

STARPOWER

SEMICONDUCTOR

IGBT

GD400HTX120P4SD

1200V/400A 6 in one-package

General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as hybrid and electric vehicle.

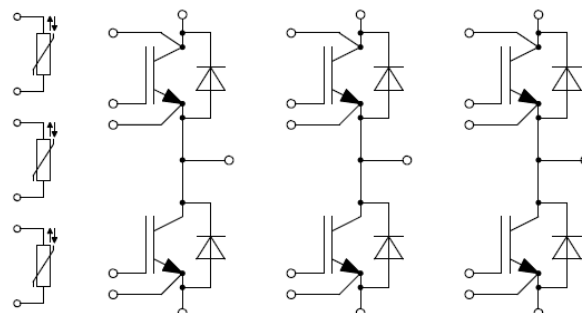
Features

- Low $V_{CE(sat)}$ Trench IGBT technology
- Low switching losses
- 10 μ s short circuit capability
- $V_{CE(sat)}$ with positive temperature coefficient
- Maximum junction temperature 175°C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper pinfin baseplate using DBC technology

Typical Applications

- Hybrid and electric vehicle
- Inverter for motor drive
- Uninterruptible power supply

Equivalent Circuit Schematic



Absolute Maximum Ratings $T_F=25^{\circ}\text{C}$ unless otherwise noted**IGBT**

Symbol	Description	Value	Unit
V_{CES}	Collector-Emitter Voltage	1200	V
V_{GES}	Gate-Emitter Voltage	± 20	V
I_{CN}	Implemented Collector Current	400	A
I_C	Collector Current @ $T_F=25^{\circ}\text{C}$	400	A
	@ $T_F=75^{\circ}\text{C}$	300	A
I_{CM}	Pulsed Collector Current $t_p=1\text{ms}$	800	A
P_D	Maximum Power Dissipation @ $T_j=175^{\circ}\text{C}$	1500	W

Diode

Symbol	Description	Value	Unit
V_{RRM}	Repetitive Peak Reverse Voltage	1200	V
I_{FN}	Implemented Forward Current	400	A
I_F	Diode Continuous Forward Current	300	A
I_{FM}	Diode Maximum Forward Current $t_p=1\text{ms}$	800	A

Module

Symbol	Description	Value	Unit
T_{jmax}	Maximum Junction Temperature	175	$^{\circ}\text{C}$
T_{jop}	Operating Junction Temperature	-40 to +150	$^{\circ}\text{C}$
T_{STG}	Storage Temperature Range	-40 to +125	$^{\circ}\text{C}$
V_{ISO}	Isolation Voltage RMS, $f=50\text{Hz}$, $t=1\text{min}$	2500	V

IGBT Characteristics $T_F=25^{\circ}\text{C}$ unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=300\text{A}, V_{GE}=15\text{V}, T_j=25^{\circ}\text{C}$		1.50	1.95	V
		$I_C=300\text{A}, V_{GE}=15\text{V}, T_j=125^{\circ}\text{C}$		1.60		
		$I_C=300\text{A}, V_{GE}=15\text{V}, T_j=150^{\circ}\text{C}$		1.65		
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=16.0\text{mA}, V_{CE}=V_{GE}, T_j=25^{\circ}\text{C}$	5.3	5.8	6.3	V
I_{CES}	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_j=25^{\circ}\text{C}$			1.0	mA
I_{GES}	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_j=25^{\circ}\text{C}$			400	nA
R_{Gint}	Internal Gate Resistance			0.5		Ω
C_{ies}	Input Capacitance	$V_{CE}=25\text{V}, f=1\text{MHz}, V_{GE}=0\text{V}$		41.4		nF
C_{res}	Reverse Transfer Capacitance			1.16		nF
Q_G	Gate Charge	$V_{GE}=15\text{V}$		3.11		μC
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=500\text{V}, I_C=300\text{A}, R_G=1.5\Omega, V_{GE}=\pm 15\text{V}, L_S=25\text{nH}, T_j=25^{\circ}\text{C}$		223		ns
t_r	Rise Time			32		ns
$t_{d(off)}$	Turn-Off Delay Time			354		ns
t_f	Fall Time			228		ns
E_{on}	Turn-On Switching Loss			6.24		mJ
E_{off}	Turn-Off Switching Loss			20.1		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=500\text{V}, I_C=300\text{A}, R_G=1.5\Omega, V_{GE}=\pm 15\text{V}, L_S=25\text{nH}, T_j=125^{\circ}\text{C}$		229		ns
t_r	Rise Time			36		ns
$t_{d(off)}$	Turn-Off Delay Time			411		ns
t_f	Fall Time			344		ns
E_{on}	Turn-On Switching Loss			11.0		mJ
E_{off}	Turn-Off Switching Loss			28.6		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=500\text{V}, I_C=300\text{A}, R_G=1.5\Omega, V_{GE}=\pm 15\text{V}, L_S=25\text{nH}, T_j=150^{\circ}\text{C}$		231		ns
t_r	Rise Time			38		ns
$t_{d(off)}$	Turn-Off Delay Time			421		ns
t_f	Fall Time			352		ns
E_{on}	Turn-On Switching Loss			12.2		mJ
E_{off}	Turn-Off Switching Loss			29.7		mJ
I_{SC}	SC Data	$t_p \leq 10\mu\text{s}, V_{GE}=15\text{V}, T_j=150^{\circ}\text{C}, V_{CC}=900\text{V}, V_{CEM} \leq 1200\text{V}$		1600		A

Diode Characteristics $T_F=25^{\circ}\text{C}$ unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
V_F	Diode Forward Voltage	$I_F=300\text{A}, V_{GE}=0\text{V}, T_j=25^{\circ}\text{C}$		1.35	1.80	V
		$I_F=300\text{A}, V_{GE}=0\text{V}, T_j=125^{\circ}\text{C}$		1.35		
		$I_F=300\text{A}, V_{GE}=0\text{V}, T_j=150^{\circ}\text{C}$		1.35		
Q_r	Recovered Charge	$V_R=500\text{V}, I_F=300\text{A},$ $-di/dt=9700\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $L_s=25\text{nH}, T_j=25^{\circ}\text{C}$		32.7		μC
I_{RM}	Peak Reverse Recovery Current			478		A
E_{rec}	Reverse Recovery Energy			22.1		mJ
Q_r	Recovered Charge	$V_R=500\text{V}, I_F=300\text{A},$ $-di/dt=8510\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $L_s=25\text{nH}, T_j=125^{\circ}\text{C}$		45.9		μC
I_{RM}	Peak Reverse Recovery Current			522		A
E_{rec}	Reverse Recovery Energy			32.7		mJ
Q_r	Recovered Charge	$V_R=500\text{V}, I_F=300\text{A},$ $-di/dt=8250\text{A}/\mu\text{s}, V_{GE}=-15\text{V}$ $L_s=25\text{nH}, T_j=150^{\circ}\text{C}$		51.5		μC
I_{RM}	Peak Reverse Recovery Current			537		A
E_{rec}	Reverse Recovery Energy			37.4		mJ

NTC Characteristics $T_F=25^{\circ}\text{C}$ unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
R_{25}	Rated Resistance			5.0		$\text{k}\Omega$
$\Delta R/R$	Deviation of R_{100}	$T_C=100^{\circ}\text{C}, R_{100}=493.3\Omega$	-5		5	%
P_{25}	Power Dissipation				20.0	mW
$B_{25/50}$	B-value	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15\text{K}))]$		3375		K
$B_{25/80}$	B-value	$R_2=R_{25}\exp[B_{25/80}(1/T_2-1/(298.15\text{K}))]$		3411		K
$B_{25/100}$	B-value	$R_2=R_{25}\exp[B_{25/100}(1/T_2-1/(298.15\text{K}))]$		3433		K

Module Characteristics $T_F=25^{\circ}\text{C}$ unless otherwise noted

Symbol	Parameter	Min.	Typ.	Max.	Unit
Δp	Pressure Drop Cooling Circuit $\Delta V/\Delta t=10.0\text{dm}^3/\text{min}; T_F=25^{\circ}\text{C}; \text{Cooling Fluid}=50\% \text{ Water}/50\% \text{ Ethylene Glycol}$		100		mbar
p	Maximum Pressure In Cooling Circuit			2.5	bar
L_{CE}	Stray Inductance		14		nH
$R_{CC'+EE'}$	Module Lead Resistance, Terminal to Chip		0.80		m Ω
R_{thJF}	Junction-to-Cooling Fluid (per IGBT) Junction-to-Cooling Fluid (per Diode)			0.100 0.125	K/W
M	Terminal Connection Torque, Screw M6 Mounting Torque, Screw M6	2.5 3.0		5.0 6.0	N.m
G	Weight of Module		1340		g

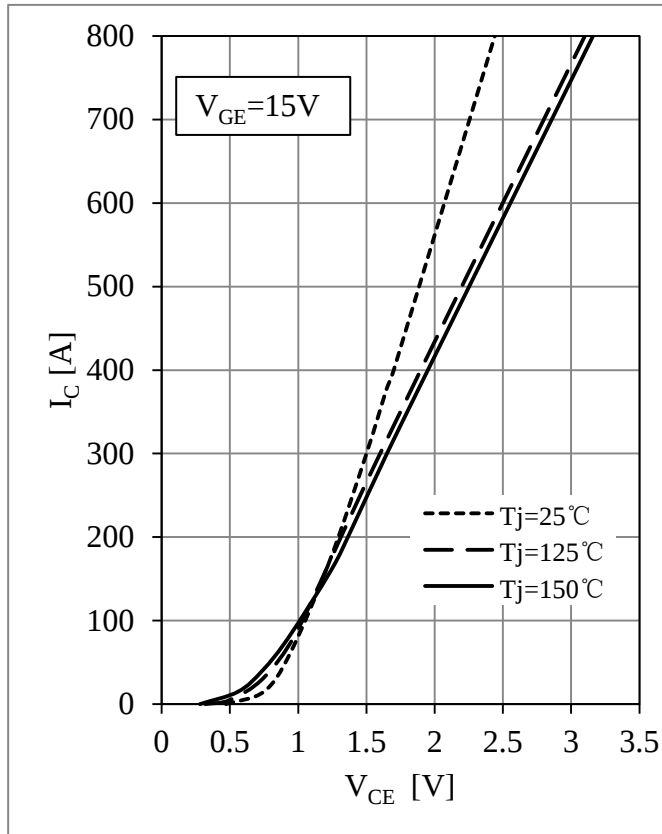


Fig 1. IGBT Output Characteristics

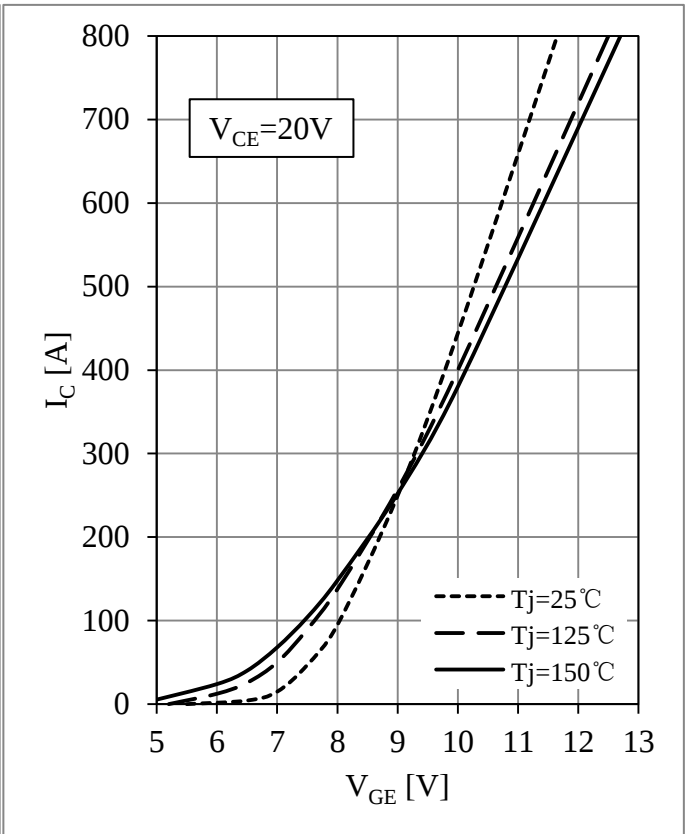
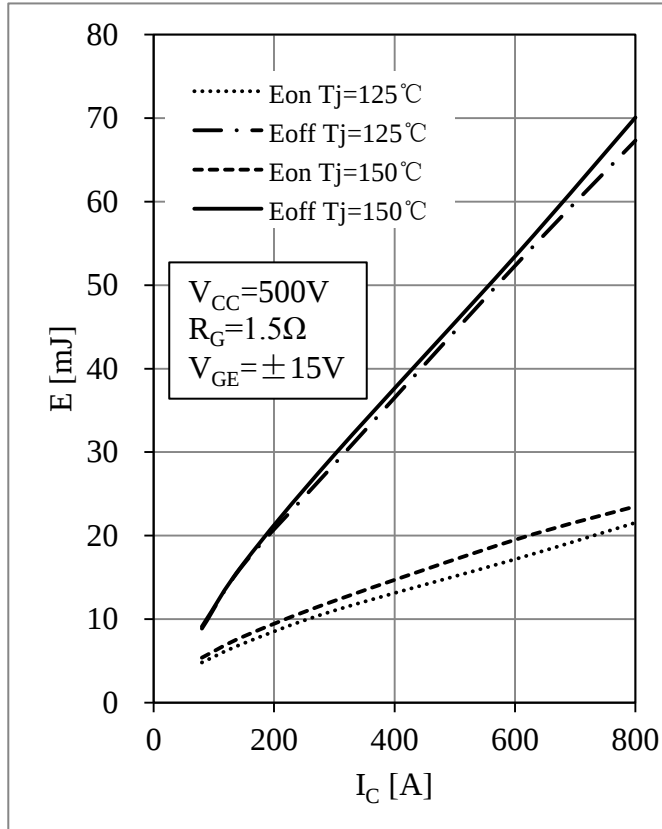
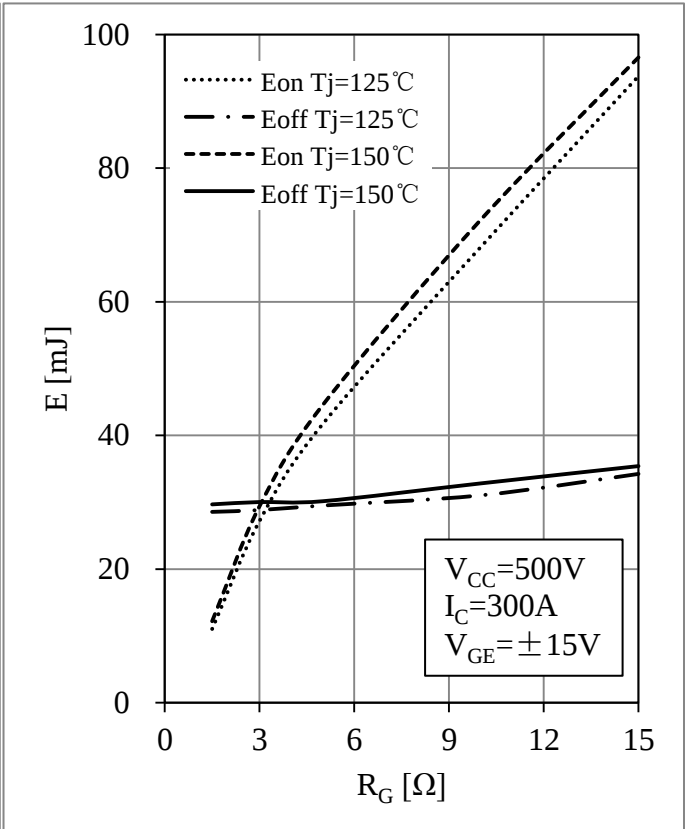


Fig 2. IGBT Transfer Characteristics

Fig 3. IGBT Switching Loss vs. I_C Fig 4. IGBT Switching Loss vs. R_G

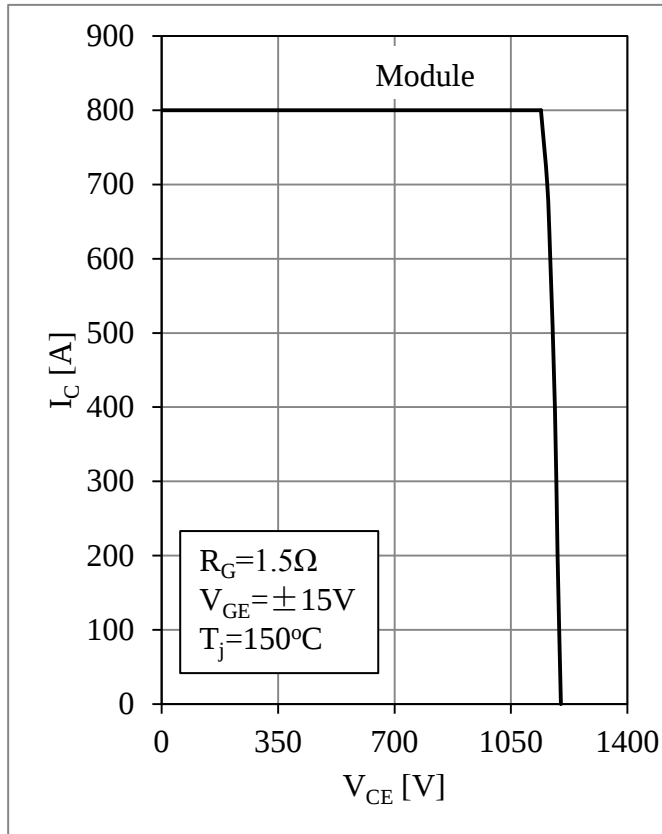


Fig 5. RBSOA

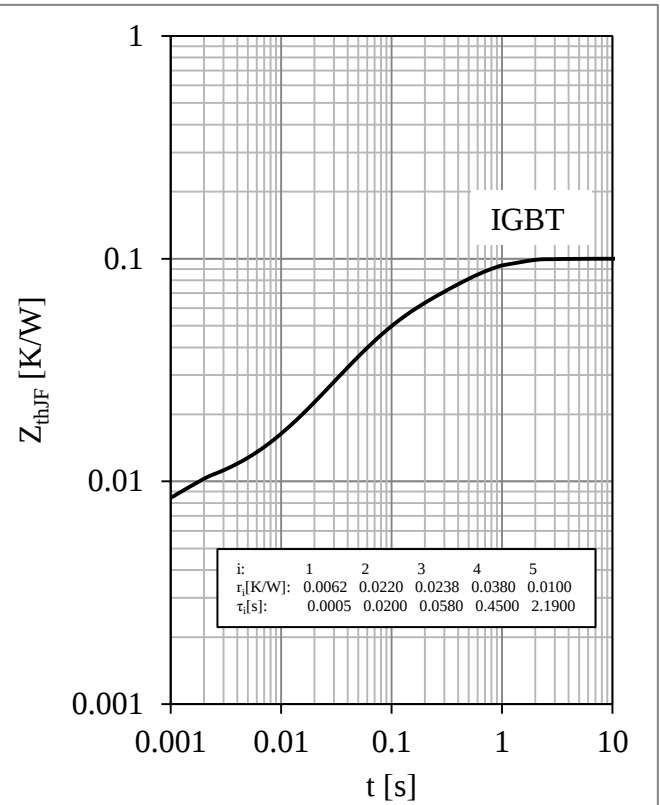


Fig 6. IGBT Transient Thermal Impedance

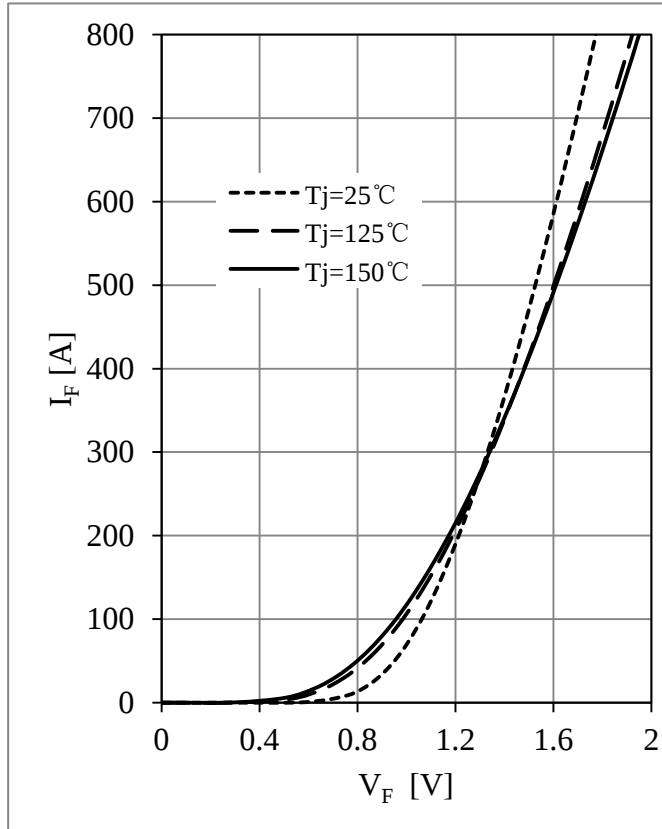
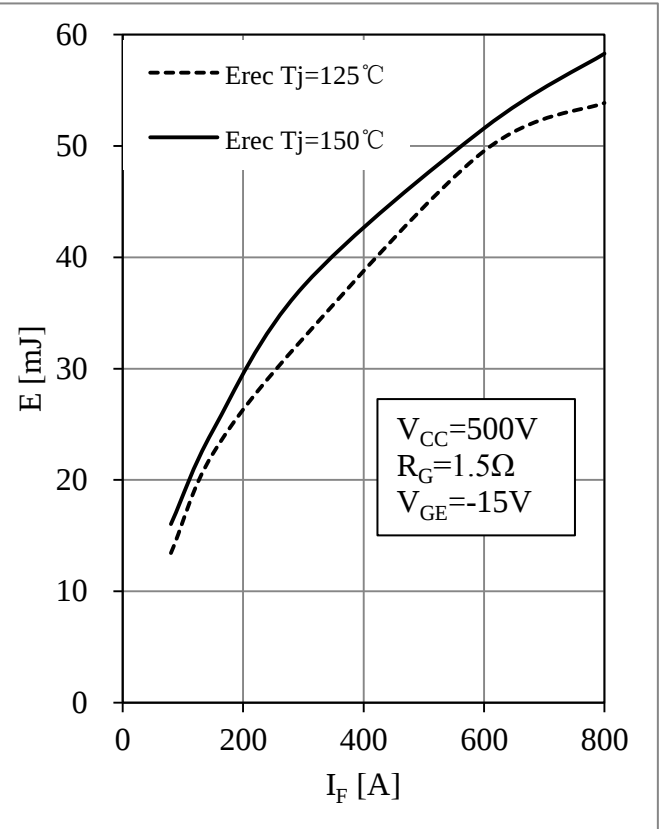
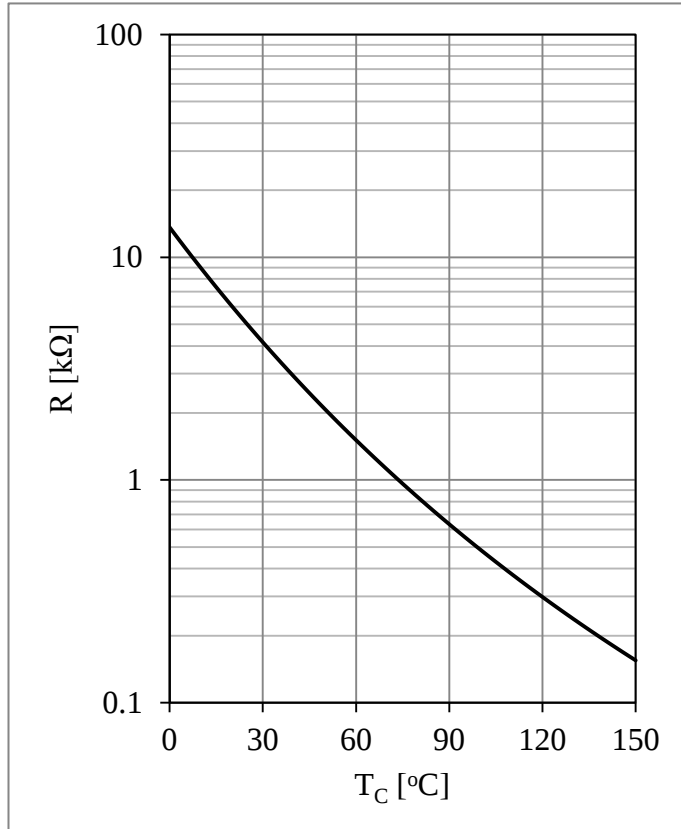
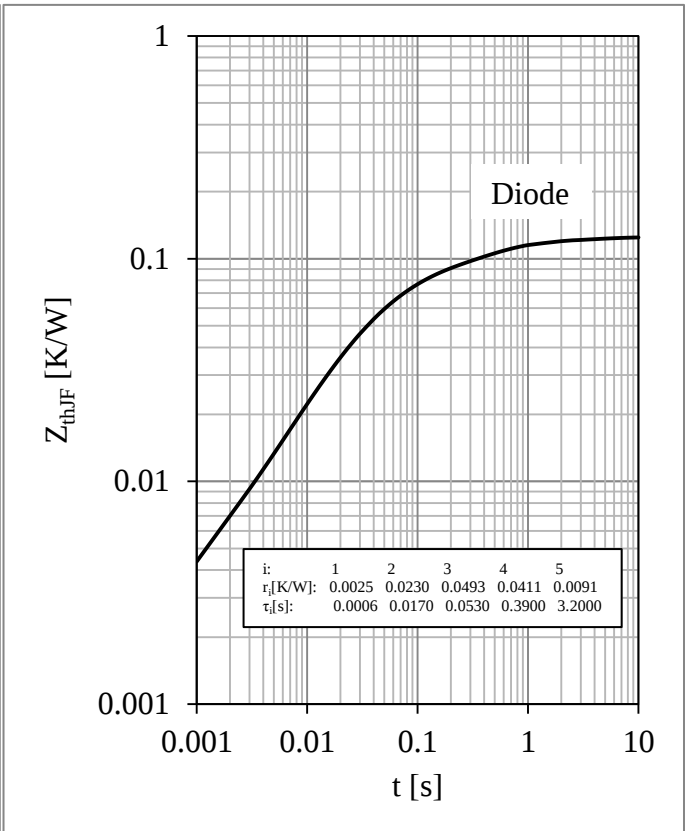
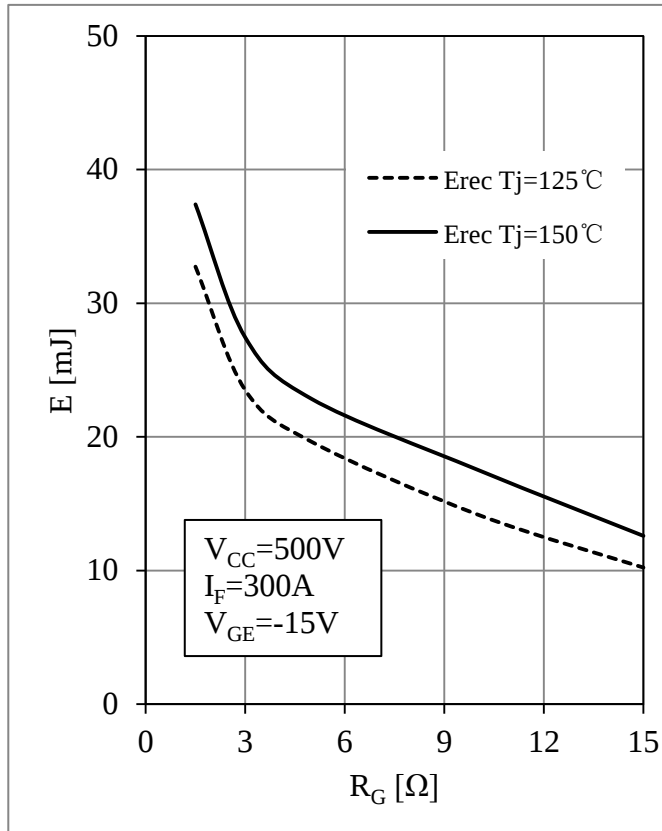
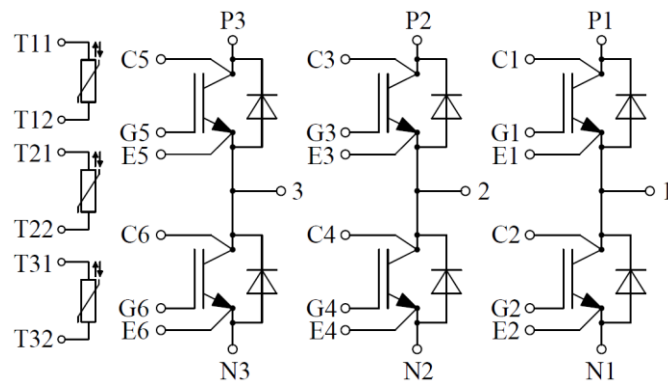


Fig 7. Diode Forward Characteristics

Fig 8. Diode Switching Loss vs. I_F

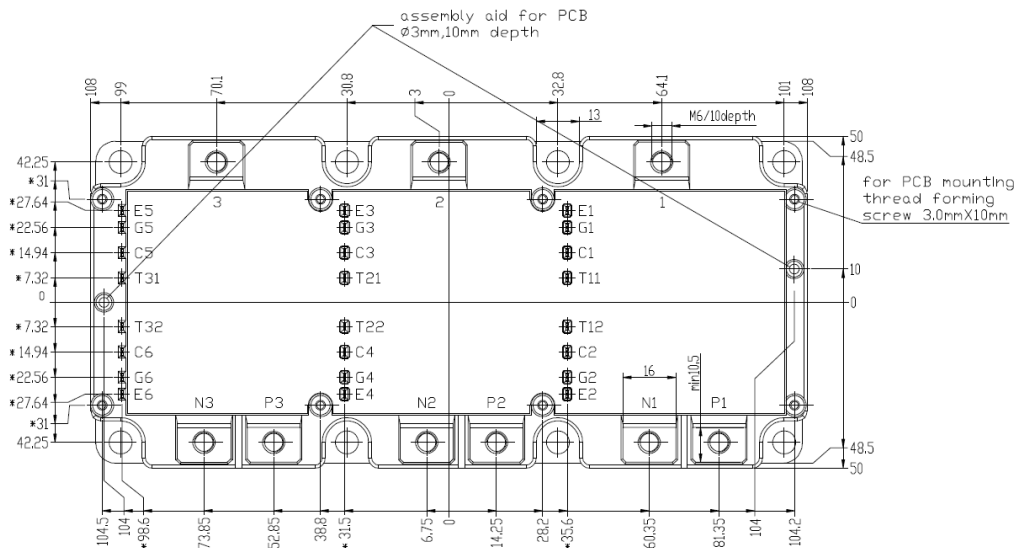
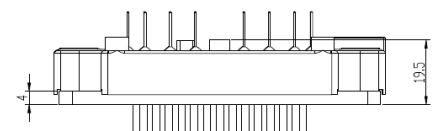
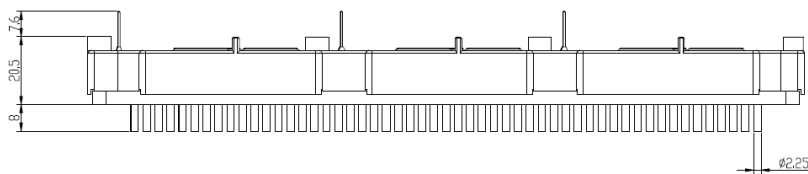


Circuit Schematic



Package Dimensions

Dimensions in Millimeters



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