Collector-emitter voltage	$T_{vj} = 25^{\circ}\text{C}$	V_{CES}	1200	V
Continuous DC collector current	$T_C = 80^{\circ}\text{C}, T_{vj\max} = 150^{\circ}\text{C}$ $T_C = 25^{\circ}\text{C}, T_{vj\max} = 150^{\circ}\text{C}$	$I_{C\text{ nom}}$ I_C	40 40	A A
Repetitive peak collector current	$t_P = 1\text{ ms}$	I_{CRM}	80	A
Total power dissipation	$T_C = 25^{\circ}\text{C}, T_{vj\max} = 150$	P_{tot}	210	W
Gate-emitter peak voltage		V_{GES}	+/-20	V

Characteristic Values

			min.	typ.	max.	
Collector-emitter saturation voltage	$I_C = 40\text{ A}, V_{GE} = 15\text{ V}$ $I_C = 40\text{ A}, V_{GE} = 15\text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	$V_{CE\text{ sat}}$		1,50 2,20	2,10 V V
Gate threshold voltage	$I_C = 6,10\text{ mA}, V_{CE} = V_{GE}, T_{vj} = 25^{\circ}\text{C}$		V_{GEth}	5,0	6,0	7,0 V
Gate charge	$V_{GE} = -15\text{ V} \dots +15\text{ V}$		Q_{IG}		104	nC
Internal gate resistor	$T_{vj} = 25^{\circ}\text{C}$		R_{Gint}		5,1	Ω
Input capacitance	$f = 1\text{ MHz}, T_{vj} = 25^{\circ}\text{C}, V_{CE} = 30\text{ V}, V_{GE} = 0\text{ V}$		C_{ies}		2820	pF
Reverse transfer capacitance	$f = 1\text{ MHz}, T_{vj} = 25^{\circ}\text{C}, V_{CE} = 30\text{ V}, V_{GE} = 0\text{ V}$		C_{res}		25	pF
Collector-emitter cut-off current	$V_{CE} = 1200\text{ V}, V_{GE} = 0\text{ V}, T_{vj} = 25^{\circ}\text{C}$		I_{CES}			10 μA
Gate-emitter leakage current	$V_{CE} = 0\text{ V}, V_{GE} = 20\text{ V}, T_{vj} = 25^{\circ}\text{C}$		I_{GES}			500 nA
Turn-on delay time, inductive load	$I_C = 40\text{ A}, V_{CE} = 600\text{ V}$ $V_{GE} = \pm 15\text{ V}$ $R_{Gon} = 13\ \Omega$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	t_{don}		0,09 0,09	μs μs
Rise time, inductive load	$I_C = 40\text{ A}, V_{CE} = 600\text{ V}$ $V_{GE} = \pm 15\text{ V}$ $R_{Gon} = 13\ \Omega$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	t_r		0,03 0,05	μs μs
Turn-off delay time, inductive load	$I_C = 40\text{ A}, V_{CE} = 600\text{ V}$ $V_{GE} = \pm 15\text{ V}$ $R_{Goff} = 13\ \Omega$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	t_{doff}		0,42 0,52	μs μs
Fall time, inductive load	$I_C = 40\text{ A}, V_{CE} = 600\text{ V}$ $V_{GE} = \pm 15\text{ V}$ $R_{Goff} = 13\ \Omega$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	t_f		0,07 0,09	μs μs
Turn-on energy loss per pulse	$I_C = 40\text{ A}, V_{CE} = 600\text{ V}, L_S = 45\text{ nH}$ $V_{GE} = \pm 15\text{ V}, di/dt = 1400\text{ A}/\mu\text{s}$ $R_{Gon} = 13\ \Omega$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	E_{on}		3,20 4,50	mJ mJ
Turn-off energy loss per pulse	$I_C = 40\text{ A}, V_{CE} = 600\text{ V}, L_S = 45\text{ nH}$ $V_{GE} = \pm 15\text{ V}, du/dt = 4000\text{ V}/\mu\text{s}$ $R_{Goff} = 13\ \Omega$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	E_{off}		3,60 4,85	mJ mJ
SC data	$V_{GE} \leq 15\text{ V}, V_{CC} = 900\text{ V}$ $V_{CEmax} = V_{CES} - L_{sCE} \cdot di/dt$	$t_P \leq 10\ \mu\text{s}, T_{vj} = 125^{\circ}\text{C}$	I_{SC}		160	A
Thermal resistance, junction to case	IGBT / per IGBT		$R_{\theta JC}$			0,60 K/W
Thermal resistance, case to heatsink	IGBT / per IGBT $\lambda_{\text{Paste}} = 1\text{ W}/(\text{m}\cdot\text{K}) / \lambda_{\text{grease}} = 1\text{ W}/(\text{m}\cdot\text{K})$		$R_{\theta CH}$		0,29	K/W
Temperature under switching conditions			$T_{vj\text{ op}}$	-40		125 $^{\circ}\text{C}$

Diode, Inverter
Maximum Rated Values

Repetitive peak reverse voltage	$T_{vj} = 25^{\circ}\text{C}$	V_{RRM}	1200	V
Continuous DC forward current		I_F	40	A
Repetitive peak forward current	$t_p = 1 \text{ ms}$	I_{FRM}	80	A
I^2t - value	$V_R = 0 \text{ V}, t_p = 10 \text{ ms}, T_{vj} = 125^{\circ}\text{C}$	I^2t	320	A^2s

Characteristic Values

			min.	typ.	max.	
Forward voltage	$I_F = 40 \text{ A}, V_{GE} = 0 \text{ V}$ $I_F = 40 \text{ A}, V_{GE} = 0 \text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	V_F	1,75 1,85	2,20	V V
Peak reverse recovery current	$I_F = 40 \text{ A}, -di_F/dt = 1400 \text{ A}/\mu\text{s} (T_{vj}=125^{\circ}\text{C})$ $V_R = 600 \text{ V}$ $V_{GE} = -15 \text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	I_{RM}	40,0 41,0		A A
Recovered charge	$I_F = 40 \text{ A}, -di_F/dt = 1400 \text{ A}/\mu\text{s} (T_{vj}=125^{\circ}\text{C})$ $V_R = 600 \text{ V}$ $V_{GE} = -15 \text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	Q_r	4,40 8,40		μC μC
Reverse recovery energy	$I_F = 40 \text{ A}, -di_F/dt = 1400 \text{ A}/\mu\text{s} (T_{vj}=125^{\circ}\text{C})$ $V_R = 600 \text{ V}$ $V_{GE} = -15 \text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	E_{rec}	1,85 3,70		mJ mJ
Thermal resistance, junction to case	每个二极管 / per diode	R_{thJC}			0,95	K/W
Thermal resistance, case to heatsink	每个二极管 / per diode $\lambda_{\text{Paste}} = 1 \text{ W}/(\text{m}\cdot\text{K})$ / $\lambda_{\text{grease}} = 1 \text{ W}/(\text{m}\cdot\text{K})$	R_{thCH}		0,46		K/W
Temperature under switching conditions		$T_{vj \text{ op}}$	-40		125	$^{\circ}\text{C}$

Diode, Rectifier
Maximum Rated Values

Repetitive peak reverse voltage	$T_{vj} = 25^{\circ}\text{C}$	V_{RRM}	1800	V
Maximum RMS forward current per chip	$T_C = 80^{\circ}\text{C}$	I_{FRMSM}	50	A
Maximum RMS current at rectifier output	$T_C = 80^{\circ}\text{C}$	I_{RMSM}	60	A
Surge forward current	$t_p = 10 \text{ ms}, T_{vj} = 25^{\circ}\text{C}$ $t_p = 10 \text{ ms}, T_{vj} = 150^{\circ}\text{C}$	I_{FSM}	600 380	A A
I^2t - value	$t_p = 10 \text{ ms}, T_{vj} = 25^{\circ}\text{C}$ $t_p = 10 \text{ ms}, T_{vj} = 150^{\circ}\text{C}$	I^2t	1800 780	A^2s A^2s

Characteristic Values

			min.	typ.	max.	
Forward voltage	$T_{vj} = 150^{\circ}\text{C}, I_F = 40 \text{ A}$	V_F		1,20		V
Reverse current	$T_{vj} = 150^{\circ}\text{C}, V_R = 1600 \text{ V}$	I_R		1,50		mA
Thermal resistance, junction to case	per diode	R_{thJC}			0,90	K/W
Thermal resistance, case to heatsink	per diode $\lambda_{\text{Paste}} = 1 \text{ W}/(\text{m}\cdot\text{K})$ / $\lambda_{\text{grease}} = 1 \text{ W}/(\text{m}\cdot\text{K})$	R_{thCH}		0,435		K/W
Temperature under switching conditions		$T_{vj \text{ op}}$	-40		150	$^{\circ}\text{C}$

IGBT, Brake-Chopper
Maximum Rated Values

Collector-emitter voltage	$T_{vj} = 25^{\circ}\text{C}$	V_{CES}	1200	V
Continuous DC collector current	$T_C = 80^{\circ}\text{C}, T_{vj\max} = 150^{\circ}\text{C}$ $T_C = 25^{\circ}\text{C}, T_{vj\max} = 150^{\circ}\text{C}$	$I_{C\text{nom}}$ I_C	15 20	A A
Repetitive peak collector current	$t_P = 1\text{ ms}$	I_{CRM}	20	A
Total power dissipation	$T_C = 25^{\circ}\text{C}, T_{vj\max} = 150$	P_{tot}	105	W
Gate-emitter peak voltage		V_{GES}	+/-20	V

Characteristic Values

			min.	typ.	max.	
Collector-emitter saturation voltage	$I_C = 15\text{ A}, V_{GE} = 15\text{ V}$ $I_C = 15\text{ A}, V_{GE} = 15\text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	$V_{CE\text{sat}}$		2,10 2,20	2,70 V V
Gate threshold voltage	$I_C = 250\text{ }\mu\text{A}, V_{CE} = V_{GE}, T_{vj} = 25^{\circ}\text{C}$		V_{GEth}	4,0	5,0	6,0 V
Gate charge	$V_{GE} = -15\text{ V} \dots +15\text{ V}$		Q_G		0,25	μC
Internal gate resistor	$T_{vj} = 25^{\circ}\text{C}$		R_{Gint}		0,0	Ω
Input capacitance	$f = 1\text{ MHz}, T_{vj} = 25^{\circ}\text{C}, V_{CE} = 25\text{ V}, V_{GE} = 0\text{ V}$		C_{ies}		1,10	nF
Reverse transfer capacitance	$f = 1\text{ MHz}, T_{vj} = 25^{\circ}\text{C}, V_{CE} = 25\text{ V}, V_{GE} = 0\text{ V}$		C_{res}		0,06	nF
Collector-emitter cut-off current	$V_{CE} = 1200\text{ V}, V_{GE} = 0\text{ V}, T_{vj} = 25^{\circ}\text{C}$		I_{CES}			250 μA
Gate-emitter leakage current	$V_{CE} = 0\text{ V}, V_{GE} = 20\text{ V}, T_{vj} = 25^{\circ}\text{C}$		I_{GES}			200 nA
Turn-on delay time, inductive load	$I_C = 15\text{ A}, V_{CE} = 600\text{ V}$ $V_{GE} = \pm 15\text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	$t_{d\text{on}}$		0,17 0,12	μs μs
Rise time, inductive load	$I_C = 15\text{ A}, V_{CE} = 600\text{ V}$ $V_{GE} = \pm 15\text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	t_r		0,10 0,13	μs μs
Turn-off delay time, inductive load	$I_C = 15\text{ A}, V_{CE} = 600\text{ V}$ $V_{GE} = \pm 15\text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	$t_{d\text{off}}$		0,42 0,52	μs μs
Fall time, inductive load	$I_C = 15\text{ A}, V_{CE} = 600\text{ V}$ $V_{GE} = \pm 15\text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	t_f		0,12 0,18	μs μs
Turn-on energy loss per pulse	$I_C = 15\text{ A}, V_{CE} = 600\text{ V}, L_S = 50\text{ nH}$ $V_{GE} = \pm 15\text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	E_{on}		1,50 2,10	mJ mJ
Turn-off energy loss per pulse	$I_C = 15\text{ A}, V_{CE} = 600\text{ V}, L_S = 50\text{ nH}$ $V_{GE} = \pm 15\text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	E_{off}		1,10 1,50	mJ mJ
SC data	$V_{GE} \leq 15\text{ V}, V_{CC} = 900\text{ V}$ $V_{CE\text{max}} = V_{CES} - L_{SCE} \cdot di/dt$ $t_P \leq 10\text{ }\mu\text{s}, T_{vj} = 125^{\circ}\text{C}$		I_{SC}		60	A
Thermal resistance, junction to case	IGBT / per IGBT		R_{thJC}			1,20 K/W
Thermal resistance, case to heatsink	IGBT / per IGBT $\lambda_{\text{Paste}} = 1\text{ W/(m}\cdot\text{K)} / \lambda_{\text{grease}} = 1\text{ W/(m}\cdot\text{K)}$		R_{thCH}		0,58	K/W
Temperature under switching conditions			$T_{vj\text{op}}$	-40		125 $^{\circ}\text{C}$

Diode, Brake-Chopper
Maximum Rated Values

Repetitive peak reverse voltage	$T_{vj} = 25^{\circ}\text{C}$	V_{RRM}	1200	V
Continuous DC forward current		I_F	15	A
Repetitive peak forward current	$t_p = 1 \text{ ms}$	I_{FRM}	15	A
I^2t - value	$V_R = 0 \text{ V}, t_p = 10 \text{ ms}, T_{vj} = 125^{\circ}\text{C}$	I^2t	20,0	A^2s

Characteristic Values

			min.	typ.	max.	
Forward voltage	$I_F = 10 \text{ A}, V_{GE} = 0 \text{ V}$ $I_F = 10 \text{ A}, V_{GE} = 0 \text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	V_F	2,00 1,70	2,40	V V
Peak reverse recovery current	$I_F = 10 \text{ A}, -di_F/dt = 400 \text{ A}/\mu\text{s} (T_{vj}=125^{\circ}\text{C})$ $V_R = 600 \text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	I_{RM}	14,0 15,0		A A
Recovered charge	$I_F = 10 \text{ A}, -di_F/dt = 400 \text{ A}/\mu\text{s} (T_{vj}=125^{\circ}\text{C})$ $V_R = 600 \text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	Q_r	1,00 1,80		μC μC
Reverse recovery energy	$I_F = 10 \text{ A}, -di_F/dt = 400 \text{ A}/\mu\text{s} (T_{vj}=125^{\circ}\text{C})$ $V_R = 600 \text{ V}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 125^{\circ}\text{C}$	E_{rec}	0,26 0,56		mJ mJ
Thermal resistance, junction to case	per diode		R_{thJC}		2,30	K/W
Thermal resistance, case to heatsink	per diode $\lambda_{Paste} = 1 \text{ W}/(\text{m}\cdot\text{K}) / \lambda_{grease} = 1 \text{ W}/(\text{m}\cdot\text{K})$		R_{thCH}	1,10		K/W
Temperature under switching conditions			$T_{vj \text{ op}}$	-40	125	$^{\circ}\text{C}$

NTC-Thermistor
Characteristic Values

			min.	typ.	max.	
Rated resistance	$T_C = 25^{\circ}\text{C}$	R_{25}		5,00		k Ω
Deviation of R_{100}	$T_C = 100^{\circ}\text{C}, R_{100} = 493 \Omega$	$\Delta R/R$	-5		5	%
Power dissipation	$T_C = 25^{\circ}\text{C}$	P_{25}			20,0	mW
B-value	$R_2 = R_{25} \exp [B_{25/50}(1/T_2 - 1/(298,15 \text{ K}))]$	$B_{25/50}$		3375		K
B-value	$R_2 = R_{25} \exp [B_{25/80}(1/T_2 - 1/(298,15 \text{ K}))]$	$B_{25/80}$		3411		K
B-value	$R_2 = R_{25} \exp [B_{25/100}(1/T_2 - 1/(298,15 \text{ K}))]$	$B_{25/100}$		3433		K

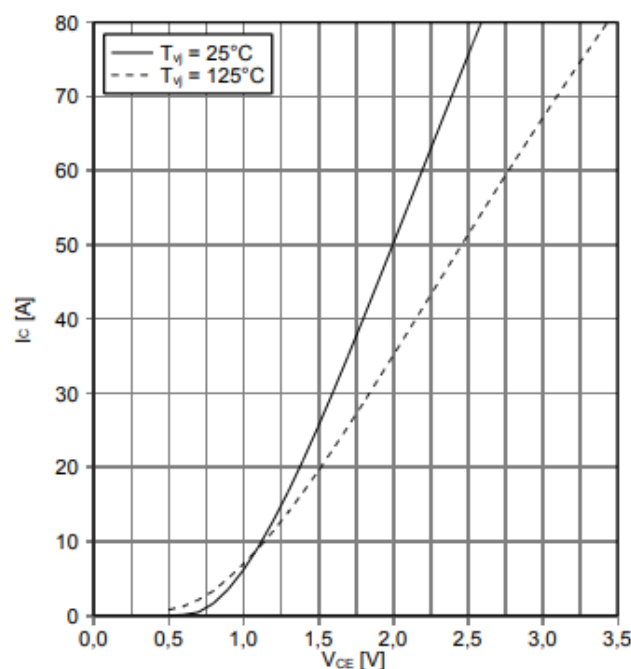
Specification according to the valid application note.

Module

Isolation test voltage	RMS, f = 50 Hz, t = 1 min	V _{ISOL}	2,5	kV
Material of module baseplate			Cu	
Internal isolation	(class 1, IEC 61140) basic insulation (class 1, IEC 61140)		Al ₂ O ₃	
Creepage distance	terminal to heatsink terminal to terminal		10,0	mm
Clearance	terminal to heatsink terminal to terminal		7,5	mm
Comperative tracking index		CTI	> 200	
			min.	typ.
Thermal resistance, case to heatsink	per module $\lambda_{\text{Paste}} = 1 \text{ W/(m}\cdot\text{K)} / \lambda_{\text{grease}} = 1 \text{ W/(m}\cdot\text{K)}$	R _{thCH}	0,02	K/W
Stray inductance module		L _{sCE}	60	nH
Module lead resistance, terminals - chip	T _C = 25°C, per switch	R _{CC'+EE'} R _{AA'+CC'}	4,00 3,00	mΩ
Maximum junction temperature	inverter, brake-chopper rectifier	T _{vj max}		150 °C 150 °C
Temperature under switching conditions	inverter, brake-chopper rectifier	T _{vj op}	-40 -40	125 °C 150 °C
Storage temperature		T _{stg}	-40	125 °C
Mounting torque for modul mounting	Screw M5 - Mounting according to valid application note	M	3,00	- 6,00 Nm
Weight		G	182	g

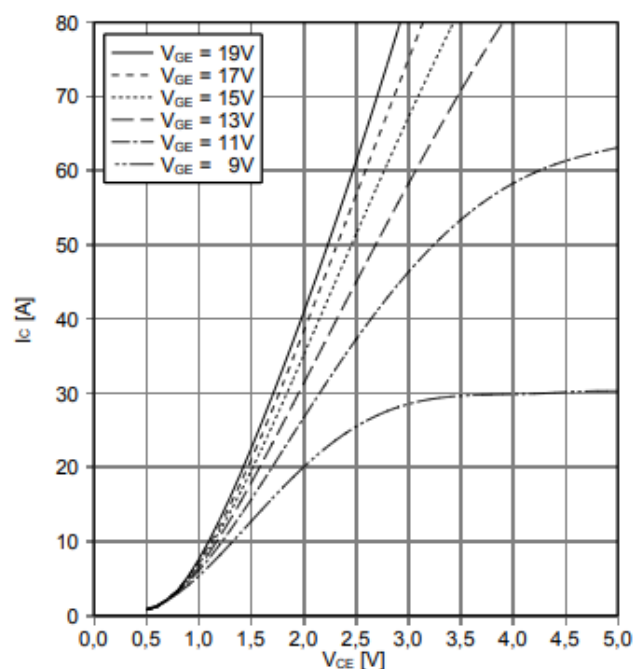
output characteristic IGBT, Inverter (typical)

$I_C = f(V_{CE})$
 $V_{GE} = 15\text{ V}$



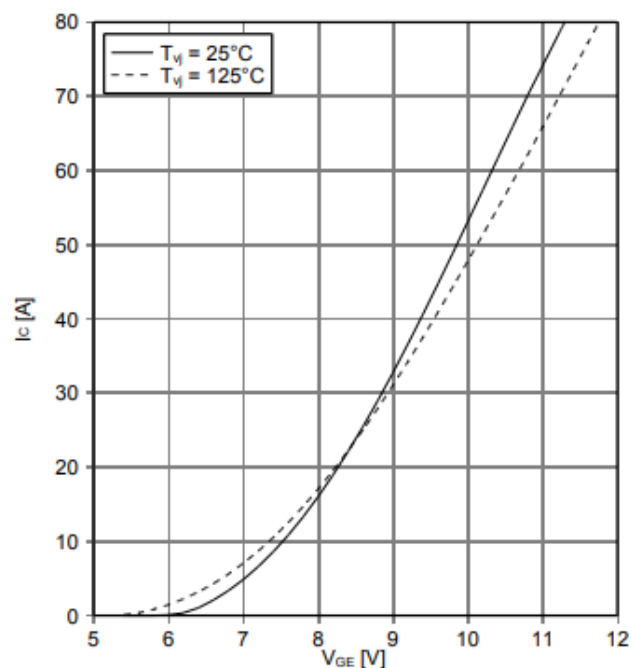
output characteristic IGBT, Inverter (typical)

$I_C = f(V_{CE})$
 $T_{vj} = 125^\circ\text{C}$



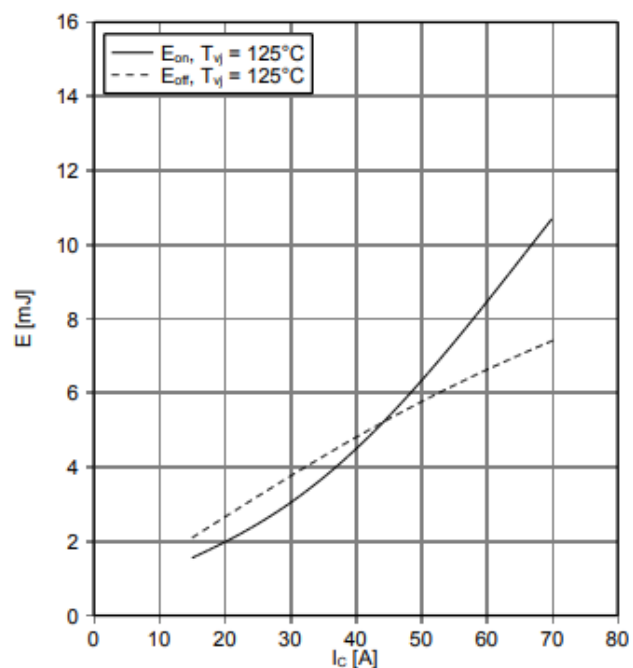
transfer characteristic IGBT, Inverter (typical)

$I_C = f(V_{GE})$
 $V_{CE} = 20\text{ V}$



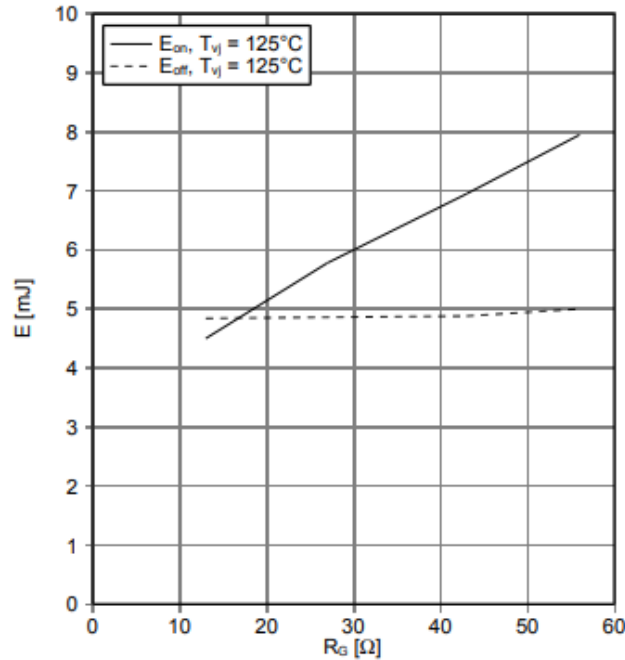
switching losses IGBT, Inverter (typical)

$E_{on} = f(I_C)$, $E_{off} = f(I_C)$
 $V_{GE} = \pm 15\text{ V}$, $R_{Gon} = 13\ \Omega$, $R_{Goff} = 13\ \Omega$, $V_{CE} = 600\text{ V}$



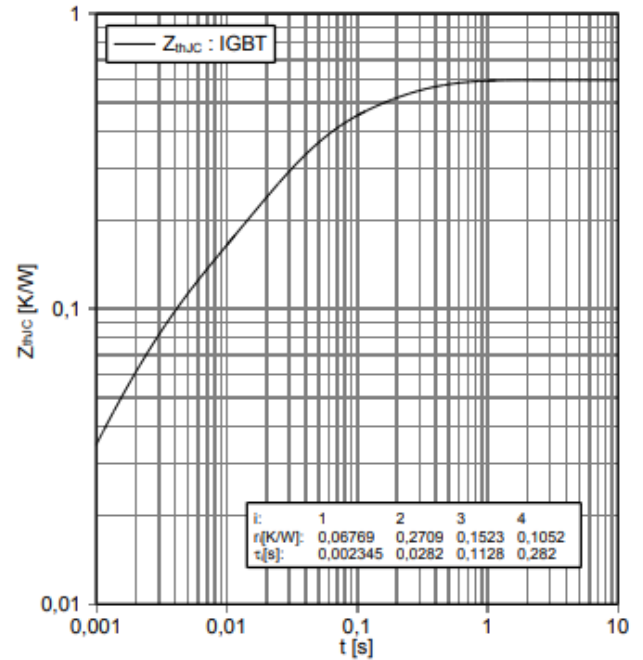
switching losses IGBT, Inverter (typical)

$E_{on} = f(R_G)$, $E_{off} = f(R_G)$
 $V_{GE} = \pm 15\text{ V}$, $I_C = 40\text{ A}$, $V_{CE} = 600\text{ V}$



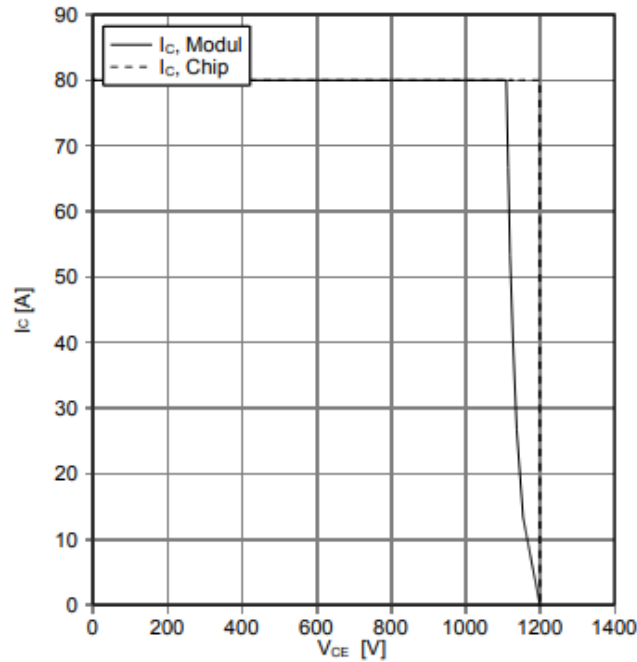
transient thermal impedance IGBT, Inverter

$Z_{thJC} = f(t)$



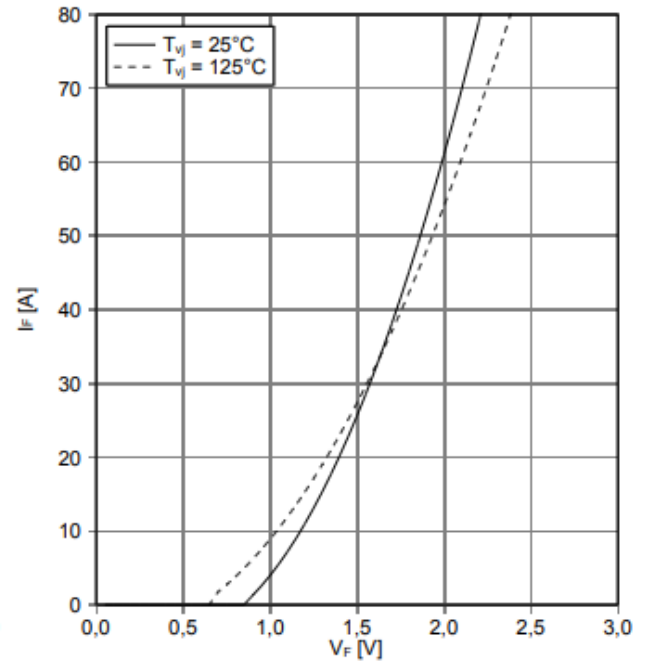
reverse bias safe operating area IGBT, Inverter (RBSOA)

$I_C = f(V_{CE})$
 $V_{GE} = \pm 15\text{ V}$, $R_{Goff} = 13\ \Omega$, $T_{vj} = 125^\circ\text{C}$



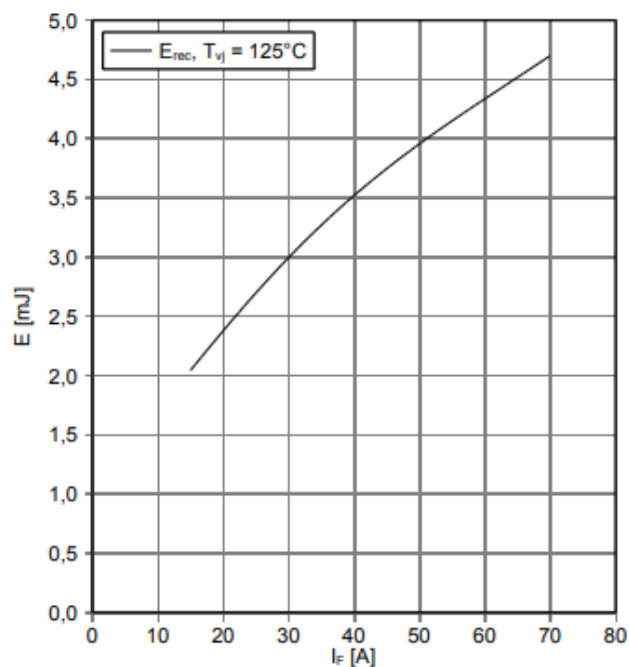
forward characteristic of Diode, Inverter (typical)

$I_F = f(V_F)$



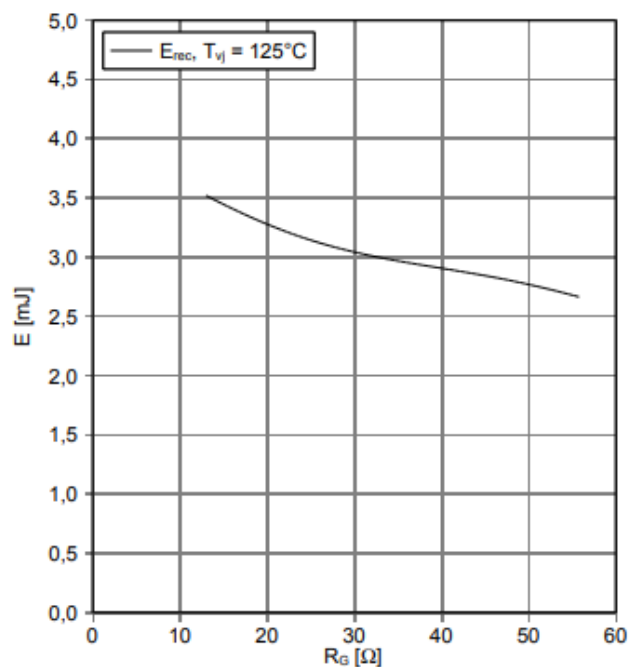
switching losses Diode, Inverter (typical)

$E_{rec} = f(I_F)$
 $R_{Gon} = 13 \Omega$, $V_{CE} = 600 V$



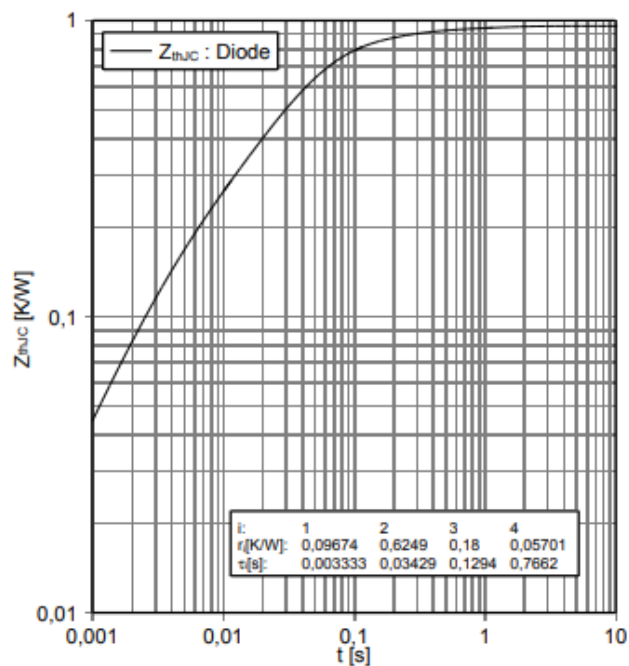
switching losses Diode, Inverter (typical)

$E_{rec} = f(R_G)$
 $I_F = 40 A$, $V_{CE} = 600 V$



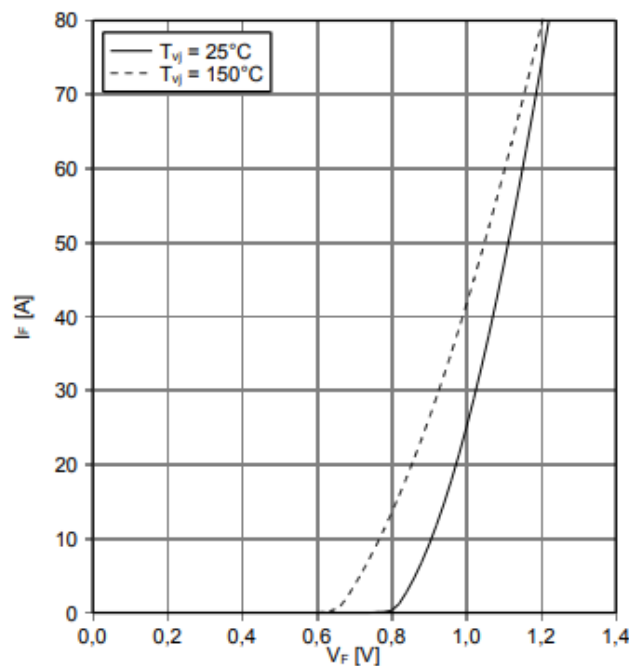
transient thermal impedance Diode, Inverter

$Z_{thJC} = f(t)$



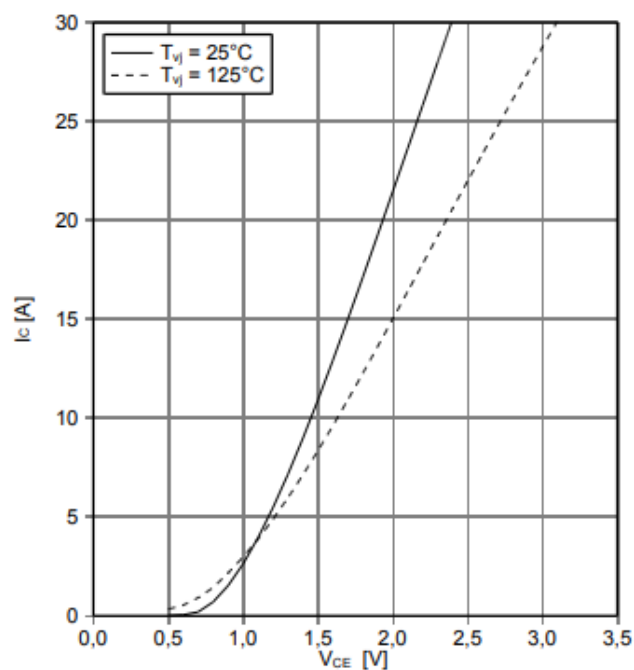
forward characteristic of Diode, Rectifier (typical)

$I_F = f(V_F)$



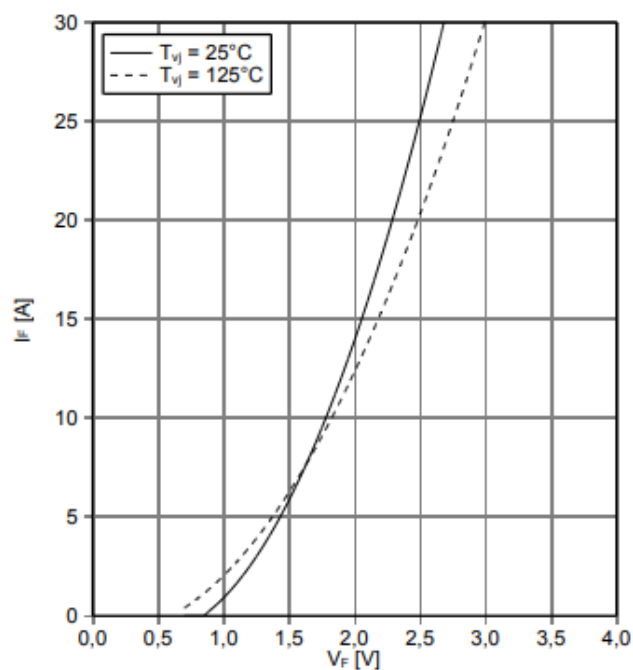
output characteristic IGBT, Brake-Chopper (typical)

$I_C = f(V_{CE})$
 $V_{GE} = 15\text{ V}$



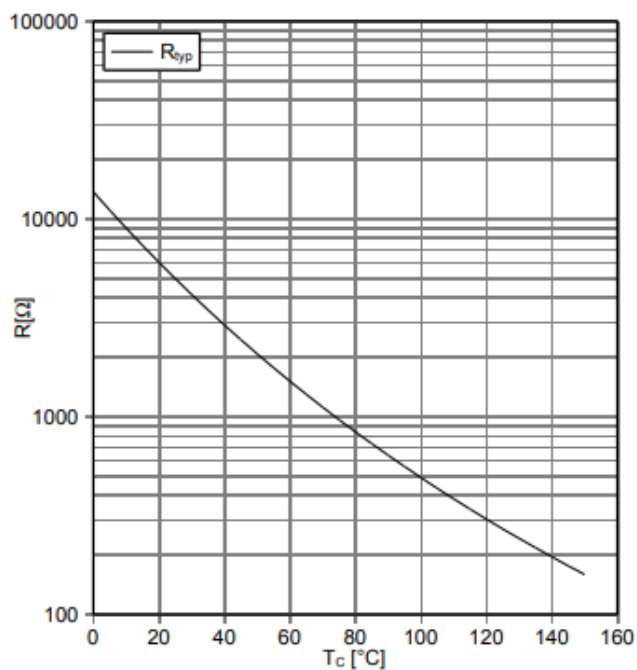
forward characteristic of Diode, Brake-Chopper (typical)

$I_F = f(V_F)$



NTC-Thermistor-temperature characteristic (typical)

$R = f(T)$



Internal Circuit:

