

STARPOWER

SEMICONDUCTOR

IGBT

GD800HTT65P4S

Molding Type Module**650V/800A 6 in one-package**

General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as hybrid and electric vehicles.



Features

- Low $V_{CE(sat)}$ Trench IGBT technology
- Low switching losses
- 6 μ s short circuit capability
- $V_{CE(sat)}$ with positive temperature coefficient
- Maximum junction temperature 175°C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper pinfin baseplate using DBC technology

Typical Applications

- Hybrid and electric vehicles
- Inverter for motor drive
- Uninterruptible power supply

IGBT-inverter $T_F=25^{\circ}\text{C}$ unless otherwise noted**Maximum Rated Values**

Symbol	Description	GD800HTT65P4S	Units
V_{CES}	Collector-Emitter Voltage @ $T_j=25^{\circ}\text{C}$	650	V
V_{GES}	Gate-Emitter Voltage @ $T_j=25^{\circ}\text{C}$	± 20	V
I_{CN}	Implemented Collector Current	800	A
I_C	Collector Current @ $T_F=25^{\circ}\text{C}$ @ $T_F=75^{\circ}\text{C}$	700 550	A
I_{CM}	Pulsed Collector Current $t_p=1\text{ms}$	1600	A
P_{tot}	Total Power Dissipation @ $T_j=175^{\circ}\text{C}$	1500	W

Off Characteristics

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$T_j=25^{\circ}\text{C}$	650			V
I_{CES}	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V},$ $T_j=25^{\circ}\text{C}$			1.0	mA
I_{GES}	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V},$ $T_j=25^{\circ}\text{C}$			600	nA

On Characteristics

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=3.2\text{mA}, V_{CE}=V_{GE},$ $T_j=25^{\circ}\text{C}$	5.1	5.6	6.4	V
$V_{CE(sat)}$ (chip)	Collector to Emitter Saturation Voltage	$I_C=550\text{A}, V_{GE}=15\text{V},$ $T_j=25^{\circ}\text{C}$		1.30	1.60	V
		$I_C=550\text{A}, V_{GE}=15\text{V},$ $T_j=150^{\circ}\text{C}$		1.40		
$V_{CE(sat)}$ (terminal)	Collector to Emitter Saturation Voltage	$I_C=800\text{A}, V_{GE}=15\text{V},$ $T_j=25^{\circ}\text{C}$		1.62	1.90	V

Switching Characteristics

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300V, I_C=550A,$ $R_{Gon}=1.8\Omega, R_{Goff}=0.75\Omega,$ $V_{GE}=\pm 15V, T_j=25^\circ C$		122		ns
t_r	Rise Time			89		ns
$t_{d(off)}$	Turn-Off Delay Time			545		ns
t_f	Fall Time			69		ns
E_{on}	Turn-On Switching Loss			8.95		mJ
E_{off}	Turn-Off Switching Loss			20.6		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300V, I_C=550A,$ $R_{Gon}=1.8\Omega, R_{Goff}=0.75\Omega,$ $V_{GE}=\pm 15V, T_j=150^\circ C$		132		ns
t_r	Rise Time			100		ns
$t_{d(off)}$	Turn-Off Delay Time			582		ns
t_f	Fall Time			111		ns
E_{on}	Turn-On Switching Loss			11.4		mJ
E_{off}	Turn-Off Switching Loss			25.6		mJ
C_{ies}	Input Capacitance	$V_{CE}=25V, f=1Mhz,$ $V_{GE}=0V$		49.3		nF
C_{res}	Reverse Transfer Capacitance			1.46		nF
Q_G	Gate Charge	$V_{CC}=400V, I_C=800A,$ $V_{GE}=-15 \dots +15V$		8.60		μC
R_{Gint}	Internal Gate Resister			0.5		Ω
I_{SC}	SC Data	$t_p \leq 6\mu s, V_{GE}=15V,$ $T_j=150^\circ C, V_{CC}=360V,$ $V_{CEM} \leq 650V$		4000		A

Diode-inverter $T_F=25^{\circ}\text{C}$ unless otherwise noted**Maximum Rated Values**

Symbol	Description	GD800HTT65P4S	Units
V_{RRM}	Repetitive Peak Reverse Voltage @ $T_J=25^{\circ}\text{C}$	650	V
I_{FN}	Implemented Forward Current	800	A
I_F	DC Forward Current	550	A
I_{FRM}	Repetitive Peak Forward Current $t_p=1\text{ms}$	1600	A

Characteristics Values

Symbol	Parameter	Test Conditions		Min.	Typ.	Max.	Units
V _F (chip)	Diode Forward Voltage	I _F =550A, V _{GE} =0V	T _j =25℃		1.40	1.75	V
			T _j =150℃		1.30		
V _F (terminal)	Diode Forward Voltage	I _F =800A, V _{GE} =0V	T _j =25℃		1.87	2.20	V
Q _r	Recovered Charge	I _F =550A, V _R =300V, R _G =1.8Ω, V _{GE} =-15V	T _j =25℃		22.8		μC
			T _j =150℃		52.5		
I _{RM}	Peak Reverse Recovery Current		T _j =25℃		308		A
			T _j =150℃		442		
E _{rec}	Reverse Recovery Energy		T _j =25℃		6.52		mJ
			T _j =150℃		14.4		

Electrical Characteristics of NTC $T_C=25^{\circ}\text{C}$ unless otherwise noted

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
R_{25}	Rated Resistance			5.0		$\text{k}\Omega$
$\Delta R/R$	Deviation of R_{100}	$R_{100}=493.3\Omega$	-5		5	%
P_{25}	Power Dissipation				20.0	mW
$B_{25/50}$	B-value	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15\text{K}))]$		3375		K

IGBT Module

Symbol	Parameter	Min.	Typ.	Max.	Units
V_{ISO}	Isolation Voltage RMS, $f=50\text{Hz}$, $t=1\text{min}$	4000			V
Δp	Pressure Drop Cooling Circuit $\Delta V/\Delta t=10.0\text{dm}^3/\text{min}$; $T_F=25^\circ\text{C}$; Cooling Fluid=50% Water/50% Ethylene Glycol		100		mbar
p	Maximum Pressure In Cooling Circuit			2.5	bar
L_{CE}	Stray Inductance		14		nH
$R_{CC'+EE'}$	Module Lead Resistance, Terminal to Chip @ $T_F=25^\circ\text{C}$		0.80		m Ω
$R_{\theta JF}$	Junction-to-Cooling Fluid (per IGBT) Junction-to-Cooling Fluid (per Diode)			0.100 0.130	K/W
T_{jmax}	Maximum Junction Temperature			175	$^\circ\text{C}$
T_{jop}	Operating Junction Temperature	-40		150	$^\circ\text{C}$
T_{stg}	Storage Temperature Range	-40		125	$^\circ\text{C}$
Mounting Torque	Power Terminal Screw:M6 Mounting Screw:M6	3.0 2.5		6.0 5.0	N.m
G	Weight of Module		1250		g

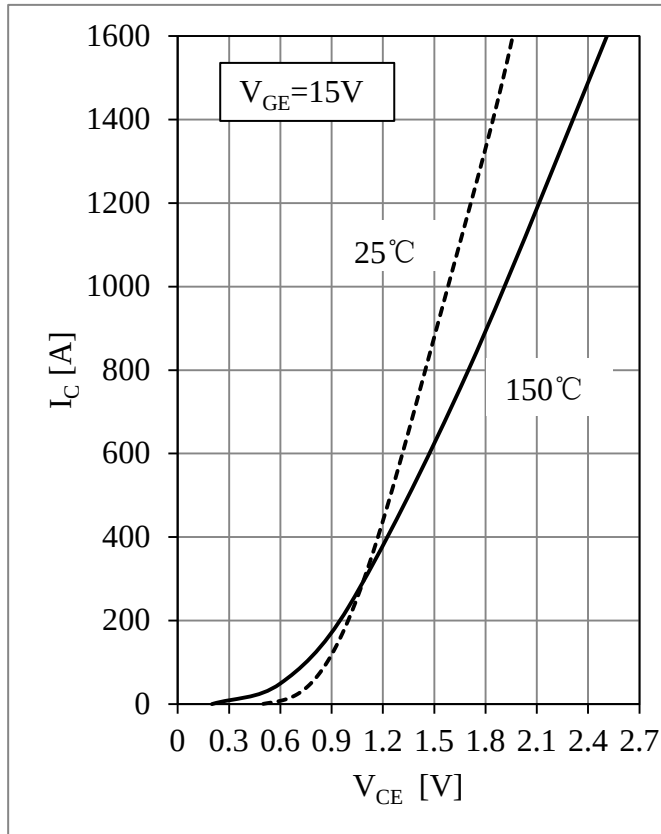


Fig 1. IGBT-inverter Output Characteristics

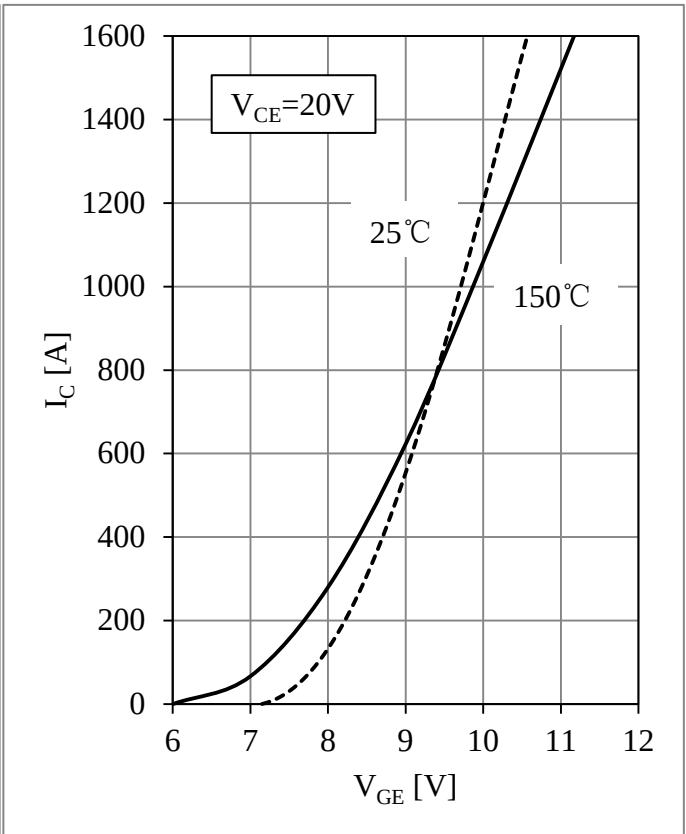
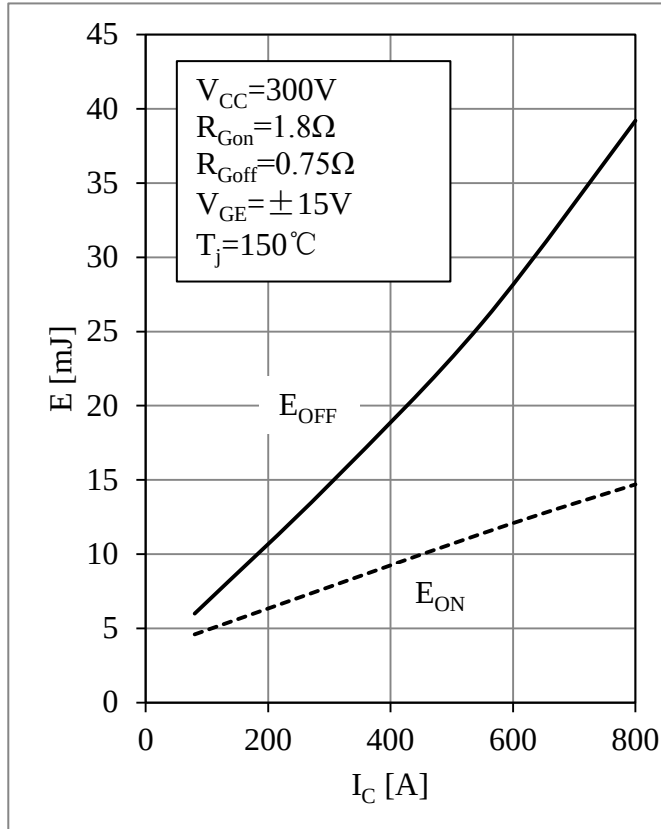
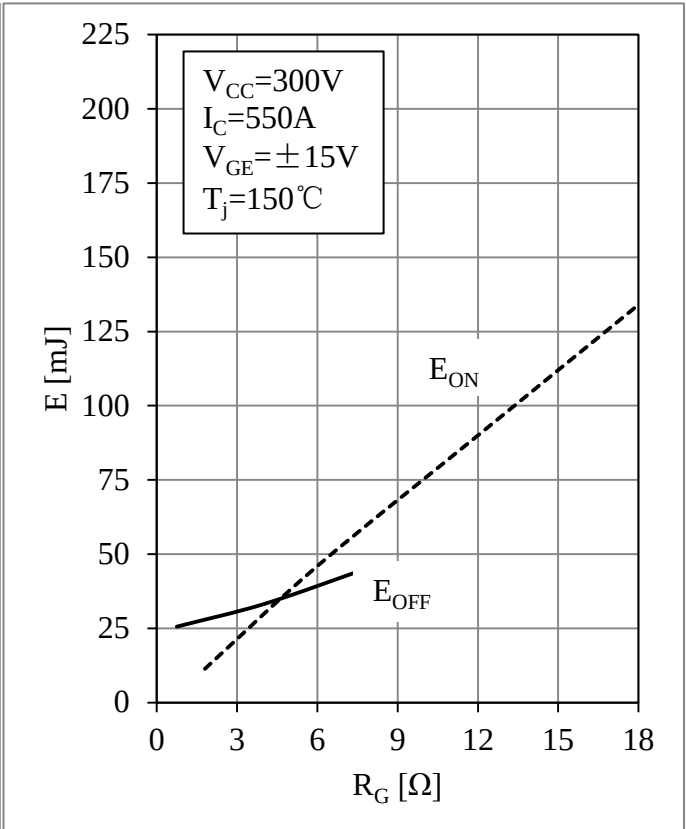


Fig 2. IGBT-inverter Transfer Characteristics

Fig 3. IGBT-inverter Switching Loss vs. I_C Fig 4. IGBT-inverter Switching Loss vs. R_G

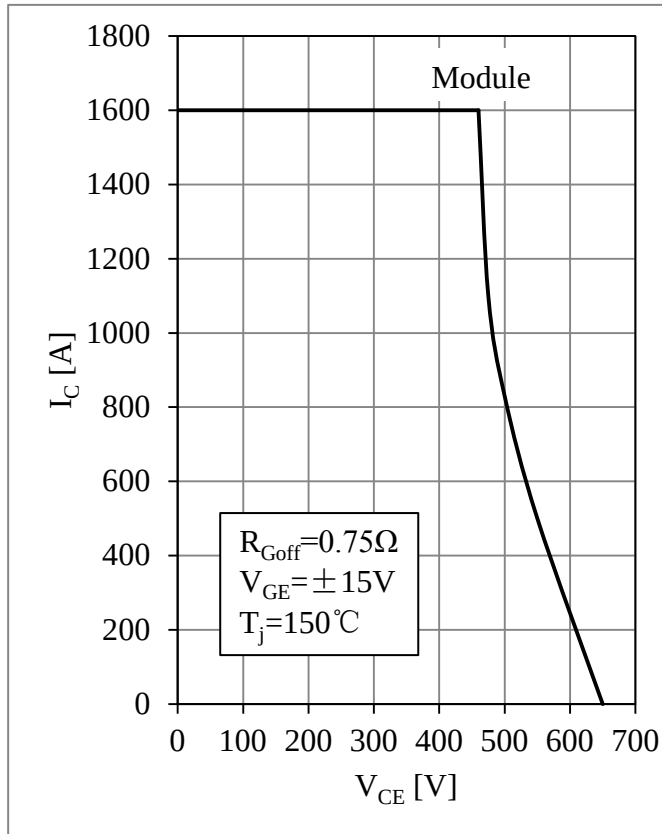


Fig 5. IGBT-inverter RBSOA

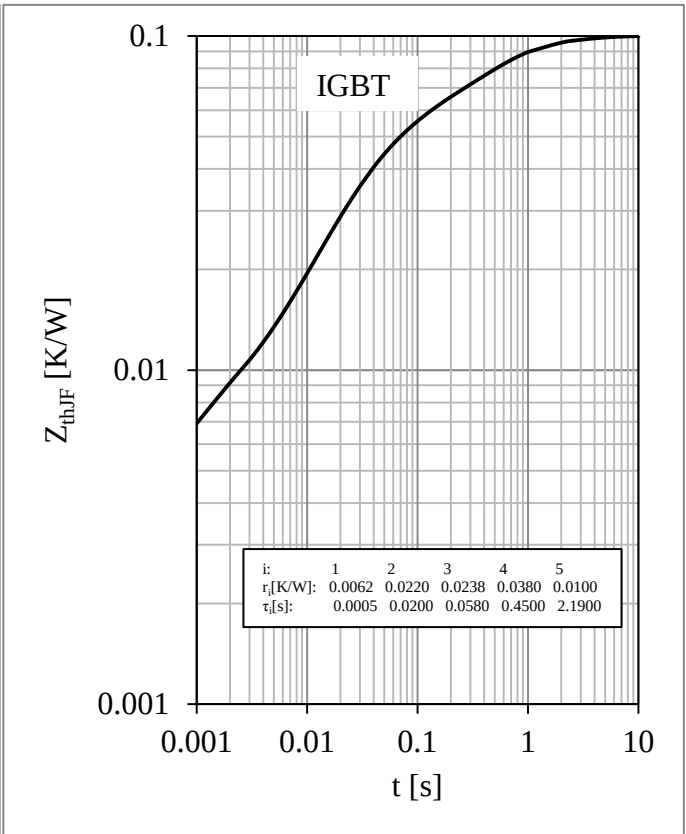


Fig 6. IGBT-inverter Transient Thermal Impedance

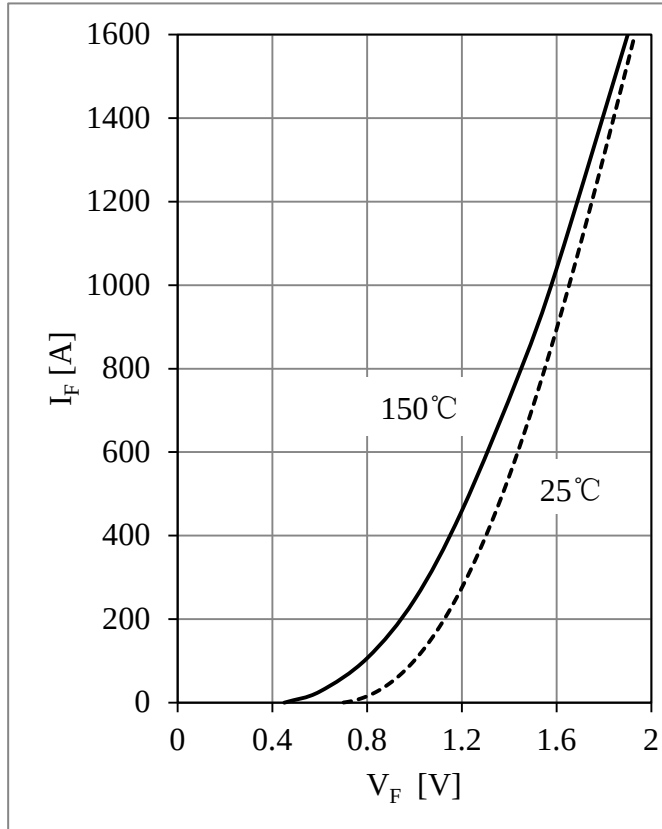
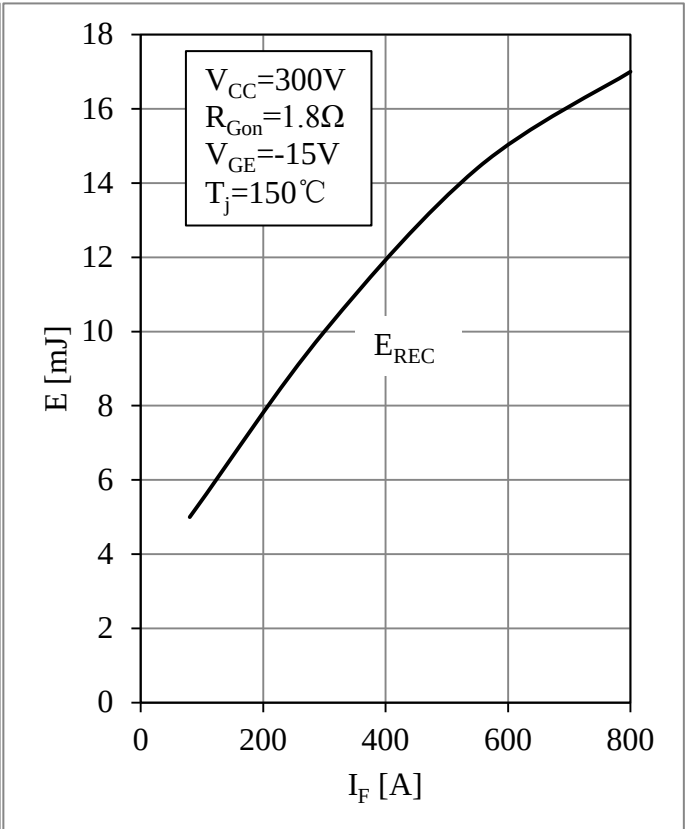


Fig 7. Diode-inverter Forward Characteristics

Fig 8. Diode-inverter Switching Loss vs. I_F

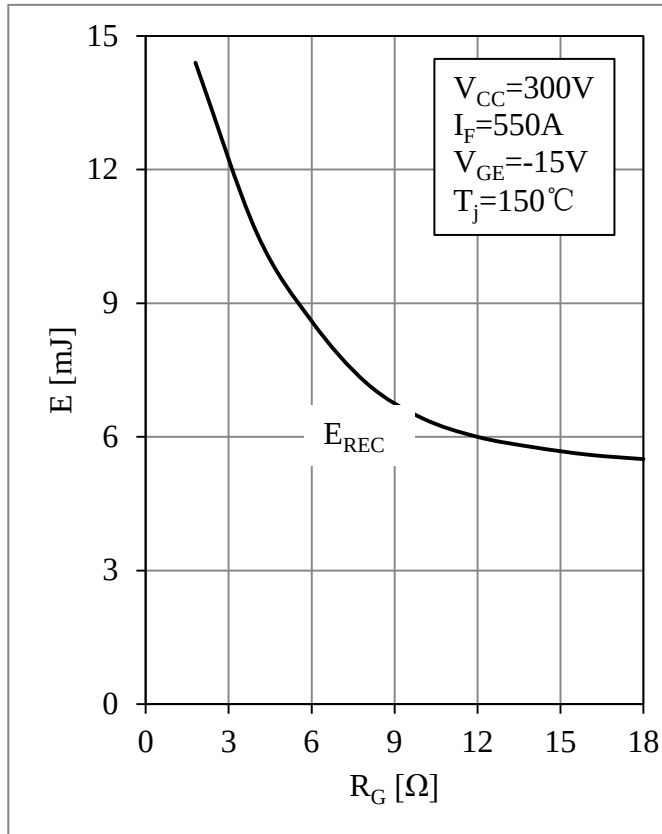
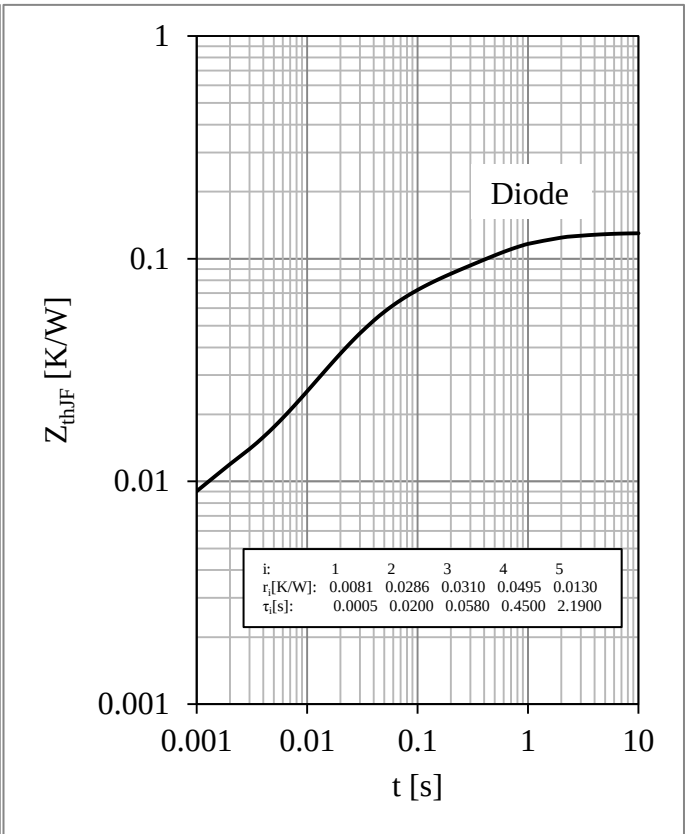
Fig 9. Diode-inverter Switching Loss vs. R_G 

Fig 10. Diode-inverter Transient Thermal Impedance

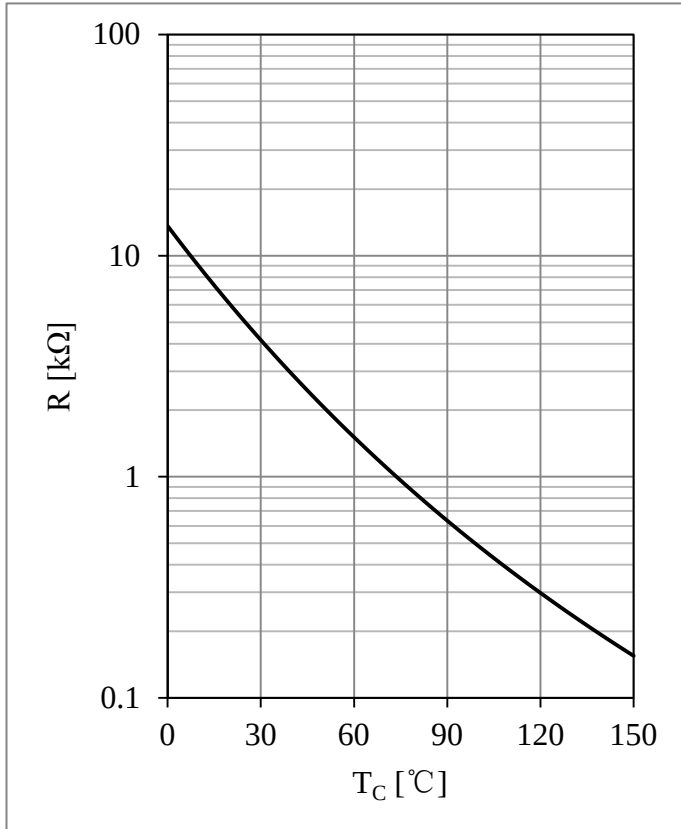
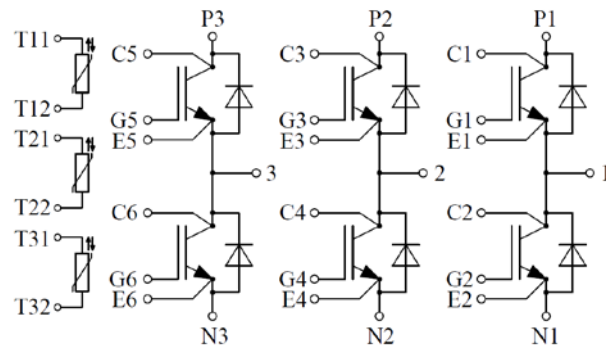


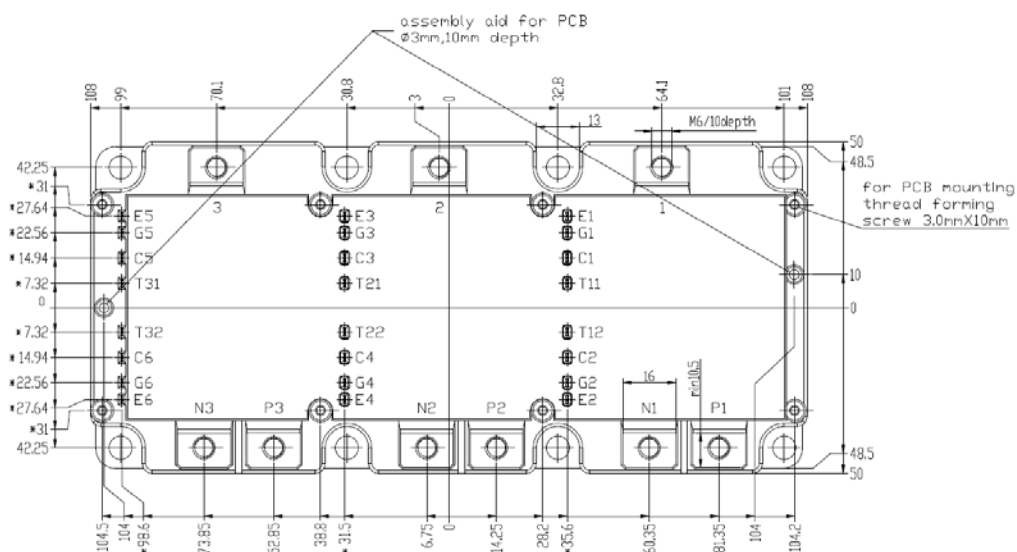
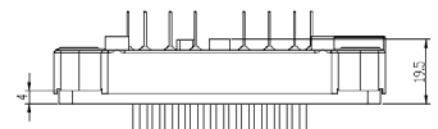
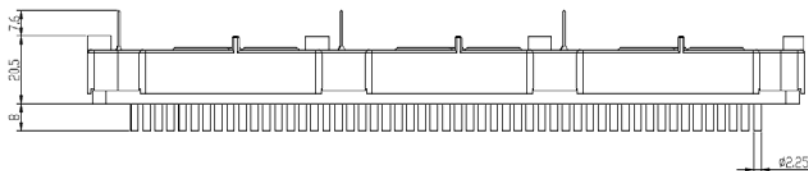
Fig 11. NTC Temperature Characteristic

Equivalent Circuit Schematic



Package Dimensions

Dimensions in Millimeters



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