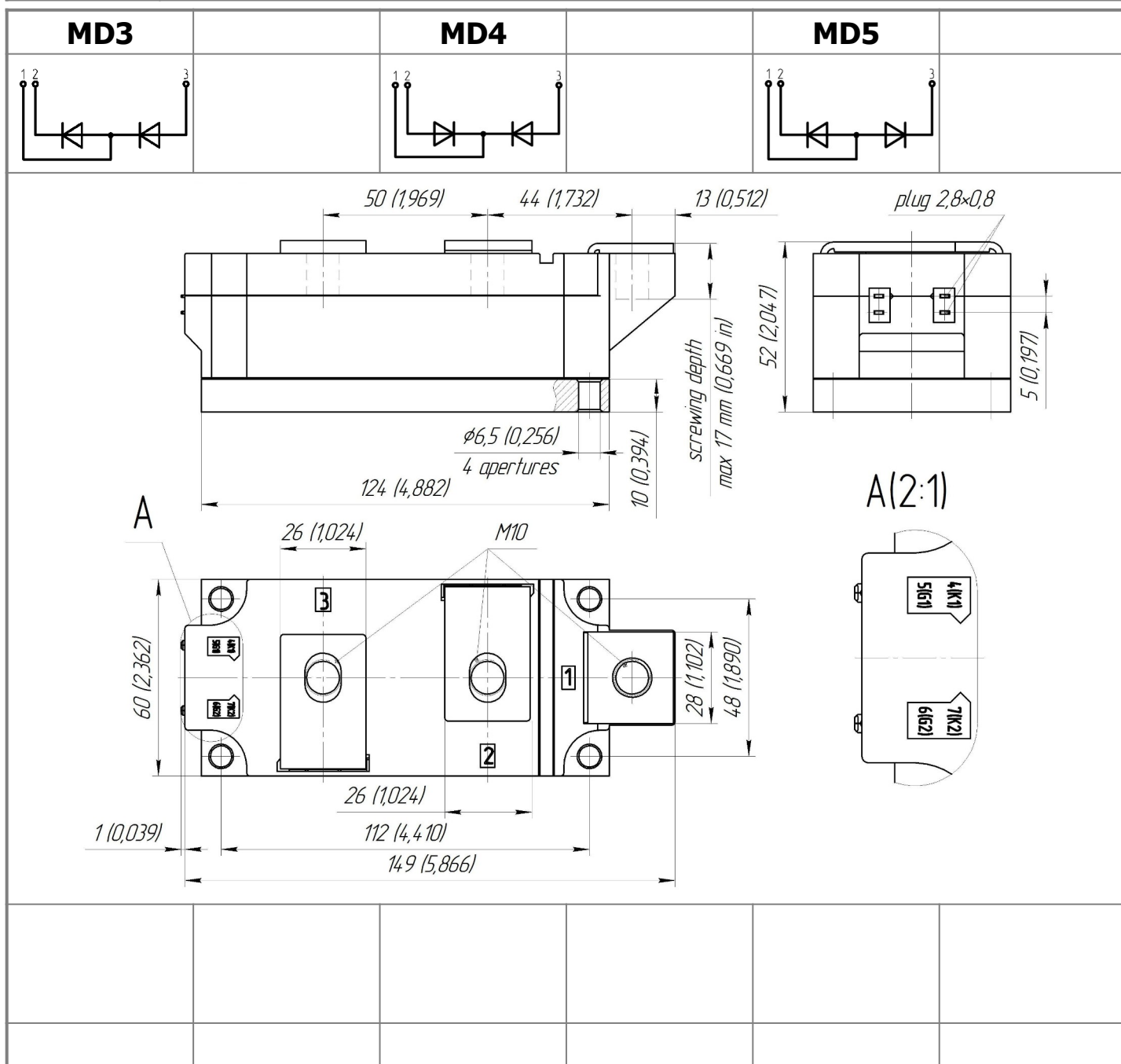




## Double Diode Module For Phase Control MDx-580-26-A2

Electrically isolated base plate  
Industrial standard package  
Simplified mechanical design, rapid assembly  
Pressure contact

|                                 |            |           |               |      |
|---------------------------------|------------|-----------|---------------|------|
| Average forward current         |            | $I_{FAV}$ | 580 A         |      |
| Repetitive peak reverse voltage |            | $V_{RRM}$ | 2000...2600 V |      |
| $V_{RRM}, V$                    | 2000       | 2200      | 2400          | 2600 |
| Voltage code                    | 20         | 22        | 24            | 26   |
| $T_j, ^\circ C$                 | -40...+150 |           |               |      |



All dimensions in millimeters (inches)

## MAXIMUM ALLOWABLE RATINGS

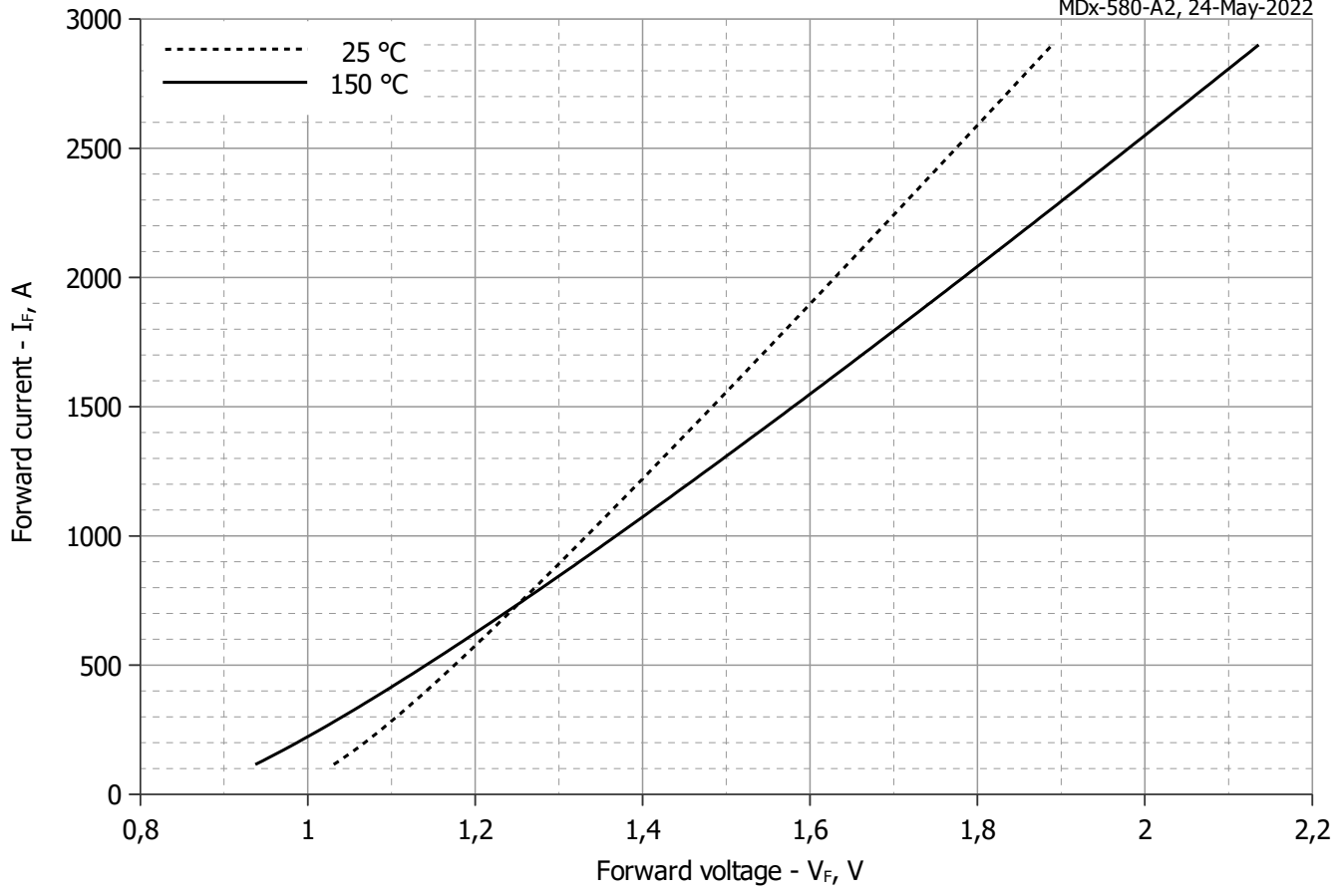
| Symbols and parameters |                                           | Units                            | Values               | Test conditions                                                                                  |                                                                                       |
|------------------------|-------------------------------------------|----------------------------------|----------------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| ON-STATE               |                                           |                                  |                      |                                                                                                  |                                                                                       |
| I <sub>FAV</sub>       | Maximum allowable average forward current | A                                | 580                  | T <sub>c</sub> =100 °C;<br>180° half-sine wave; 50 Hz                                            |                                                                                       |
| I <sub>FRMS</sub>      | RMS forward current                       | A                                | 910                  |                                                                                                  |                                                                                       |
| I <sub>FSM</sub>       | Surge forward current                     | kA                               | 16.0<br>18.0         | T <sub>j</sub> =T <sub>j max</sub><br>T <sub>j</sub> =25 °C                                      | 180° half-sine wave;<br>t <sub>p</sub> =10 ms; single pulse;<br>V <sub>R</sub> =0 V;  |
|                        |                                           |                                  | 17.0<br>20.0         | T <sub>j</sub> =T <sub>j max</sub><br>T <sub>j</sub> =25 °C                                      | 180° half-sine wave;<br>t <sub>p</sub> =8.3 ms; single pulse;<br>V <sub>R</sub> =0 V; |
| I <sup>2</sup> t       | Safety factor                             | A <sup>2</sup> s·10 <sup>3</sup> | 1200<br>1600         | T <sub>j</sub> =T <sub>j max</sub><br>T <sub>j</sub> =25 °C                                      | 180° half-sine wave;<br>t <sub>p</sub> =10 ms; single pulse;<br>V <sub>R</sub> =0 V;  |
|                        |                                           |                                  | 1100<br>1600         | T <sub>j</sub> =T <sub>j max</sub><br>T <sub>j</sub> =25 °C                                      | 180° half-sine wave;<br>t <sub>p</sub> =8.3 ms; single pulse;<br>V <sub>R</sub> =0 V; |
| BLOCKING               |                                           |                                  |                      |                                                                                                  |                                                                                       |
| V <sub>RRM</sub>       | Repetitive peak reverse voltages          | V                                | 2000...2600          | T <sub>j min</sub> < T <sub>j</sub> < T <sub>j max</sub> ;<br>180° half-sine wave; 50 Hz;        |                                                                                       |
| V <sub>RSM</sub>       | Non-repetitive peak reverse voltages      | V                                | 2100...2700          | T <sub>j min</sub> < T <sub>j</sub> < T <sub>j max</sub> ;<br>180° half-sine wave; single pulse; |                                                                                       |
| V <sub>R</sub>         | Reverse continuous voltages               | V                                | 0.6·V <sub>RRM</sub> | T <sub>j</sub> =T <sub>j max</sub> ;                                                             |                                                                                       |
| THERMAL                |                                           |                                  |                      |                                                                                                  |                                                                                       |
| T <sub>stg</sub>       | Storage temperature                       | °C                               | −40...+50            |                                                                                                  |                                                                                       |
| T <sub>j</sub>         | Operating junction temperature            | °C                               | −40...+150           |                                                                                                  |                                                                                       |
| T <sub>c op</sub>      | Operating temperature                     | °C                               | −40...+125           |                                                                                                  |                                                                                       |
| MECHANICAL             |                                           |                                  |                      |                                                                                                  |                                                                                       |
| a                      | Acceleration under vibration              | m/s <sup>2</sup>                 | 50                   |                                                                                                  |                                                                                       |

## CHARACTERISTICS

| Symbols and parameters |                                      | Units | Values     | Conditions                                                               |                                  |
|------------------------|--------------------------------------|-------|------------|--------------------------------------------------------------------------|----------------------------------|
| ON-STATE               |                                      |       |            |                                                                          |                                  |
| V <sub>FM</sub>        | Peak forward voltage, max            | V     | 1.50       | T <sub>j</sub> =25 °C; I <sub>FM</sub> =1570 A                           |                                  |
| V <sub>F(TO)</sub>     | Forward threshold voltage, max       | V     | 0.958      | T <sub>j</sub> =T <sub>j max</sub> ;                                     |                                  |
| r <sub>T</sub>         | Forward slope resistance, max        | mΩ    | 0.408      | 0.5 π I <sub>FAV</sub> < I <sub>T</sub> < 1.5 π I <sub>FAV</sub>         |                                  |
| BLOCKING               |                                      |       |            |                                                                          |                                  |
| I <sub>RRM</sub>       | Repetitive peak reverse current, max | mA    | 50<br>3.00 | T <sub>j</sub> =T <sub>j max</sub><br>T <sub>j</sub> =25 °C              | V <sub>R</sub> =V <sub>RRM</sub> |
| SWITCHING              |                                      |       |            |                                                                          |                                  |
| Q <sub>r</sub>         | Recovered charge, max                | μC    | 2640       | T <sub>j</sub> =T <sub>j max</sub> ; I <sub>FM</sub> =I <sub>FAV</sub> ; |                                  |
| t <sub>rr</sub>        | Reverse recovery time, max           | μS    | 32         | di <sub>R</sub> /dt=-10 A/μs;                                            |                                  |
| I <sub>rr</sub>        | Reverse recovery current, max        | A     | 165        | V <sub>R</sub> =100 V                                                    |                                  |
| THERMAL                |                                      |       |            |                                                                          |                                  |
| R <sub>thjc</sub>      | Thermal resistance, junction to case |       |            |                                                                          |                                  |
|                        | per module                           | °C/W  | 0.0275     | 180° half-sine wave, 50 Hz                                               |                                  |
|                        | per arm                              | °C/W  | 0.0550     |                                                                          |                                  |
|                        | per module                           | °C/W  | 0.0265     | DC                                                                       |                                  |
|                        | per arm                              | °C/W  | 0.0530     |                                                                          |                                  |
| R <sub>thch</sub>      | Thermal resistance, case to heatsink |       |            |                                                                          |                                  |
|                        | per module                           | °C/W  | 0.0100     |                                                                          |                                  |
|                        | per arm                              | °C/W  | 0.0200     |                                                                          |                                  |
| INSULATION             |                                      |       |            |                                                                          |                                  |
| V <sub>ISOL</sub>      | Insulation test voltage              | kV    | 3.00       | Sine wave, 50 Hz;<br>RMS                                                 | t=60 sec                         |
|                        |                                      |       | 3.60       |                                                                          | t=1 sec                          |

| MECHANICAL     |                                                |    |       |                 |
|----------------|------------------------------------------------|----|-------|-----------------|
| M <sub>1</sub> | Mounting torque (M6) <sup>1)</sup>             | Nm | 6.00  | Tolerance ± 15% |
| M <sub>2</sub> | Terminal connection torque (M10) <sup>1)</sup> | Nm | 12.00 | Tolerance ± 15% |
| m              | Weight, max                                    | g  | 1500  |                 |

| PART NUMBERING GUIDE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | NOTES |   |     |     |    |    |    |    |   |   |   |   |  |   |  |   |  |   |  |   |                                         |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|---|-----|-----|----|----|----|----|---|---|---|---|--|---|--|---|--|---|--|---|-----------------------------------------|
| <table><tr><td>MD</td><td>3</td><td>-</td><td>580</td><td>-</td><td>26</td><td>-</td><td>A2</td><td>-</td><td>N</td></tr><tr><td>1</td><td>2</td><td></td><td>3</td><td></td><td>4</td><td></td><td>5</td><td></td><td>6</td></tr></table> <p>1. MD - Rectifier Diode</p> <p>2. Circuit Schematic:</p> <p>3 – serial connection</p> <p>4 – common Cathode</p> <p>5 – common Anode</p> <p>3. Average Forward Current, A</p> <p>4. Voltage Code</p> <p>5. Package Type (M.A2)</p> <p>6. Ambient Conditions:</p> <p>N – Normal</p> | MD    | 3 | -   | 580 | -  | 26 | -  | A2 | - | N | 1 | 2 |  | 3 |  | 4 |  | 5 |  | 6 | <p>1) The screws must be lubricated</p> |
| MD                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 3     | - | 580 | -   | 26 | -  | A2 | -  | N |   |   |   |  |   |  |   |  |   |  |   |                                         |
| 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 2     |   | 3   |     | 4  |    | 5  |    | 6 |   |   |   |  |   |  |   |  |   |  |   |                                         |



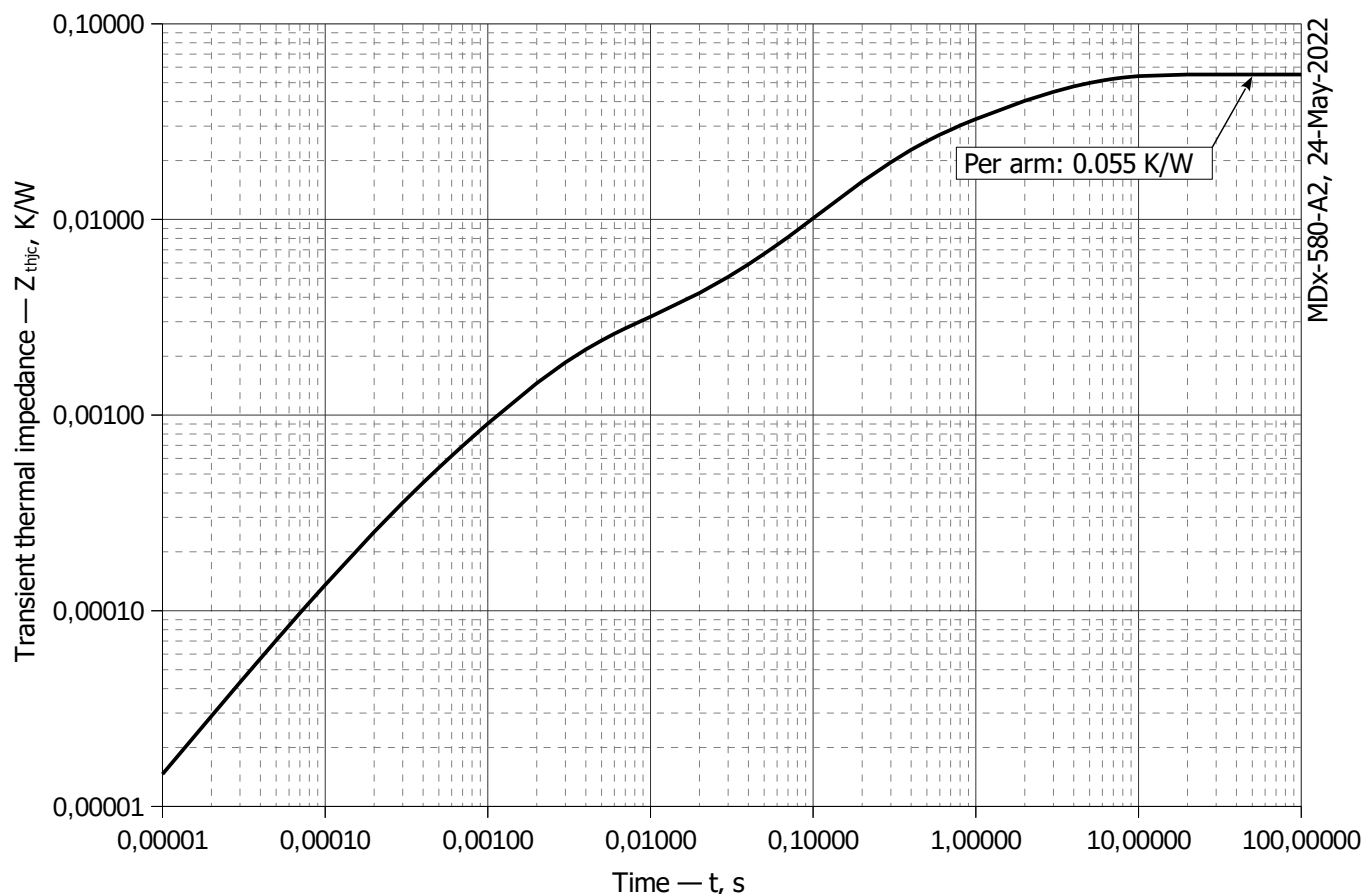
**Fig 1 – Forward characteristics of Limit device**

Analytical function for Forward characteristic:

$$V_F = A + B \cdot i_F + C \cdot \ln(i_F + 1) + D \cdot \sqrt{i_F}$$

|          | Coefficients for max curves |                          |
|----------|-----------------------------|--------------------------|
|          | $T_j = 25^\circ\text{C}$    | $T_j = T_{j\text{ max}}$ |
| <b>A</b> | 0.89291504                  | 0.85561928               |
| <b>B</b> | 0.00027020                  | 0.00030983               |
| <b>C</b> | 0.02025406                  | -0.00961406              |
| <b>D</b> | 0.00095110                  | 0.00851381               |

**Forward characteristic model (see Fig. 1).**



**Fig 2 – Transient thermal impedance  $Z_{thjc}$  vs. time  $t$**

Analytical function for Transient thermal impedance junction to case  $Z_{thjc}$  for DC:

$$Z_{thjc} = \sum_{i=1}^n R_i \left( 1 - e^{-\frac{t}{\tau_i}} \right)$$

Where  $i = 1$  to  $n$ ,  $n$  is the number of terms in the series.

$t$  = Duration of heating pulse in seconds.

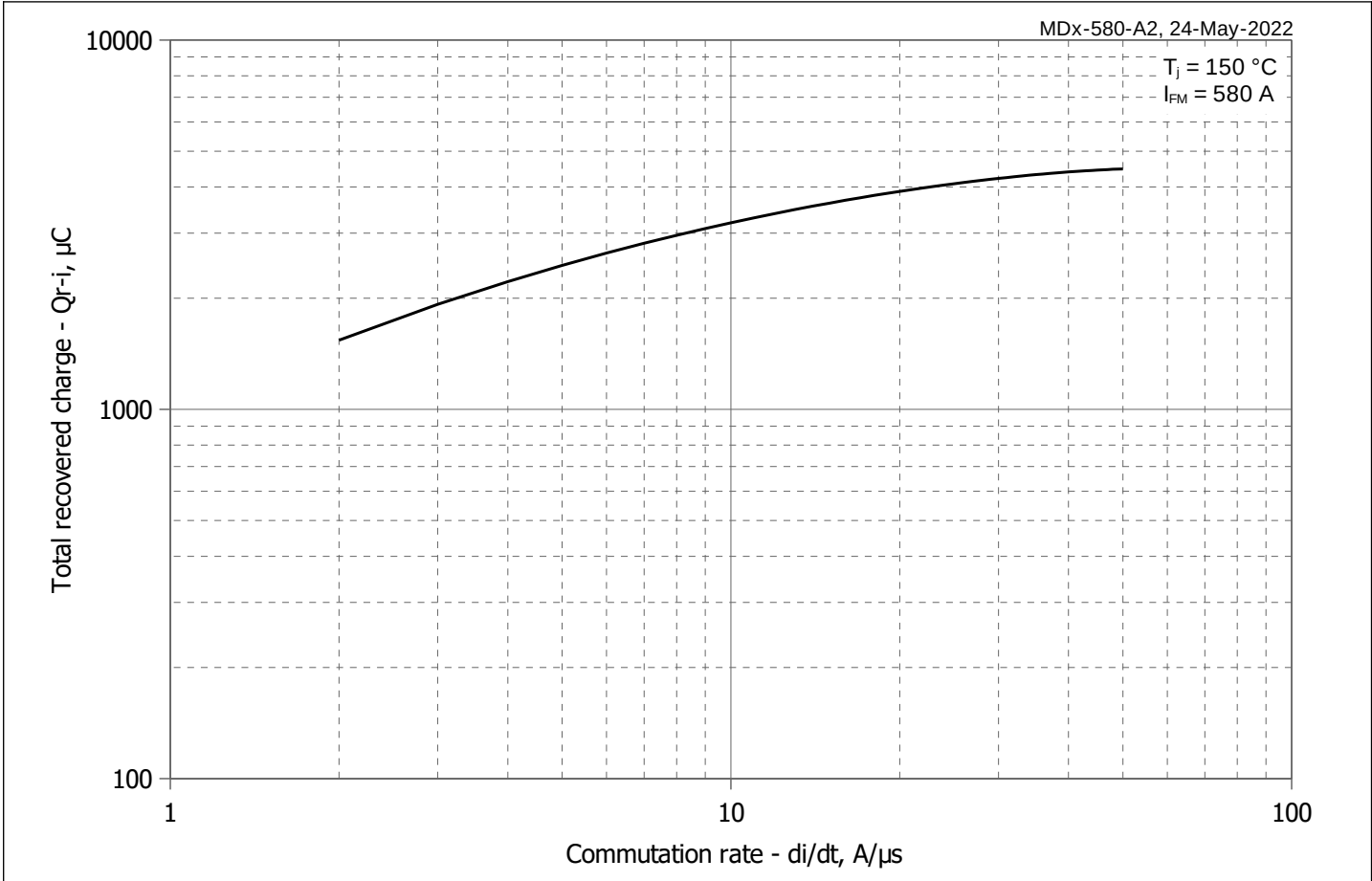
$Z_{thjc}$  = Thermal resistance at time  $t$ .

$R_i$  = Amplitude of  $p_{th}$  term.

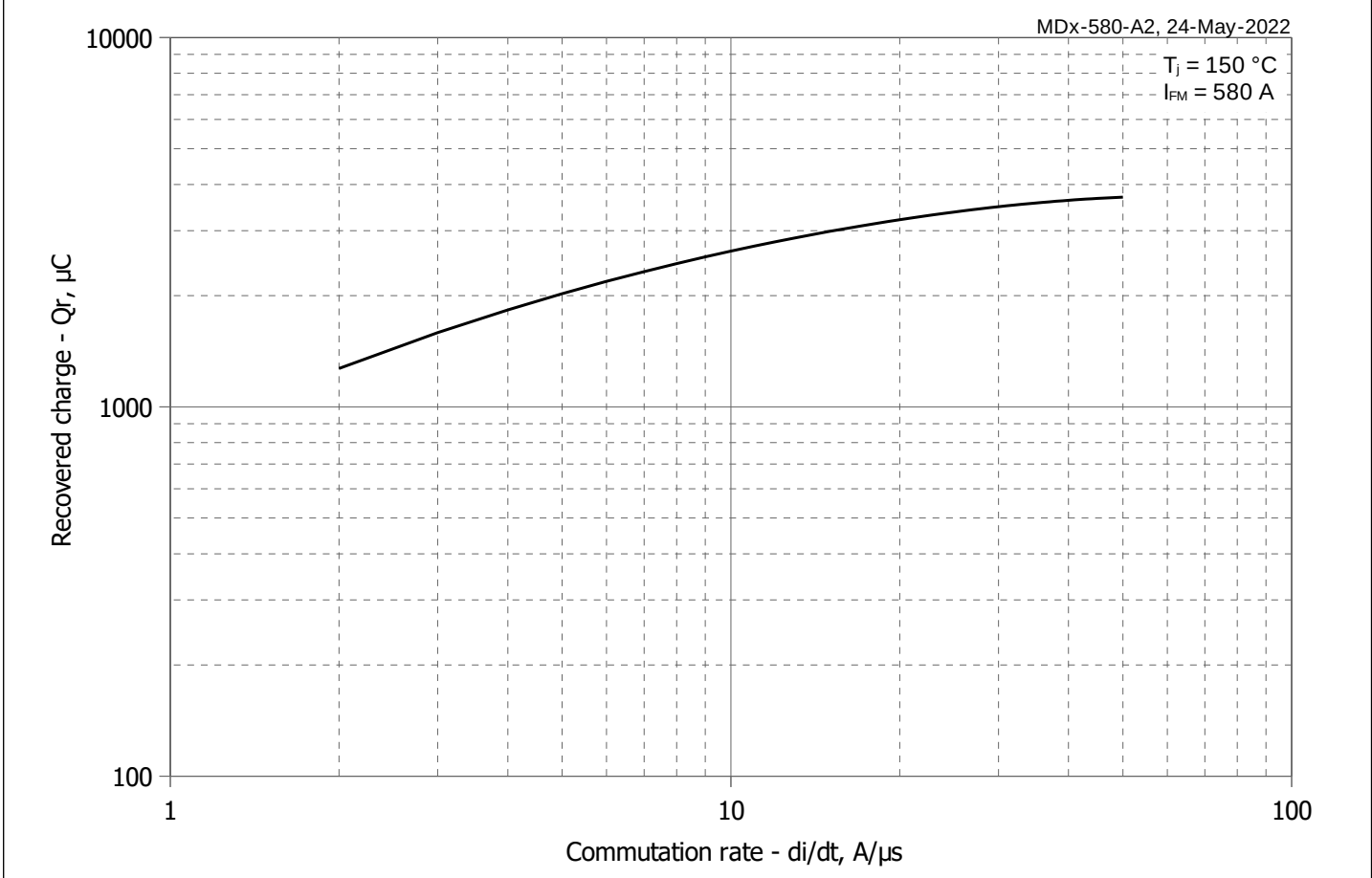
$\tau_i$  = Time constant of  $r_{th}$  term.

| $i$         | 1      | 2      | 3       | 4         | 5        | 6         |
|-------------|--------|--------|---------|-----------|----------|-----------|
| $R_i, K/W$  | 0.0249 | 0.0112 | 0.01635 | 0.0006528 | 0.00179  | 0.000136  |
| $\tau_i, s$ | 3.132  | 1      | 0.2335  | 0.01038   | 0.002348 | 0.0002448 |

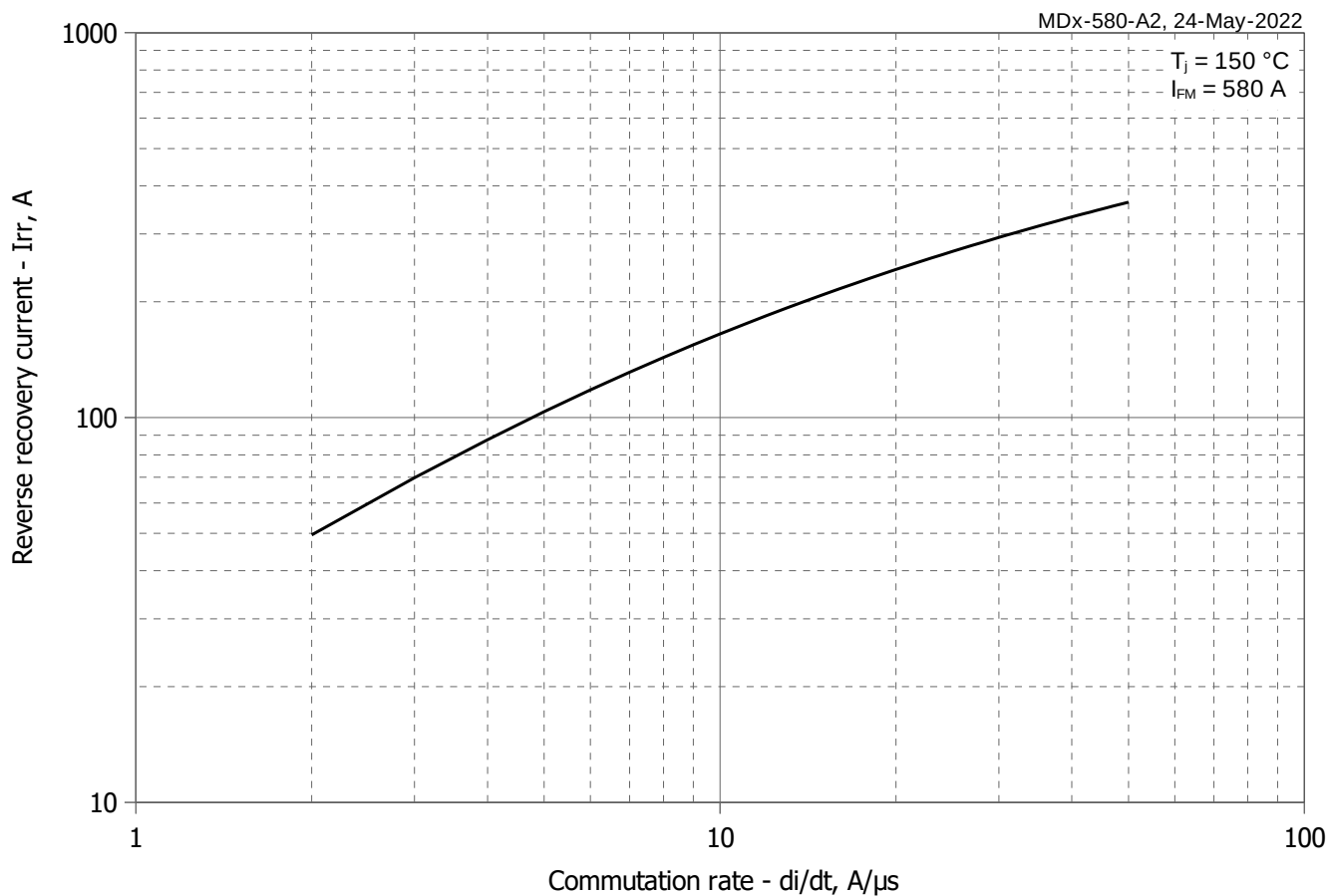
**Transient thermal impedance junction to case  $Z_{thjc}$  model (see Fig. 2)**



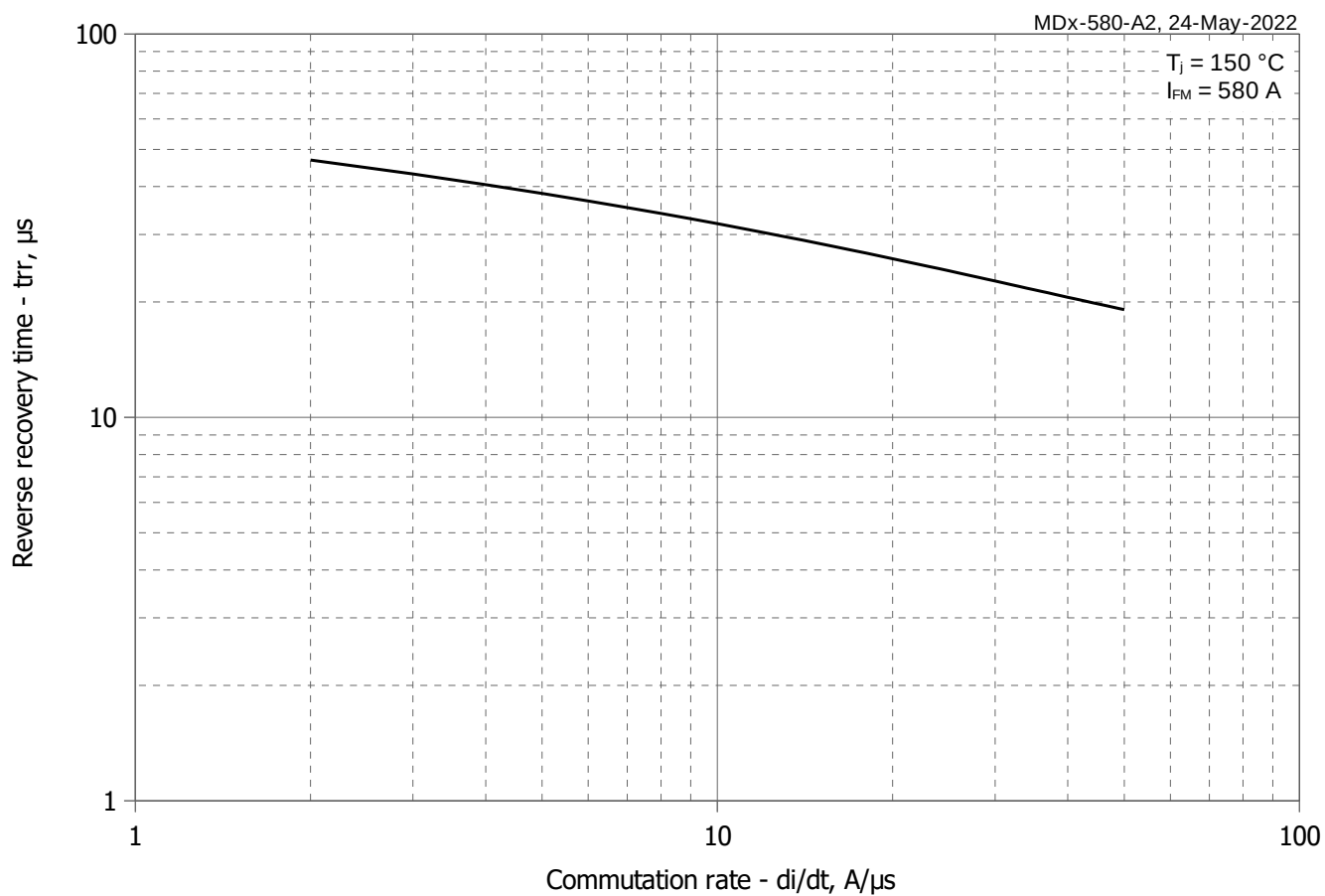
**Fig 3 - Maximum recovered charge  $Q_{r-i}$  (integral) vs. commutation rate  $di_R/dt$**



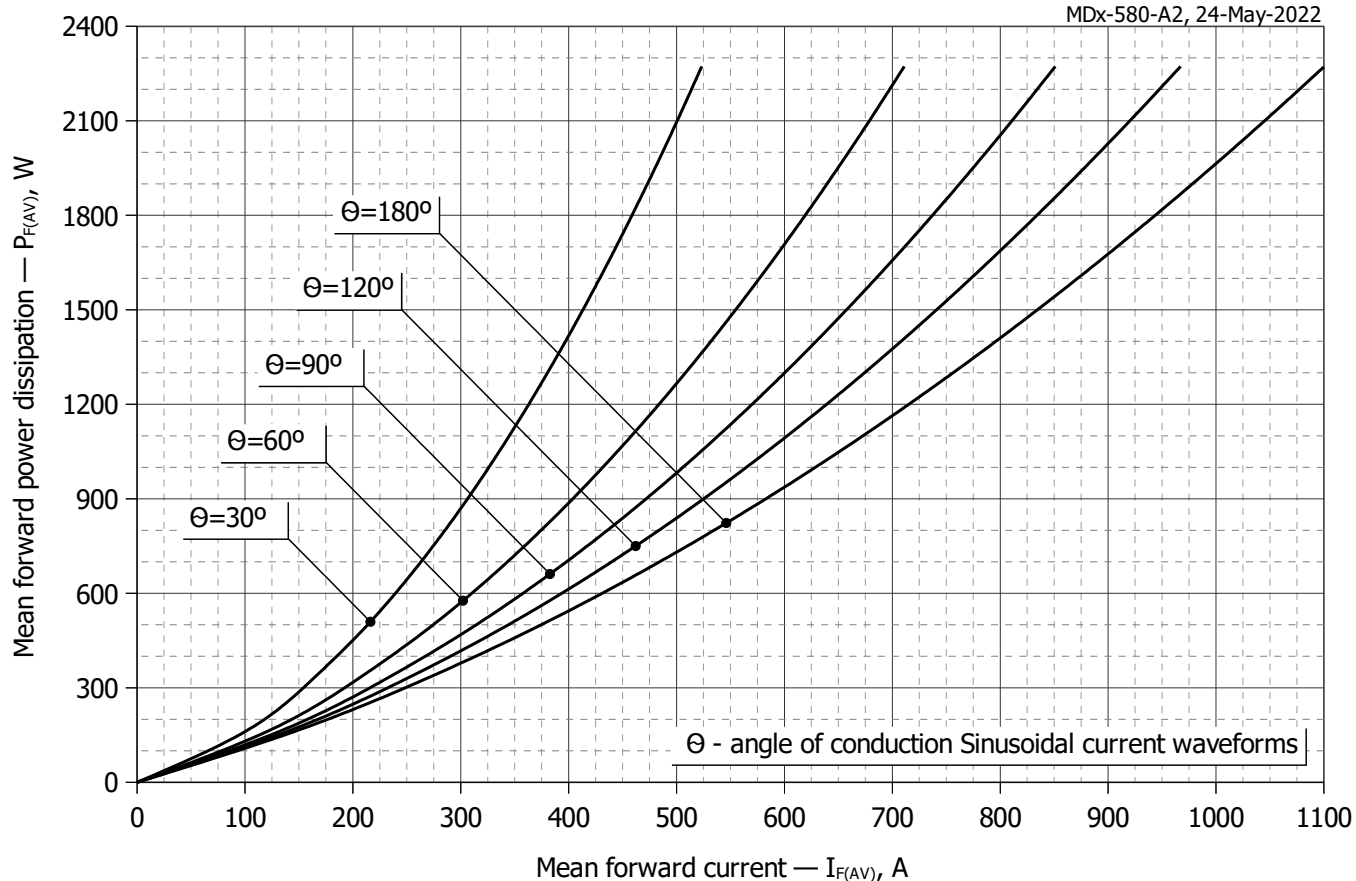
**Fig 4 - Maximum recovered charge  $Q_r$  vs. commutation rate  $di_R/dt$  (25% chord)**



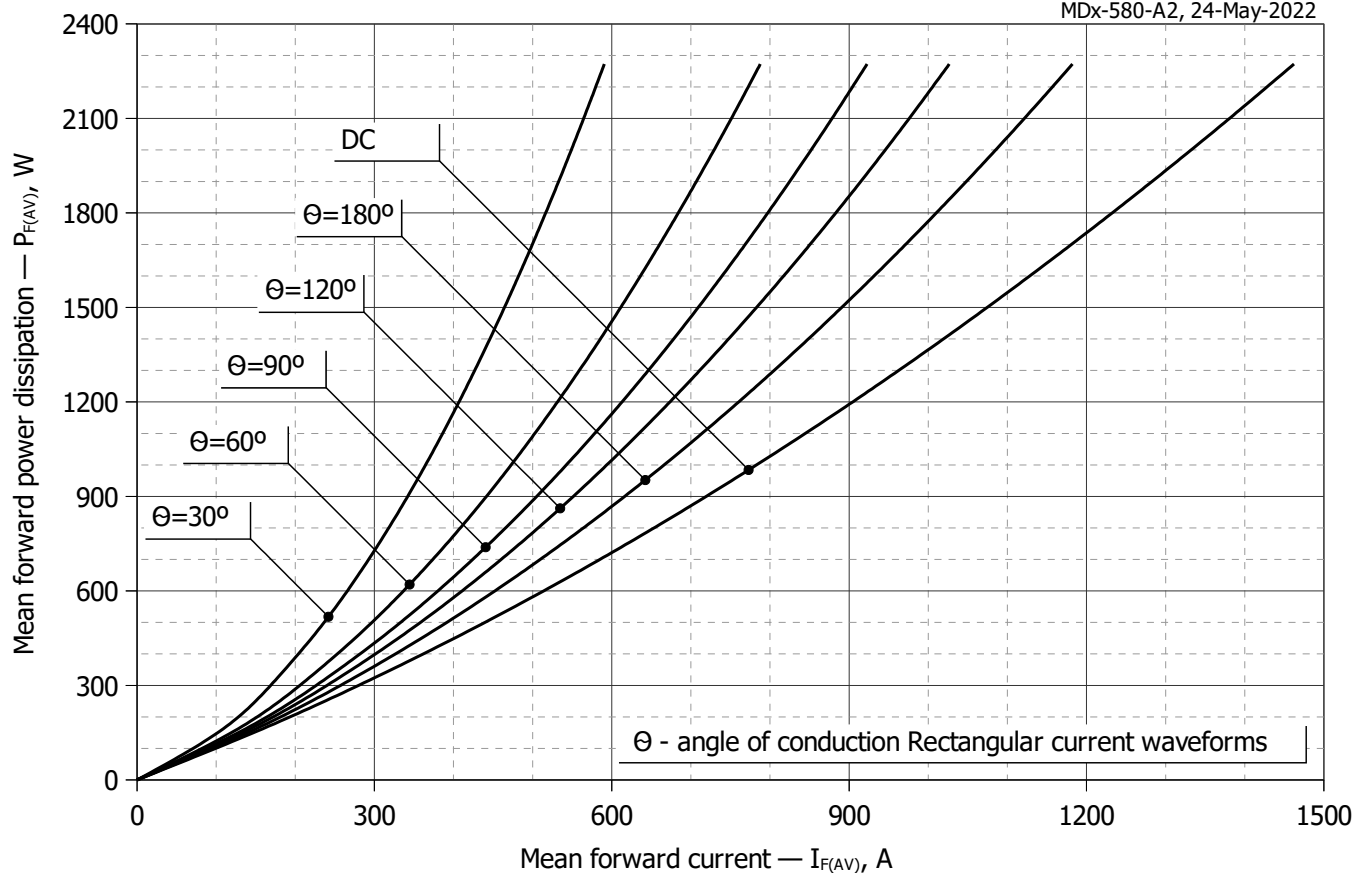
**Fig 5 - Maximum reverse recovery current  $I_{rr}$  vs. commutation rate  $di_R/dt$**



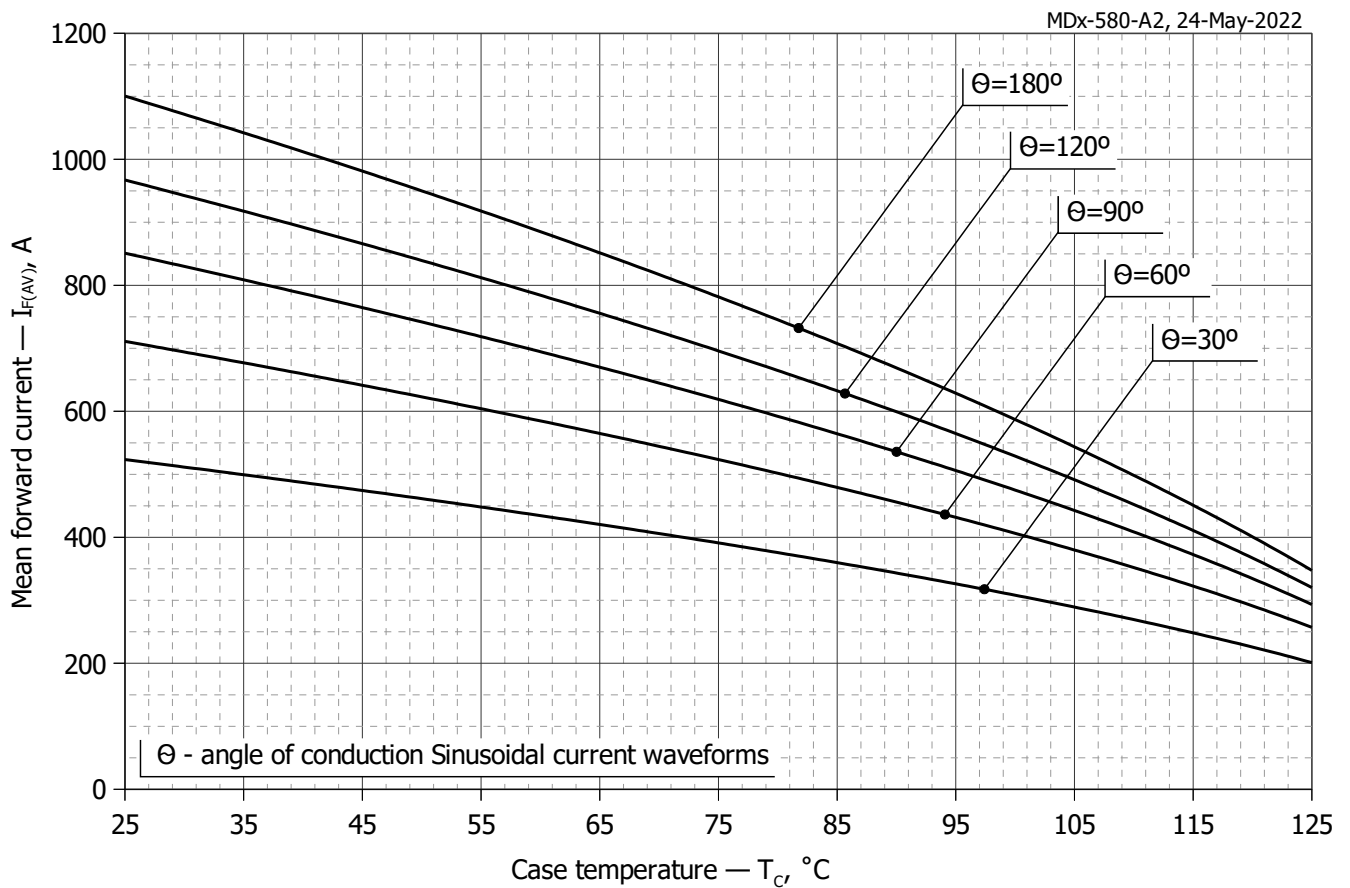
**Fig 6 - Maximum recovery time  $t_{rr}$  vs. commutation rate  $di_R/dt$  (25% chord)**



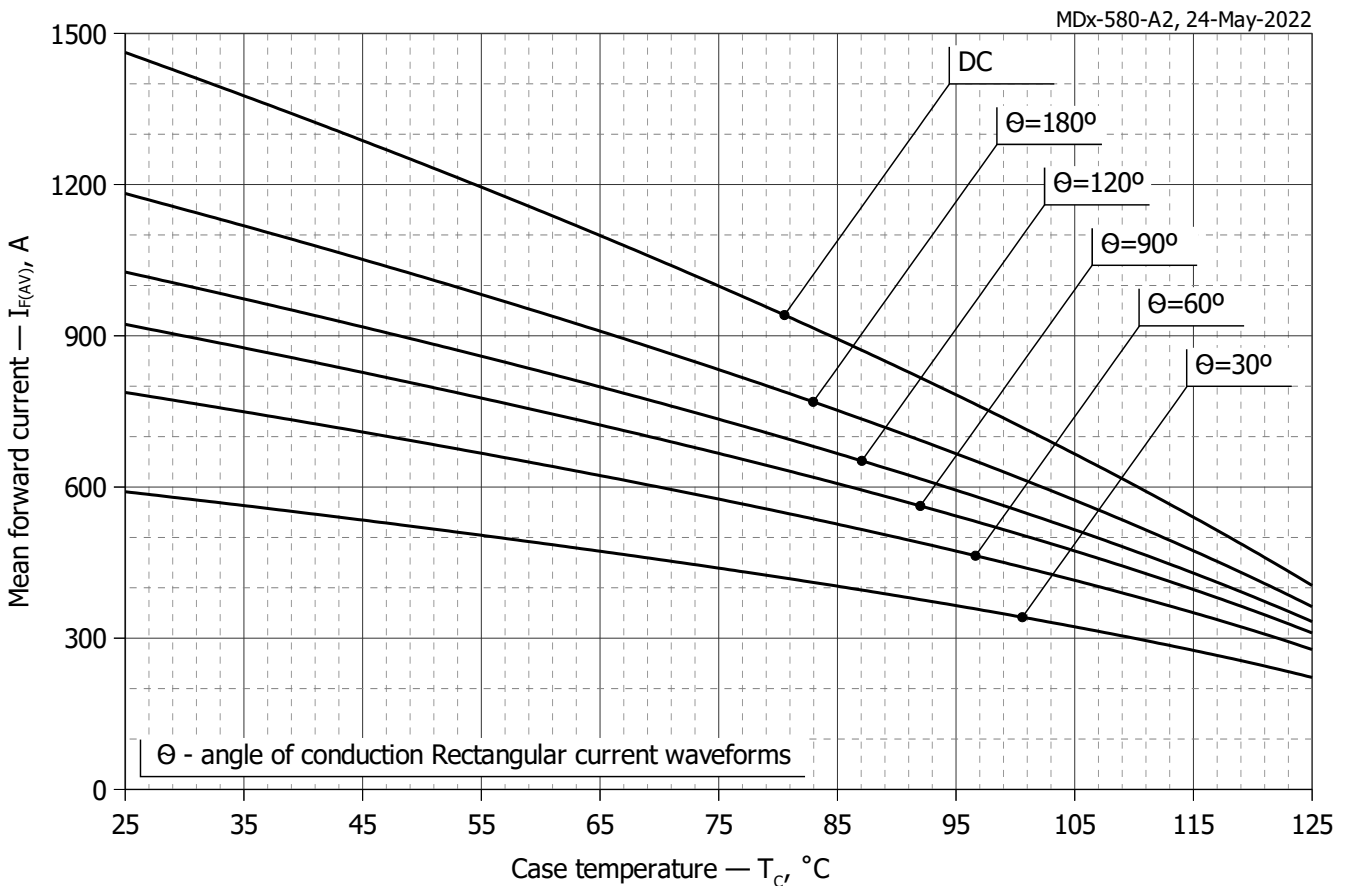
**Fig. 7 - Mean forward power dissipation  $P_{FAV}$  vs. mean forward current  $I_{FAV}$  for sinusoidal current waveforms at different conduction angles ( $f=50\text{Hz}$ )**



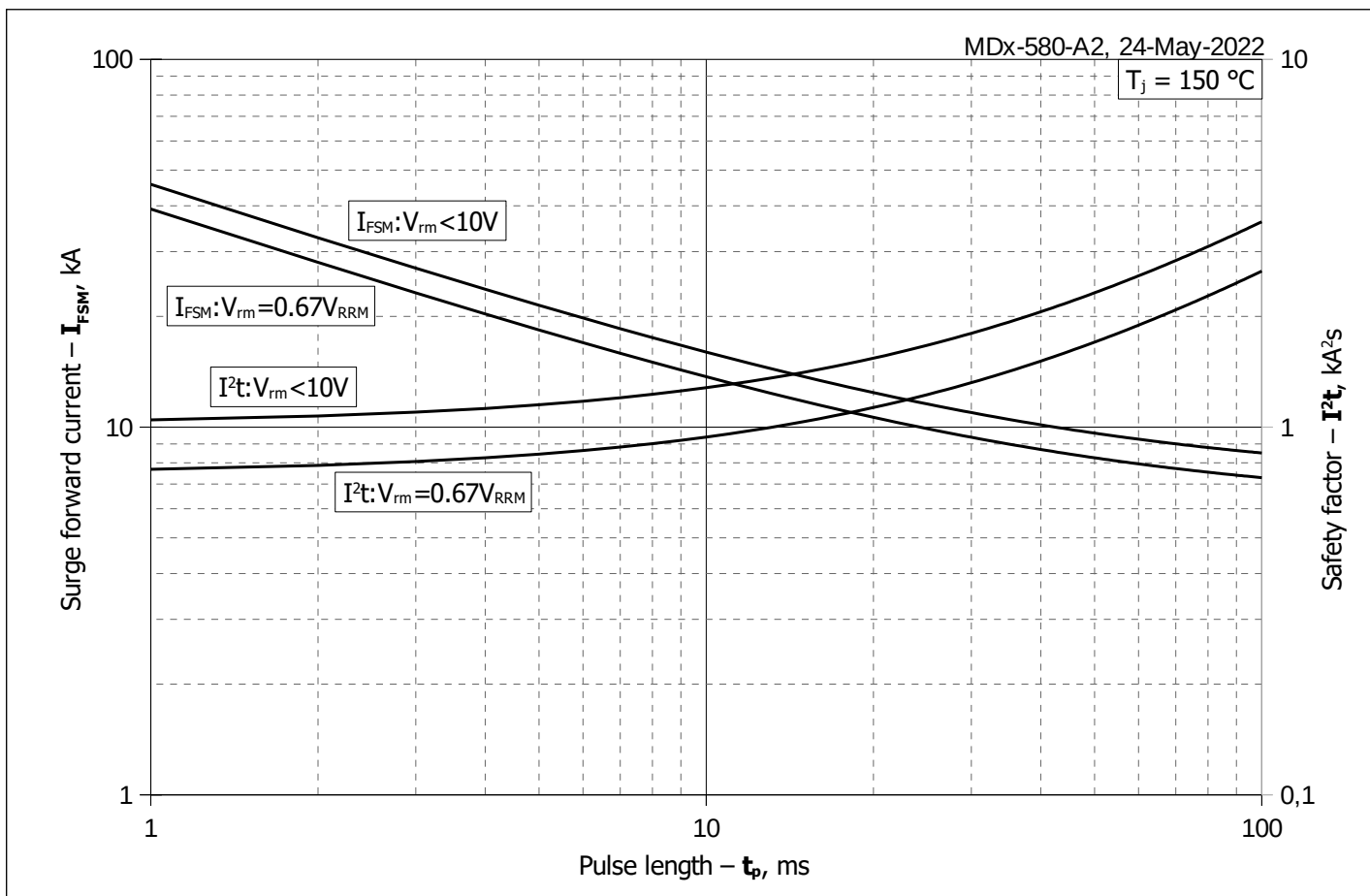
**Fig. 8 – Mean forward power dissipation  $P_{FAV}$  vs. mean forward current  $I_{FAV}$  for rectangular current waveforms at different conduction angles and for DC ( $f=50\text{Hz}$ )**



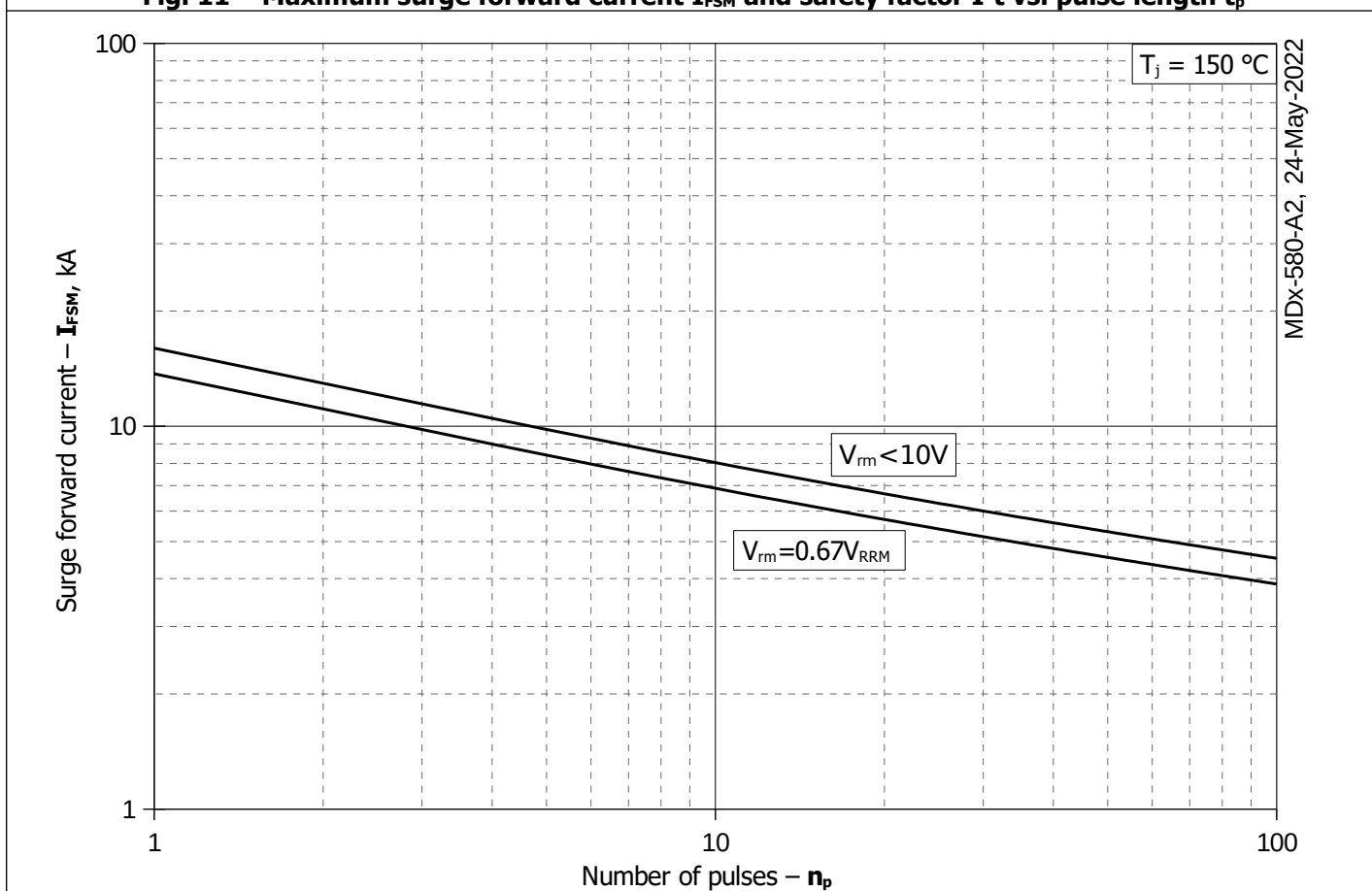
**Fig. 9 – Mean forward current  $I_{FAV}$  vs. case temperature  $T_C$  for sinusoidal current waveforms at different conduction angles ( $f=50\text{Hz}$ )**



**Fig. 10 - Mean forward current  $I_{FAV}$  vs. case temperature  $T_C$  for rectangular current waveforms at different conduction angles and for DC ( $f=50\text{Hz}$ )**



**Fig. 11 – Maximum surge forward current  $I_{FSM}$  and safety factor  $I^2t$  vs. pulse length  $t_p$**



**Fig. 12 – Maximum surge forward current  $I_{FSM}$  vs. number of pulses  $n_p$**