

STARPOWER

SEMICONDUCTOR

IGBT

GD225HFX120C6SA

1200V/225A 2 in one-package

General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverter and UPS.

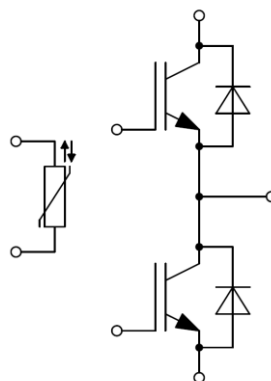
Features

- Low $V_{CE(sat)}$ Trench IGBT technology
- 10 μ s short circuit capability
- $V_{CE(sat)}$ with positive temperature coefficient
- Maximum junction temperature 175°C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology

Typical Applications

- Inverter for motor drive
- AC and DC servo drive amplifier
- Uninterruptible power supply

Equivalent Circuit Schematic



Absolute Maximum Ratings $T_C=25^{\circ}\text{C}$ unless otherwise noted**IGBT**

Symbol	Description	Value	Unit
V_{CES}	Collector-Emitter Voltage	1200	V
V_{GES}	Gate-Emitter Voltage	± 20	V
I_C	Collector Current @ $T_C=25^{\circ}\text{C}$ @ $T_C=100^{\circ}\text{C}$	368 225	A
I_{CM}	Pulsed Collector Current $t_p=1\text{ms}$	450	A
P_D	Maximum Power Dissipation @ $T_j=175^{\circ}\text{C}$	1229	W

Diode

Symbol	Description	Value	Unit
V_{RRM}	Repetitive Peak Reverse Voltage	1200	V
I_F	Diode Continuous Forward Current	225	A
I_{FM}	Diode Maximum Forward Current $t_p=1\text{ms}$	450	A

Module

Symbol	Description	Value	Unit
T_{jmax}	Maximum Junction Temperature	175	$^{\circ}\text{C}$
T_{jop}	Operating Junction Temperature	-40 to +150	$^{\circ}\text{C}$
T_{STG}	Storage Temperature Range	-40 to +125	$^{\circ}\text{C}$
V_{ISO}	Isolation Voltage RMS, $f=50\text{Hz}$, $t=1\text{min}$	2500	V

IGBT Characteristics $T_C=25^{\circ}\text{C}$ unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=225\text{A}, V_{GE}=15\text{V}, T_j=25^{\circ}\text{C}$		1.70	2.15	V
		$I_C=225\text{A}, V_{GE}=15\text{V}, T_j=125^{\circ}\text{C}$		1.95		
		$I_C=225\text{A}, V_{GE}=15\text{V}, T_j=150^{\circ}\text{C}$		2.00		
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=5.63\text{mA}, V_{CE}=V_{GE}, T_j=25^{\circ}\text{C}$	5.2	6.0	6.8	V
I_{CES}	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_j=25^{\circ}\text{C}$			1.0	mA
I_{GES}	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_j=25^{\circ}\text{C}$			400	nA
R_{Gint}	Internal Gate Resistance			1.7		Ω
C_{ies}	Input Capacitance	$V_{CE}=25\text{V}, f=1\text{MHz}, V_{GE}=0\text{V}$		23.3		nF
C_{res}	Reverse Transfer Capacitance			0.65		nF
Q_G	Gate Charge	$V_{GE}=-15\dots+15\text{V}$		1.75		μC
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600\text{V}, I_C=225\text{A}, R_G=1.6\Omega, V_{GE}=\pm 15\text{V}, T_j=25^{\circ}\text{C}$		171		ns
t_r	Rise Time			43		ns
$t_{d(off)}$	Turn-Off Delay Time			391		ns
t_f	Fall Time			72		ns
E_{on}	Turn-On Switching Loss			7.3		mJ
E_{off}	Turn-Off Switching Loss			17.5		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600\text{V}, I_C=225\text{A}, R_G=1.6\Omega, V_{GE}=\pm 15\text{V}, T_j=125^{\circ}\text{C}$		182		ns
t_r	Rise Time			43		ns
$t_{d(off)}$	Turn-Off Delay Time			484		ns
t_f	Fall Time			93		ns
E_{on}	Turn-On Switching Loss			13.4		mJ
E_{off}	Turn-Off Switching Loss			27.3		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600\text{V}, I_C=225\text{A}, R_G=1.6\Omega, V_{GE}=\pm 15\text{V}, T_j=150^{\circ}\text{C}$		193		ns
t_r	Rise Time			43		ns
$t_{d(off)}$	Turn-Off Delay Time			515		ns
t_f	Fall Time			103		ns
E_{on}	Turn-On Switching Loss			16.1		mJ
E_{off}	Turn-Off Switching Loss			30.4		mJ
I_{SC}	SC Data	$t_p \leq 10\mu\text{s}, V_{GE}=15\text{V}, T_j=150^{\circ}\text{C}, V_{CC}=900\text{V}, V_{CEM} \leq 1200\text{V}$		900		A

Diode Characteristics $T_C=25^{\circ}\text{C}$ unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
V_F	Diode Forward Voltage	$I_F=225\text{A}, V_{GE}=0\text{V}, T_J=25^{\circ}\text{C}$		1.85	2.30	V
		$I_F=225\text{A}, V_{GE}=0\text{V}, T_J=125^{\circ}\text{C}$		1.90		
		$I_F=225\text{A}, V_{GE}=0\text{V}, T_J=150^{\circ}\text{C}$		1.95		
Q_r	Recovered Charge	$V_{CC}=600\text{V}, I_F=225\text{A},$ $-di/dt=5600\text{A}/\mu\text{s}, V_{GE}=-15\text{V},$ $T_J=25^{\circ}\text{C}$		25.9		μC
I_{RM}	Peak Reverse Recovery Current			345		A
E_{rec}	Reverse Recovery Energy			11.8		mJ
Q_r	Recovered Charge	$V_{CC}=600\text{V}, I_F=225\text{A},$ $-di/dt=5600\text{A}/\mu\text{s}, V_{GE}=-15\text{V},$ $T_J=125^{\circ}\text{C}$		49.5		μC
I_{RM}	Peak Reverse Recovery Current			368		A
E_{rec}	Reverse Recovery Energy			21.6		mJ
Q_r	Recovered Charge	$V_{CC}=600\text{V}, I_F=225\text{A},$ $-di/dt=5600\text{A}/\mu\text{s}, V_{GE}=-15\text{V},$ $T_J=150^{\circ}\text{C}$		56.4		μC
I_{RM}	Peak Reverse Recovery Current			391		A
E_{rec}	Reverse Recovery Energy			24.5		mJ

NTC Characteristics $T_C=25^{\circ}\text{C}$ unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
R_{25}	Rated Resistance			5.0		k Ω
$\Delta R/R$	Deviation of R_{100}	$T_C=100^{\circ}\text{C}, R_{100}=493.3\Omega$	-5		5	%
P_{25}	Power Dissipation				20.0	mW
$B_{25/50}$	B-value	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15\text{K}))]$		3375		K
$B_{25/80}$	B-value	$R_2=R_{25}\exp[B_{25/80}(1/T_2-1/(298.15\text{K}))]$		3411		K
$B_{25/100}$	B-value	$R_2=R_{25}\exp[B_{25/100}(1/T_2-1/(298.15\text{K}))]$		3433		K

Module Characteristics $T_C=25^{\circ}\text{C}$ unless otherwise noted

Symbol	Parameter	Min.	Typ.	Max.	Unit
L_{CE}	Stray Inductance		20		nH
$R_{CC'+EE'}$	Module Lead Resistance, Terminal to Chip		1.10		m Ω
R_{thJC}	Junction-to-Case (per IGBT)			0.122	K/W
	Junction-to-Case (per Diode)			0.188	
R_{thCH}	Case-to-Heatsink (per IGBT)		0.030		K/W
	Case-to-Heatsink (per Diode)		0.046		
	Case-to-Heatsink (per Module)		0.009		
M	Terminal Connection Torque, Screw M6	3.0		6.0	N.m
	Mounting Torque, Screw M5	3.0		6.0	
G	Weight of Module		350		g

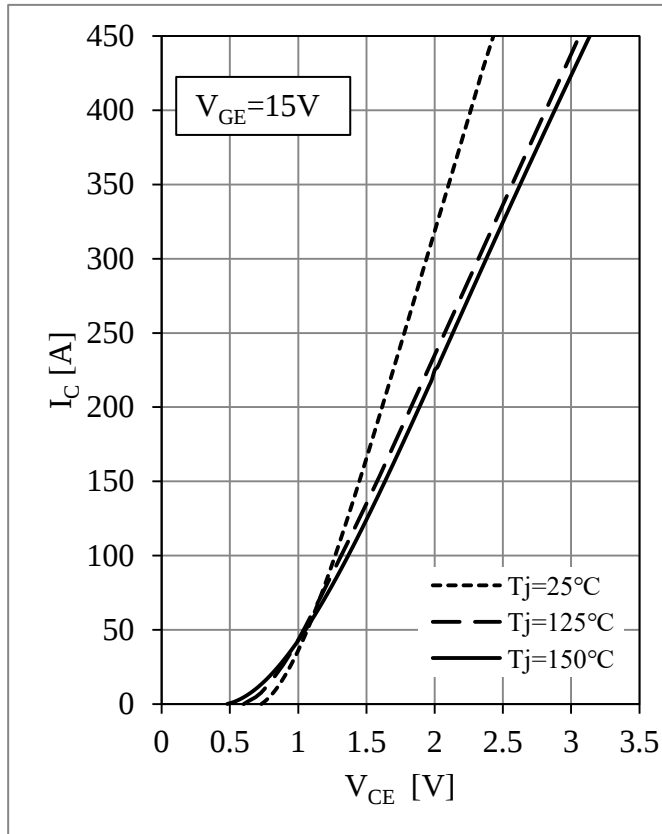


Fig 1. IGBT Output Characteristics

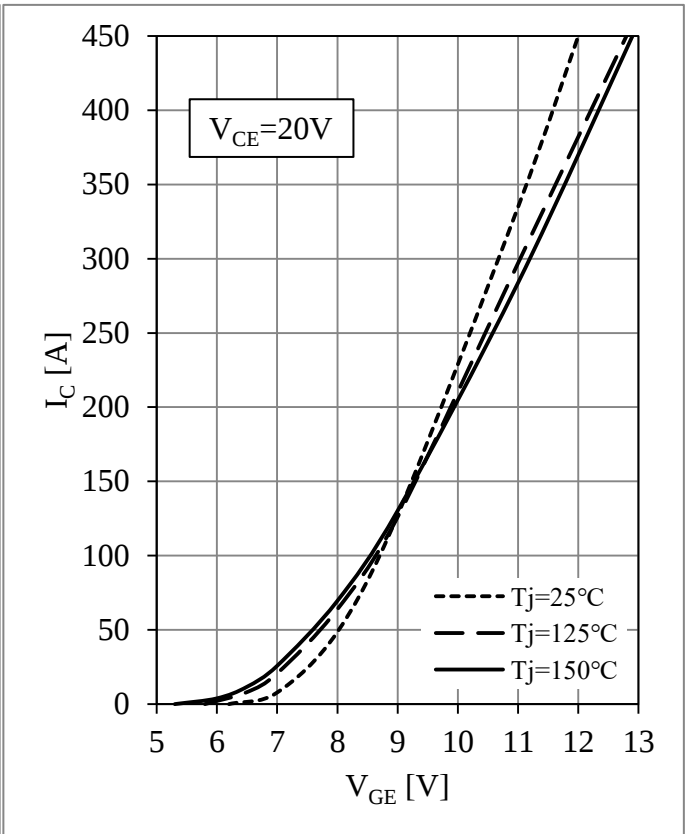
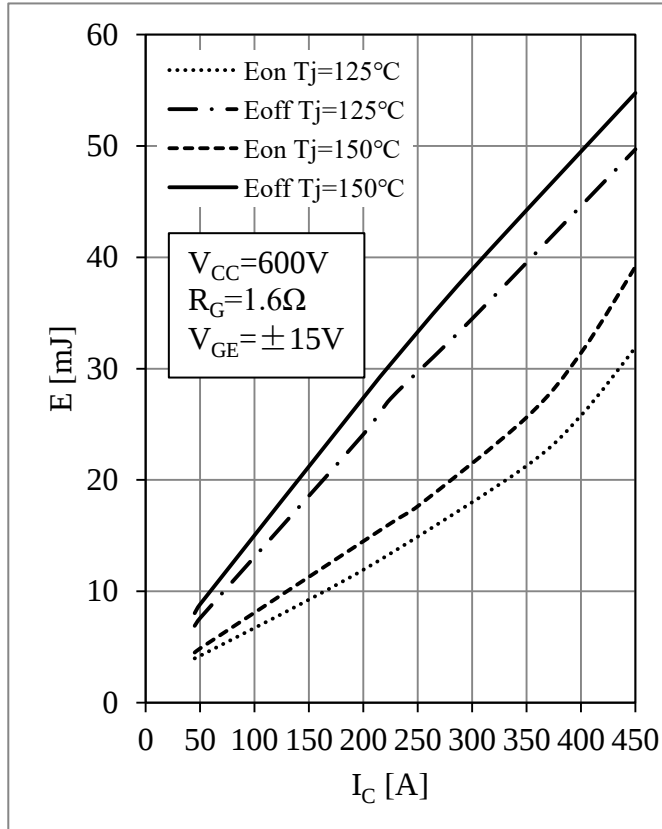
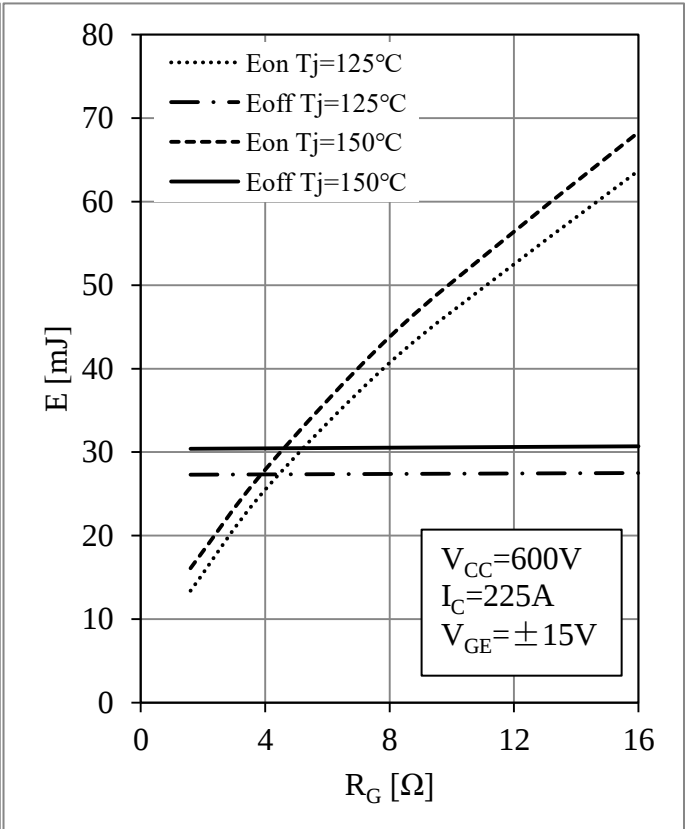


Fig 2. IGBT Transfer Characteristics

Fig 3. IGBT Switching Loss vs. I_C Fig 4. IGBT Switching Loss vs. R_G

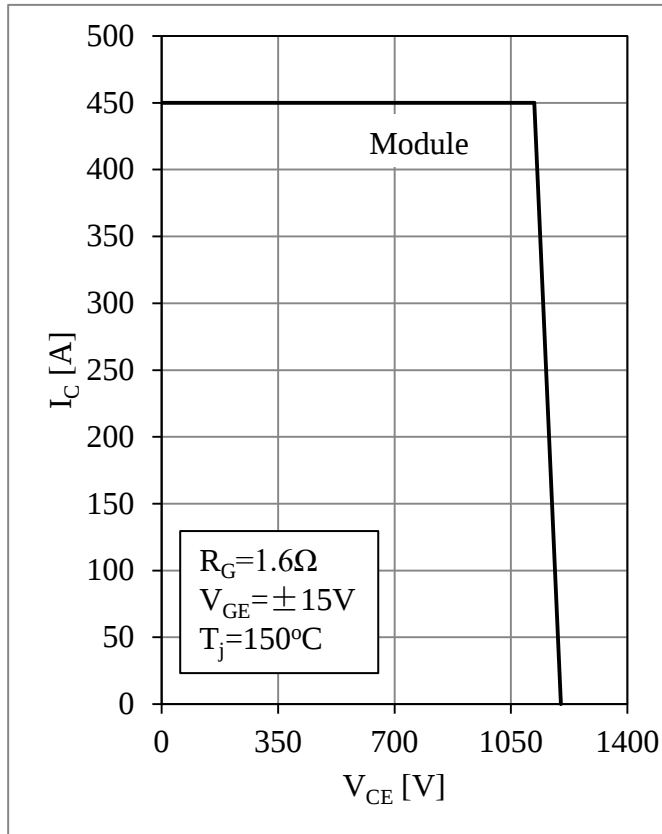


Fig 5. RBSOA

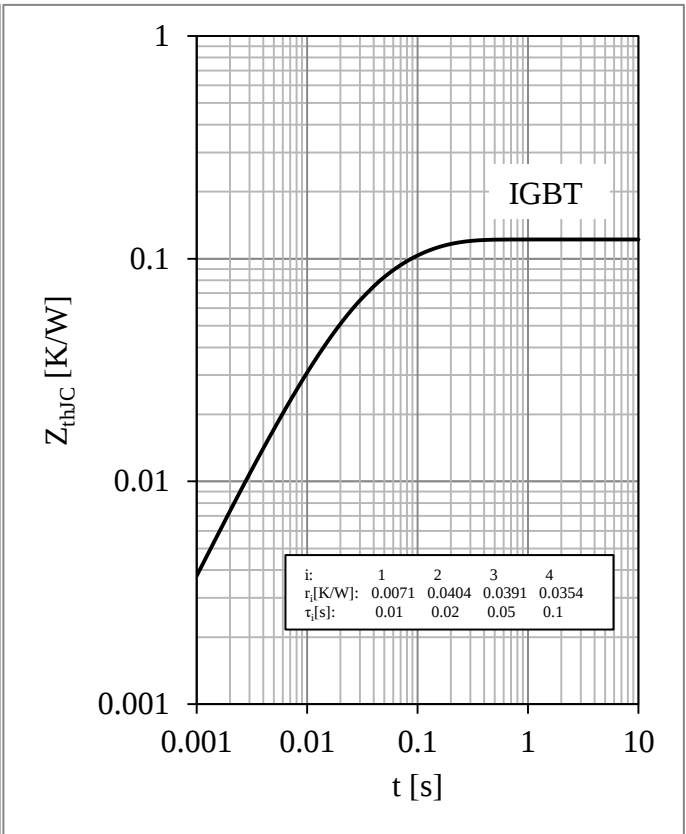


Fig 6. IGBT Transient Thermal Impedance

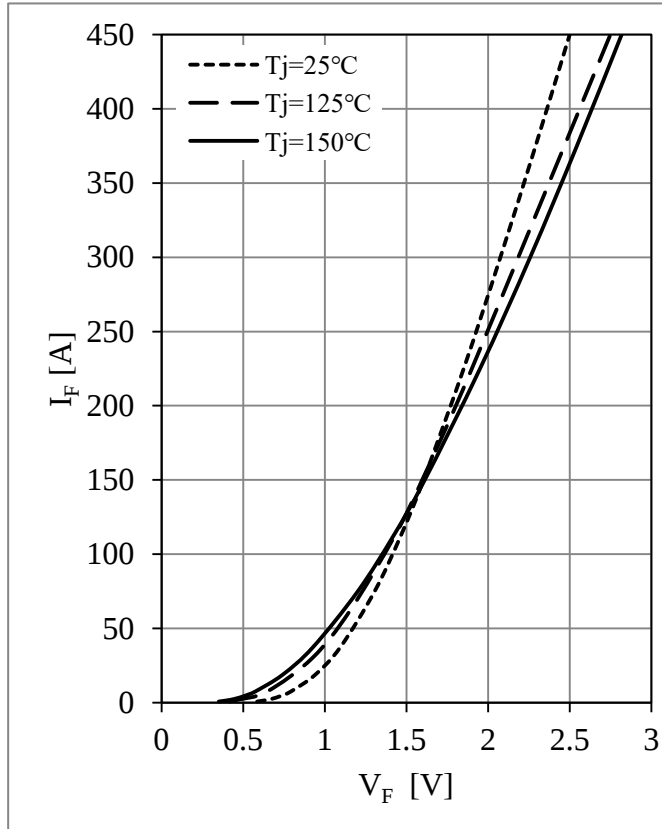
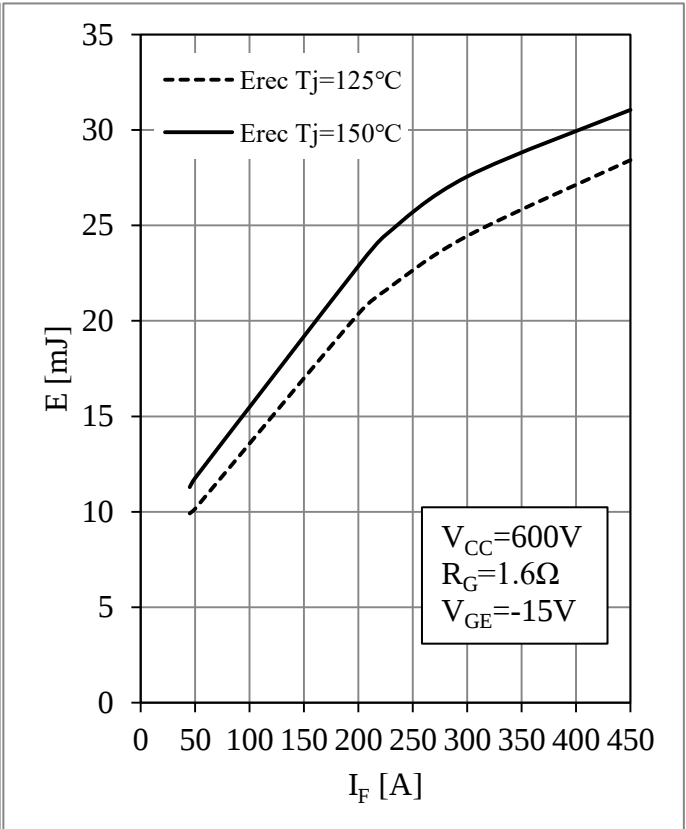


Fig 7. Diode Forward Characteristics

Fig 8. Diode Switching Loss vs. I_F

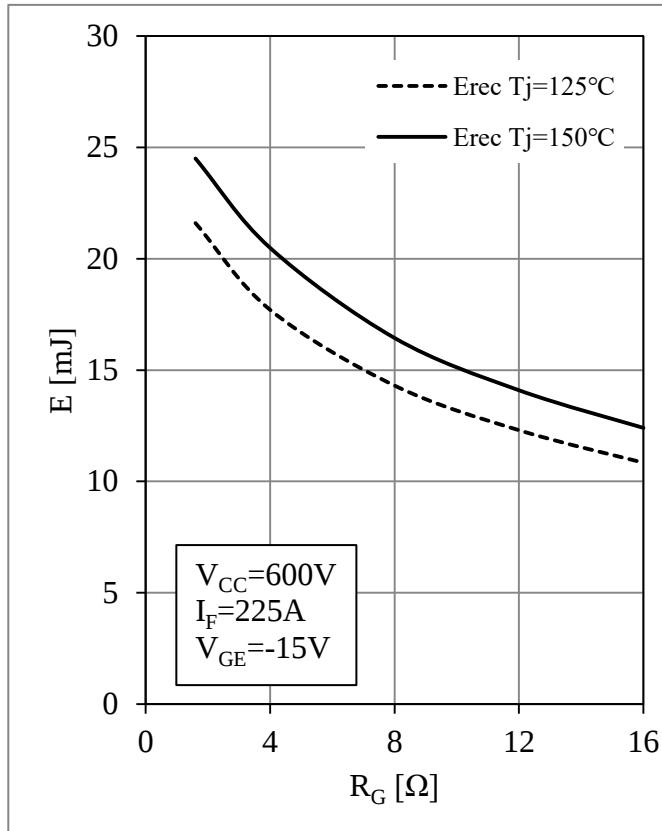
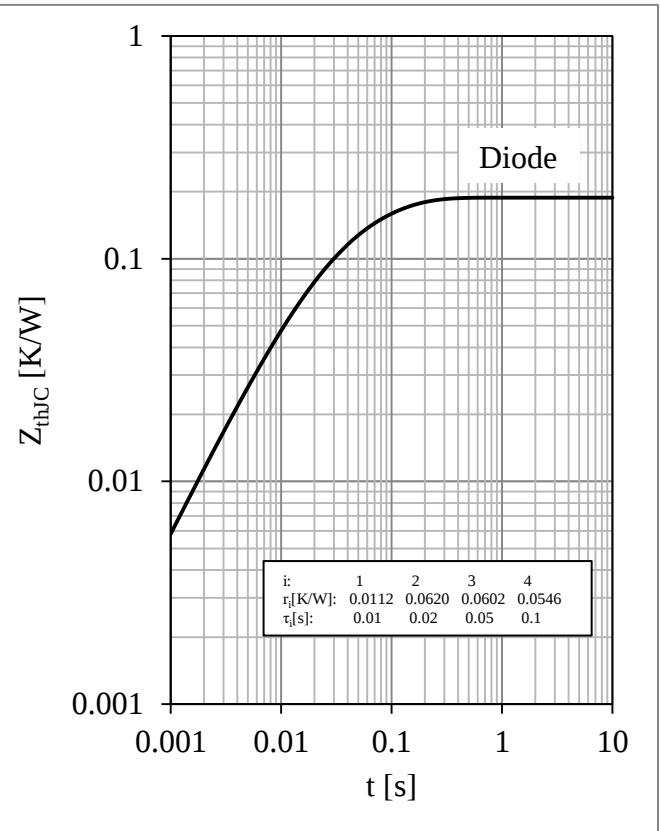
Fig 9. Diode Switching Loss vs. R_G 

Fig 10. Diode Transient Thermal Impedance

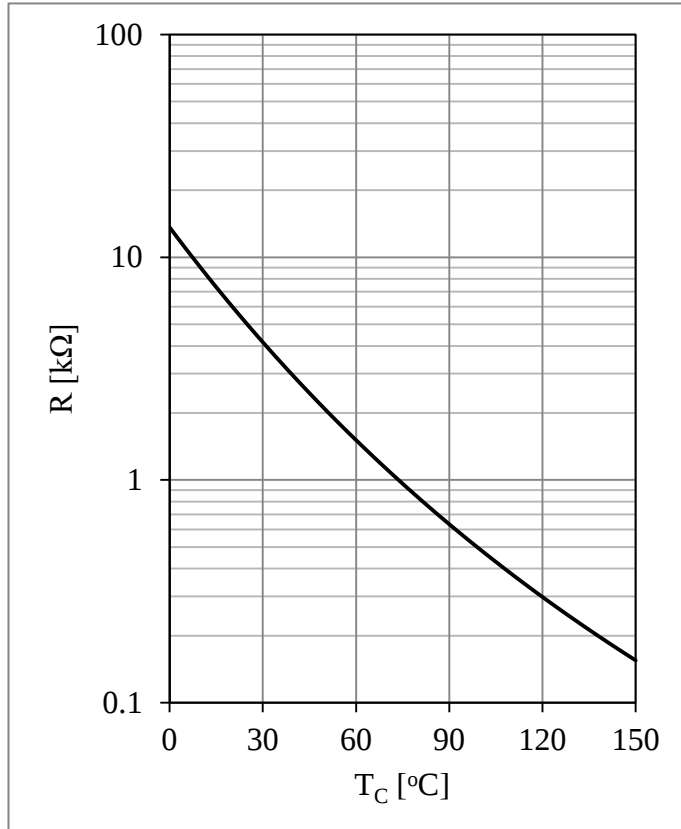
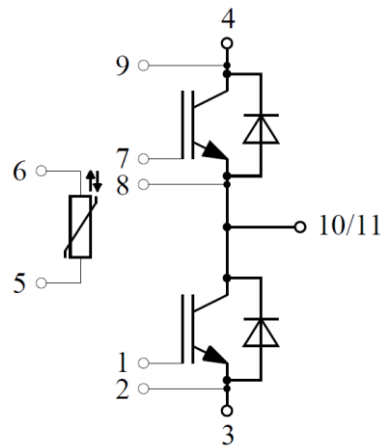


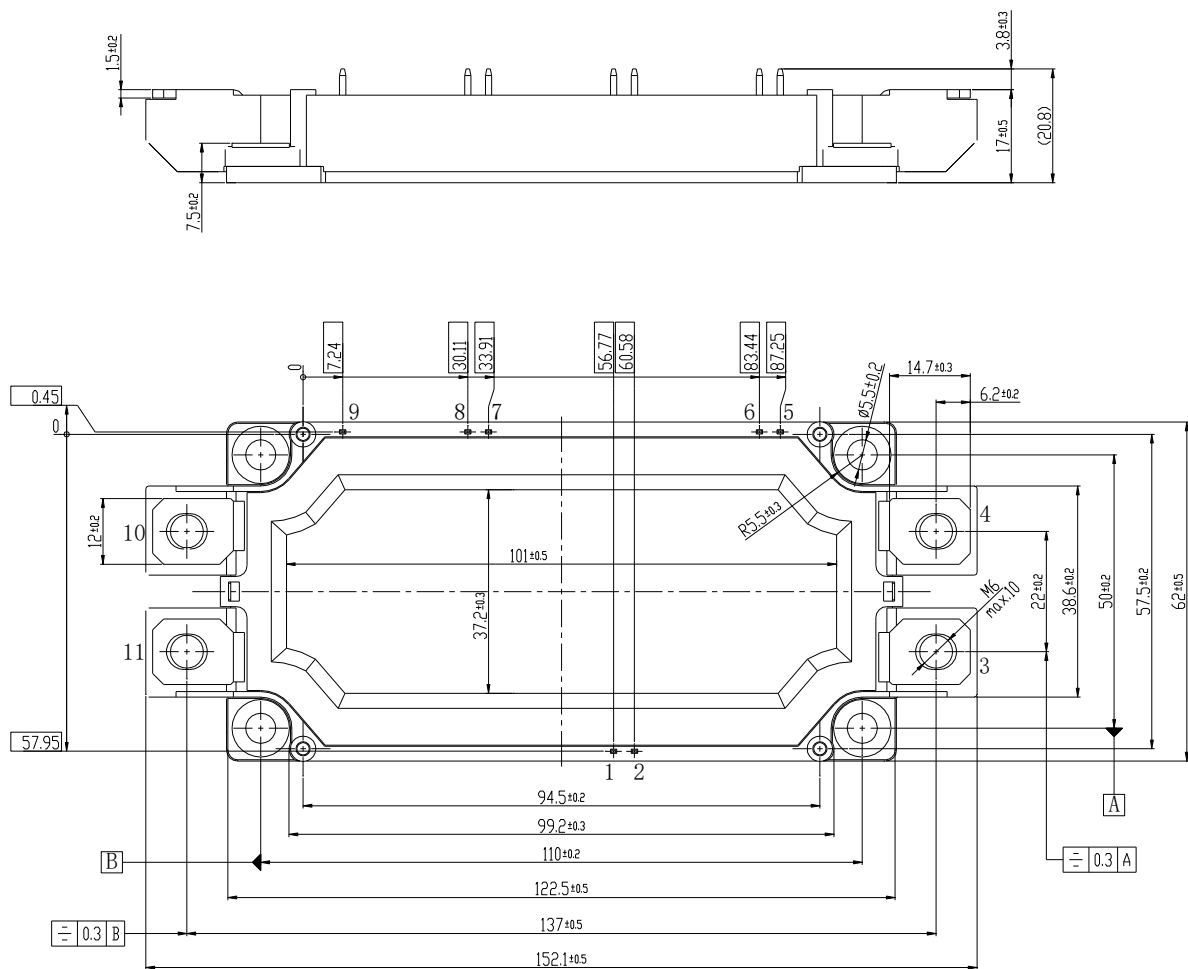
Fig 11. NTC Temperature Characteristic

Circuit Schematic



Package Dimensions

Dimensions in Millimeters



□ = all dimension with a tolerance of ± 0.5

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